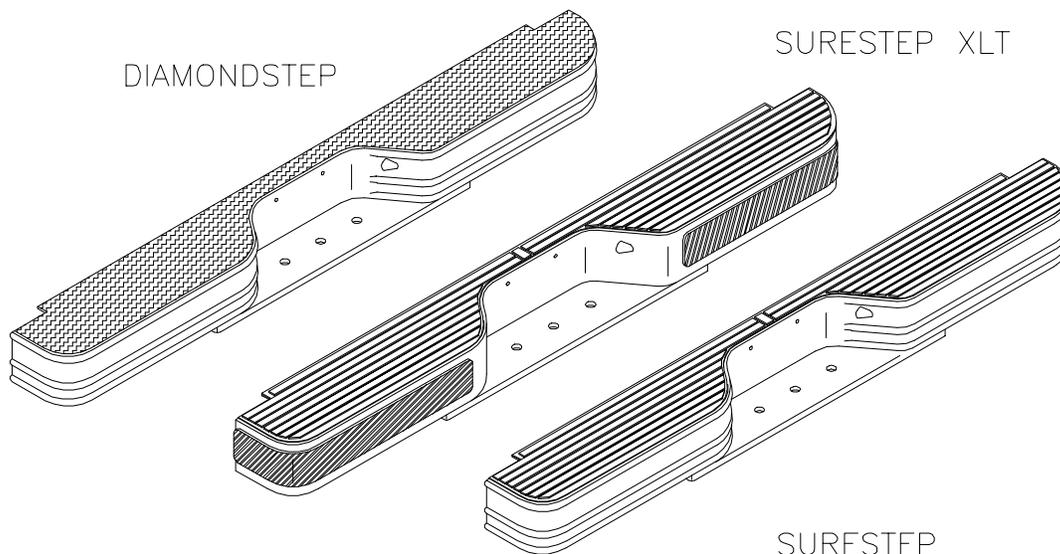




# INSTALLATION INSTRUCTIONS

## APPLICATION: 1967 - 72 CHEVY/GMC F/S TRUCK

### MOUNT KIT : #25/92500



MOUNTING KIT CONTENTS	BUMPER KIT CONTENTS	TOOLS REQUIRED
1 DRIVER SIDE MOUNTING BRKT 1 PASSENGER SIDE MOUNTING BRKT 8 1/2 BOLT, NUT, FLAT WASHER, AND LOCK WASHER	1 BUMPER 1 LICENCE PLATE LIGHT KIT	3/4 INCH SOCKET 3/4 INCH WRENCH RATCHET TORQUE WRENCH

STEP 1: Using 1/2 inch hardware, loosely install mounting brackets on the inside of truck frame rails with the offset outwards. Refer to figure 1 and 2. DO NOT TIGHTEN mounting hardware.

STEP 2: Install bumper onto mounting brackets with brackets inside of bumper hitch. See figure 2. Use remaining 1/2 inch hardware. DO NOT TIGHTEN.

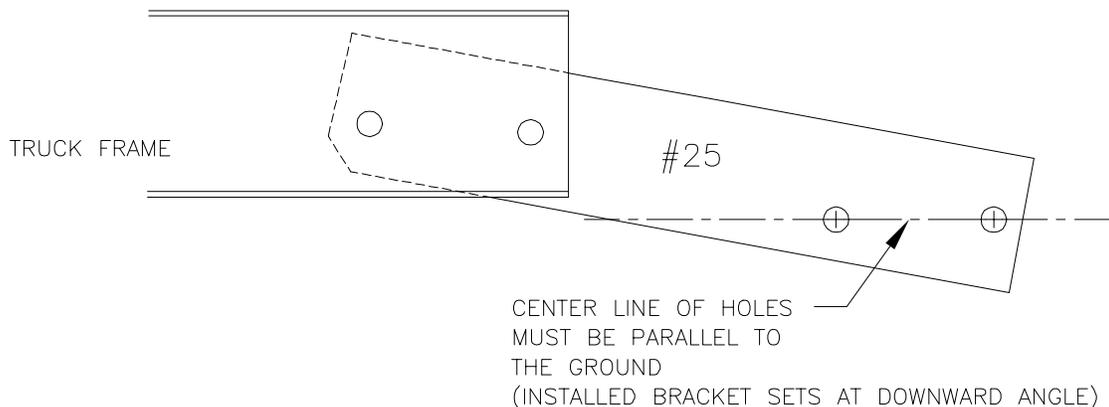


FIGURE 1 (driver side view)

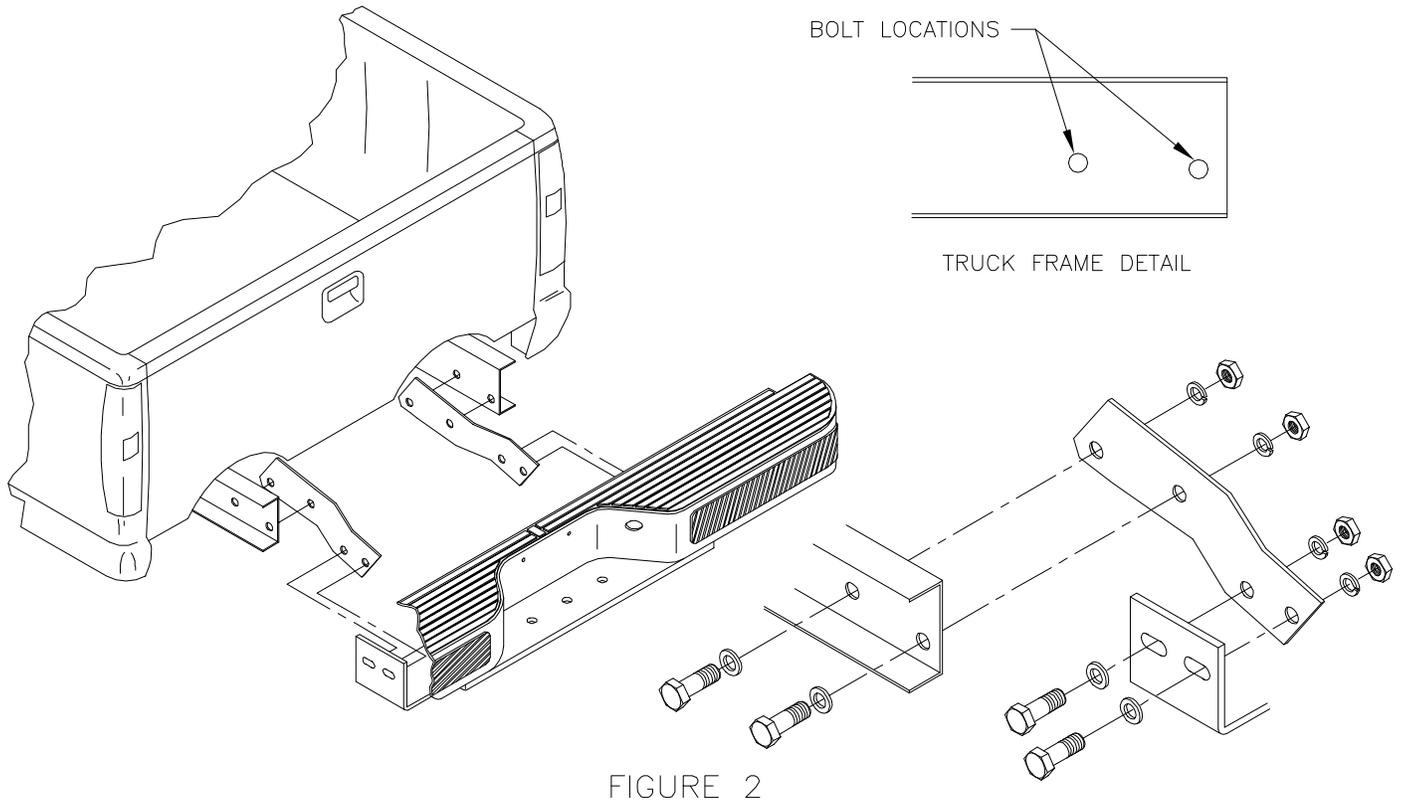


FIGURE 2

STEP 3: Position bumper squarely to tailgate and allow clearance for tailgate to open. Tighten hardware as follows:

1/2 to 60–65 ft lbs

STEP 4: Using square plastic grommets and sheet metal screws, install license plate. See figure 3.

STEP 5: Install pop lights into bumper (figure 4). Using supplied connectors, splice pop light wires into truck illumination wire as shown in figure 4. Make sure license plate lights are working properly.

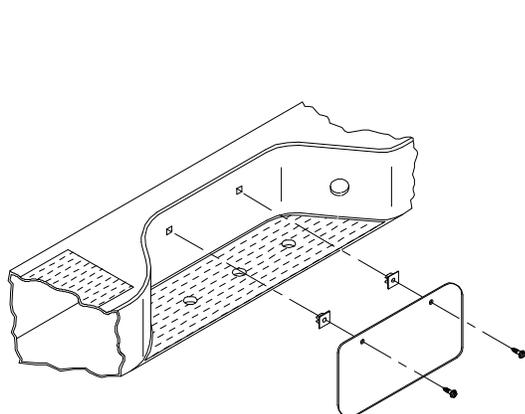


FIGURE 3

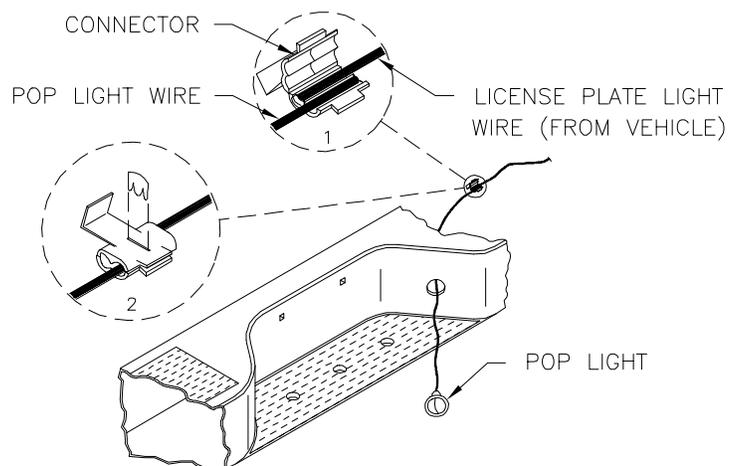


FIGURE 4

FEY AUTOMOTIVE PRODUCTS, INC. 15854 ORNELAS STREET, IRWINDALE, CA. 91706  
 TEL: (818) 960-5051 OR (800) 345-8476