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CHEVROLET VOLT

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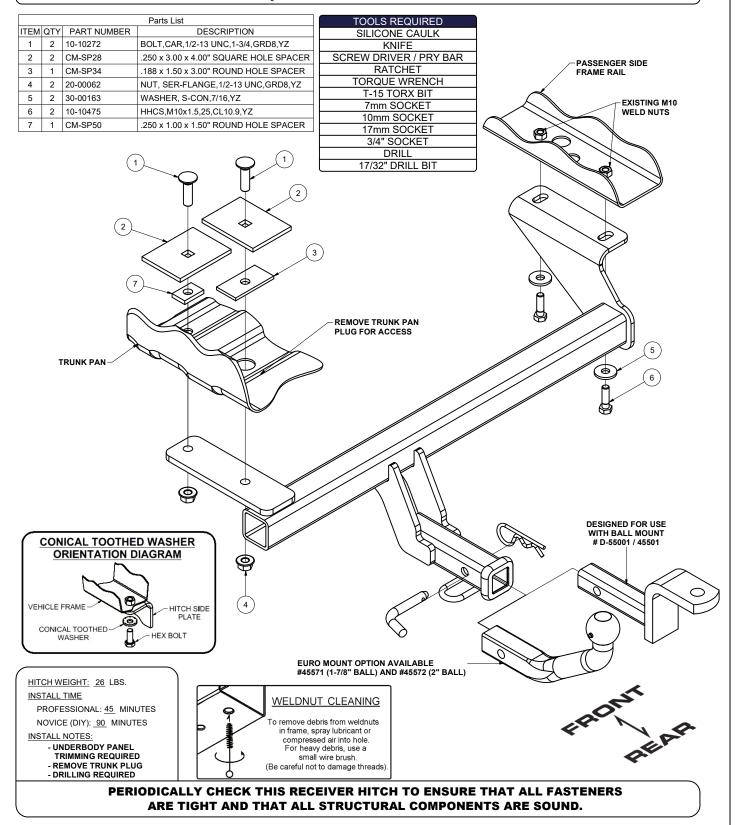
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 1,000 LBS. TRAILER WEIGHT & 100 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-877-287-8634

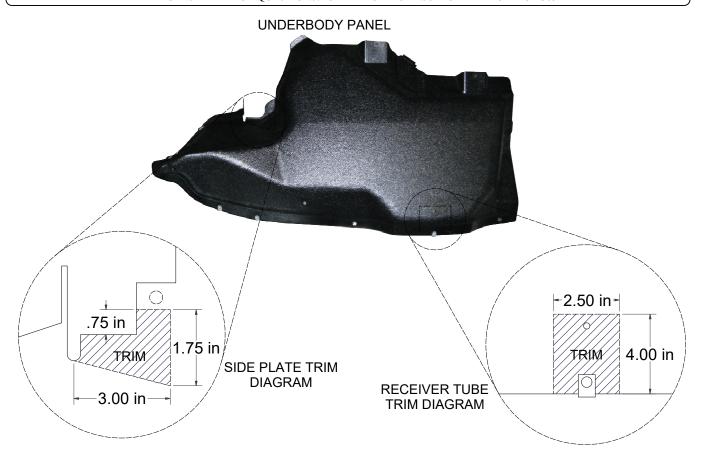


Curt Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

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INSTALLATION STEPS

- 1. Clear contents from trunk and remove the plastic trunk pan insert by removing (4) 10mm nuts. The steel trunk pan, main battery and audio battery should be visible.
- 2. Remove the underbody panel by removing (8) 7mm hex head screws, (2) T-15 button head Torx screws, and (1) plastic body panel fastener.
- 3. Locate the 1 3/8" plug in the bottom of the trunk pan and carefully remove. Return plug to owner for future use. Measure 4 1/2" toward the front of the vehicle and drill a hole in the trunk pan for the other 1/2" fastener.
- 4. Using silicone caulk, place a 1/4" bead around the holes in the trunk pan, on the (2) CM-SP34, (1) CM-SP28, and (1) CM-SP50 spacers. Place the spacers in the trunk directly center over the trunk pan holes. Place the (2) 1/2" carriage bolts into the spacers.
- 5. Raise hitch into position onto carriage bolts installed in step 4 being careful not to push the carriage bolts back into the trunk. Loosely install the (2) 1/2" hex flange nuts and the (2) M10 hex bolts with (2) conical tooth washers shown on sheet 1.
- 6. Torque all M10 bolts to 48 lb-ft and all 1/2" fasteners to 110 lb-ft.
- 7. Trim a 2 1/2" x 4" square hole from the center of the underbody panel (Receiver tube trim diagram shown above). Notch the front of the underbody panel (side plate trim diagram shown above) for side plate clearance.
- 8. Re-install the underbody panel and the plastic trunk pan insert. Place contents removed in step 1 back into the trunk.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.