

# Hellwig PRODUCTS.com

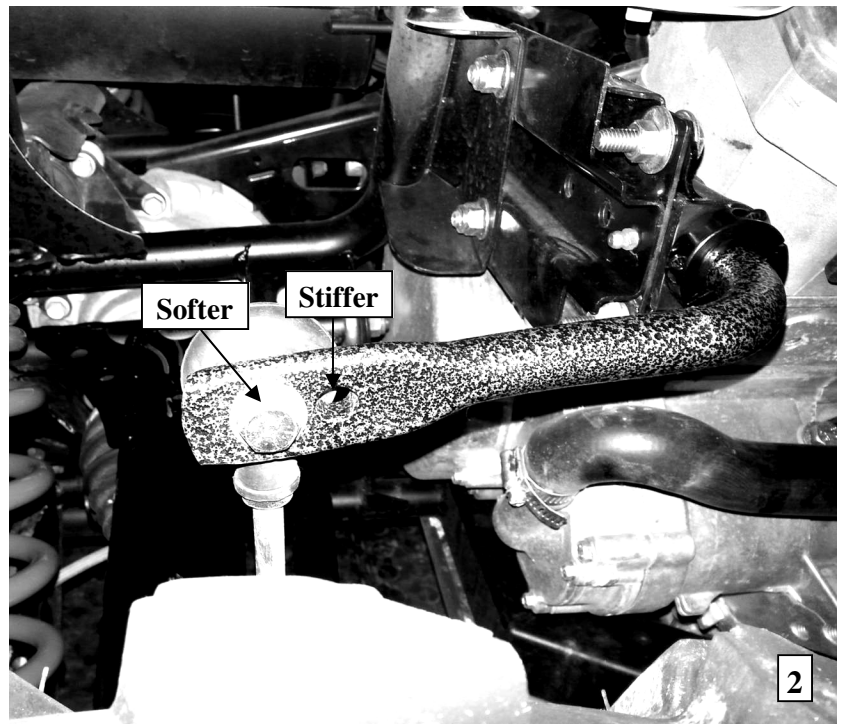
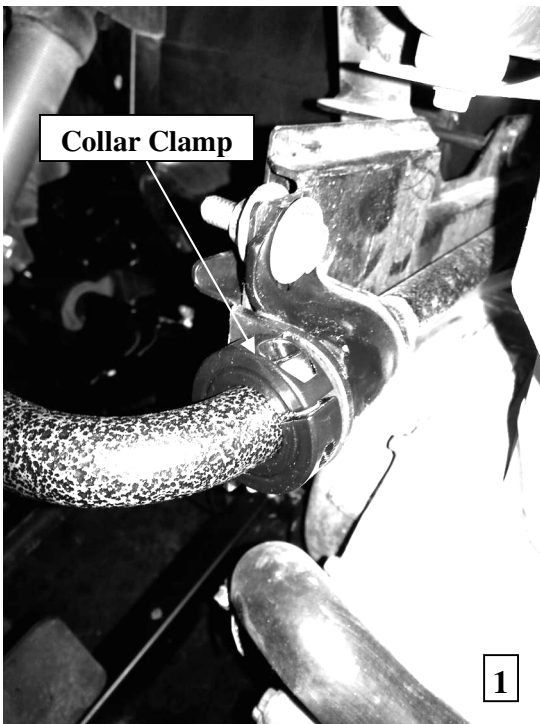
559-734-7451 800-367-5480 FAX 559-734-7460

## INSTALLATION INSTRUCTIONS

### Rear Sway Bar

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



#### TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

**SAFETY:** BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

**NOTE:** TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY THE FRAME.

**NOTE:** THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR ANTI-SWAY BAR.

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1. Remove factory rear sway bar by unbolting the U-plates on the frame and the end links from the bar. Leave the end links attached to the vehicle as they will be reused.
2. Lubricate the insides of the D-shaped bushings and place them on the Hellwig bar in the factory locations.
3. Place the U-plates over the bushings and attach them to the stock location on the frame using the shorter 3/8" bolts, washers and lock nuts. Leave loose at this time.
4. Center the bar and swing the arms up and attach them to the factory end links using the longer 3/8" bolts, washers and lock nuts. There are two holes in the bar, the outer one is the softer setting. We recommend starting at the softer setting and only moving to the stiffer setting once you're accustomed to the new ride and your driving style requires a stiffer bar.
5. Make sure the bar is centered and then attach the collar clamps on the bar on the outside of the D-shaped bushings as shown in Photo.
6. Torque all the bolts.
7. Bounce the vehicle checking for clearance on all undercarriage components. Readjust the bar as needed.
8. Test drive and the recheck installation, check periodically thereafter.

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET,  
ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM**

## **Maintenance and Inspection:**

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.