



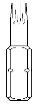
# GATORBACK MUDFLAPS

## 2020-2022 Silverado/Sierra HD Dually Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCR204R

### IMPORTANT:

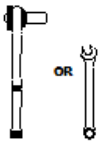
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

### TOOLS REQUIRED-



T15 Torx

Bit

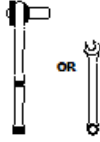


7/16" Open Wrench or  
Socket Wrench

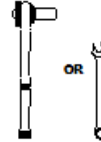


1/4" Drill

Bit



1/4" Open Wrench or  
Socket Wrench

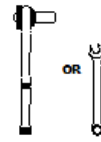


5/16" Open Wrench or  
Socket Wrench



Electric or Rechargeable

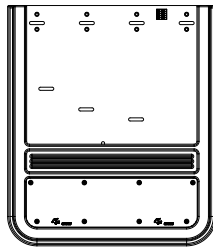
Drill



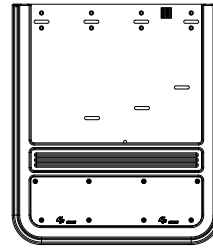
3/8" Open Wrench or  
Socket Wrench

### FLAPS AND BRACKETS

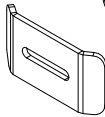
(1) Flap Assy  
Rear, DS



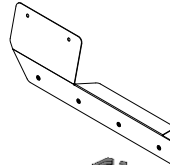
(1) Flap Assy  
Rear, PS



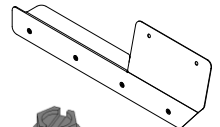
(4) U-Clamp, Alum.  
Part #767416



(1) Bracket  
Rear, DS  
Part #769324

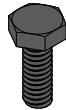


(1) Bracket  
Rear, PS  
Part #769325



### PARTS BAG # 769332

a) (6) Capscrew, SS Blk Ox.  
1/4" -20UNC x 5/8"  
Part #014071



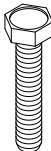
b) (6) Screw, Sheet Metal, SS Blk Ox  
1/4" Hex Washer Head, #8-18x1"  
Part # 016055



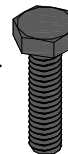
c) (2) Screw, Sheet Metal, SS Blk Ox.  
1/4 Hex Washer Head, #18-15x1.5"  
Part #016053



d) (4) Screw, Mach.  
#10 x 1", SS  
Part #012022



e) (2) Capscrew, SS Blk Ox.  
1/4"-20 x 1"  
Part #018083



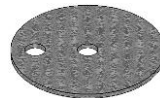
f) (6) Washer, Flat  
0.281" x 1.5" 18g., SS Blk Ox.  
Part #018087



g) (10) Washer, Flat  
0.203" x 1", 18g, SS Blk ox.  
Part #018070



h) (6) Washer, Offset  
0.203"x1.5"x18g, SS, Blk Ox.  
Part #018080



i) (4) Washer, Nylon, Blk  
0.281" x 1" x 0.11"  
Part #054084



j) (2) Washer, Flat  
0.281" x 1" 18g SS Blk Ox.  
Part #018069



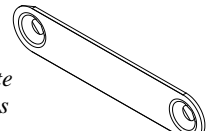
k) (4) Washer, Lock  
18-8 SS  
Part #024001



l) (4) Nut, Hex  
#10-24, SS  
Part #025003



m) (2) Washer Plate  
#10, Screw, 2 Holes  
Part #759549



## **INSTALLATION** *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the 3 factory screws from holes #15 to #17 and discard.
3. Install the bracket between the wheel lip and the flare and loosely secure bracket holes #13 & #14 to factory holes #18 & #19 using a #10 bolt (d) and flat washer (g) and secure from behind using a flat washer (g), lock washer (k), and hex nut (l).
4. Loosely install mud flap holes #2 to #4 to bracket holes #10 to #12 using a capscrew (a) and flat washer (f).
5. Loosely install outside mud flap hole #1 to bracket hole #9 using a capscrew (e), flat washer (j), nylon washer (i), and u-clamp, ensuring that u-clamp is positioned so that the outside edge is aligned with the outside of the flare.
6. Loosely install center mud flap hole #6 into factory hole #16 using a sheet metal screw (b) and offset flat washer (h) installed through center hole.
7. Loosely install inside mud flap hole #7 into factory hole #17 using a sheet metal screw (b) and offset washer (h) installed through outside hole with washer facing the outside edge of the flap.
8. Loosely install outside mud flap hole #5 into factory hole #15 using a sheet metal screw (b) and offset washer (h) installed through the outside hole with the washer facing the outside edge of the flap.
9. Using a square or other levelling tool, ensure that the flap is level
10. Carefully tighten all fasteners. Ensure that the mud flap is still level.
11. Drill a ¼" hole through mud flap hole #8 into the factory guard.
12. Slightly bend the washer plate (m) so the pointed sides are bent lightly towards each other and install through the factory hole in the factory guard and secure to hole #8 using a sheet metal screw (c), flat washer (g), nylon washer (i), and u-clamp, ensuring the u-clamp is aligned facing the outside edge of the mud flap.
13. Repeat on passenger side.

**Please check out our YouTube channel to see an install video for this application**



