



**DIE GRINDER** 

SAFETY

GLASSES

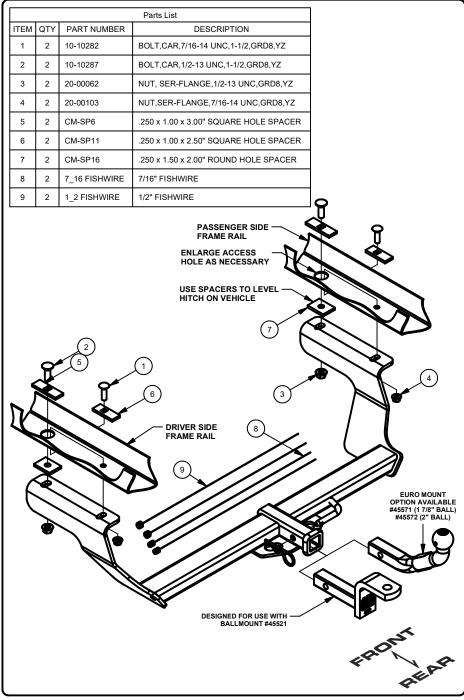
SOCKET

RATCHET

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. For more information log onto www.curtmfg.com

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

## **INSTALLATION WALKTHROUGH:**



For more information log onto www.curtmfg.com

1) Remove the (4) plugs in the frame rails and return to vehicle owner (leave center plugs in).





 Fishwire 7/16" carriage bolts and CM-SP11 spacers into position first and reverse fishwire 1/2" carriage bolts and CM-SP6 spacers into position afterward. (enlarge access hole as necessary)





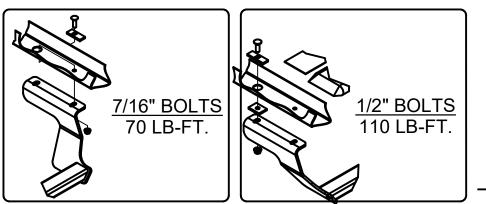
## **INSTALLATION WALKTHROUGH:**

3) Raise hitch to the frame aligning the holes in the hitch with the bolts. Use 1.50" x 2.00" spacers to level hitch as necessary. Install remaining supplied hardware, as shown on page 2.
Note: Be careful not to push the bolts into the frame.

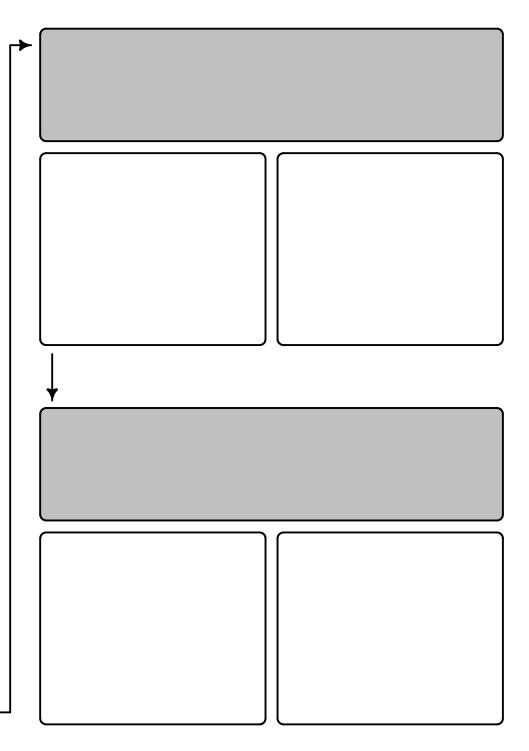




4) Torque all 7/16" fasteners to 59 lb-ft, and all 1/2" fasteners to 110 lb-ft.



For more information log onto <u>www.curtmfg.com</u>



11465 SUBARU IMPREZA 5-DOOR <u>08/06/202</u>0 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT. WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS. WARNING: \*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY WARNING: \*\*\* DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY FOR MORE INFORMATION LOG ONTO WWW.CURTMFG.COM & FOR HELPFUL TOWING TIPS LOG ONTO WWW.HITCHINFO.COM HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-877-287-8634 Parts List **FISHWIRE TECHNIQUE** FISHWIRE TECHNIQUE INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER ASPERATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT ATSCHOOLF FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL. "NOTE SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME" ITEM QTY PART NUMBER DESCRIPTION 2 10-10282 BOLT, CAR, 7/16-14 UNC, 1-1/2, GRD8, YZ 1 2 10-10287 BOLT, CAR, 1/2-13 UNC, 1-1/2, GRD8, YZ 2 3 2 20-00062 NUT, SER-FLANGE,1/2-13 UNC,GRD8,YZ 4 2 20-00103 NUT, SER-FLANGE, 7/16-14 UNC, GRD8, YZ 5 2 CM-SP6 250 x 1.00 x 3.00" SQUARE HOLE SPACER 6 CM-SP11 .250 x 1.00 x 2.50" SQUARE HOLE SPACER 2 7 2 CM-SP16 .250 x 1.50 x 2.00" ROUND HOLE SPACER NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME 8 2 7\_16 FISHWIRE 7/16" FISHWIRE 1\_2 FISHWIRE 1/2" FISHWIRE PASSENGER SIDE 9 2 FRAME RAIL ENLARGE ACCESS **OOLS REQUIRED** HOLE AS NECESSARY RATCHET 3/4" & 11/16" SOCKETS DIE GRINDER USE SPACERS TO LEVEL TORQUE WRENCH HITCH ON VEHICLE SAFETY GLASSES 7 Þ ¢ DRIVER SIDE FRAME RAIL

NOVICE (DIY): <u>60</u> MINUTES <u>INSTALL NOTES:</u> - NO DRILLING - HOLE ENLARGEMENT REQUIRED

PROFESSIONAL: 30 MINUTES

HITCH WEIGHT: 30 LBS. INSTALL TIME

REVERSE FISHWIRE (FOR 1/2" FASTENERS)

## **INSTALLATION STEPS**

- 1) Remove the (4) plugs in the frame rails and return to vehicle owner (leave center plugs in).
- 2) Fishwire 7/16" carriage bolts and CM-SP11 spacers into position first and reverse fishwire the 1/2" carriage bolts and CM-SP6 spacers into position afterward. (enlarge access hole as necessary)
- 3) Raise hitch to the frame aligning the holes in the hitch with the bolts. Use 1.50" x 2.00" spacers to level hitch as necessary. Install remaining supplied hardware, as shown above.

## NOTE: Be careful not to push the bolts in the frame.

4) Torque all 7/16" fasteners to 59 lb-ft, and all 1/2" fasteners to 110 lb-ft.

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9

DESIGNED FOR USE WITH

BALLMOUNT #45521

EURO MOUNT OPTION AVAILABLE #45571 (1 7/8" BALL)

#45572 (2" BALL)