

Hellwig PRODUCTS.com

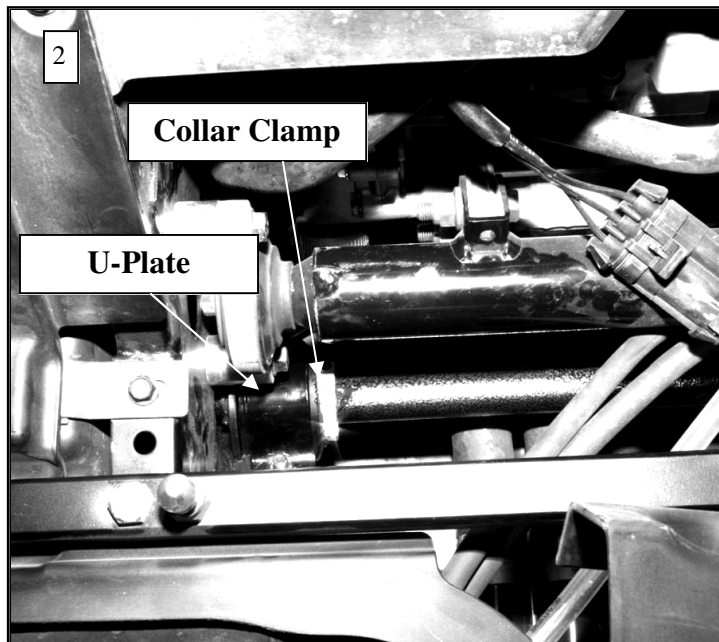
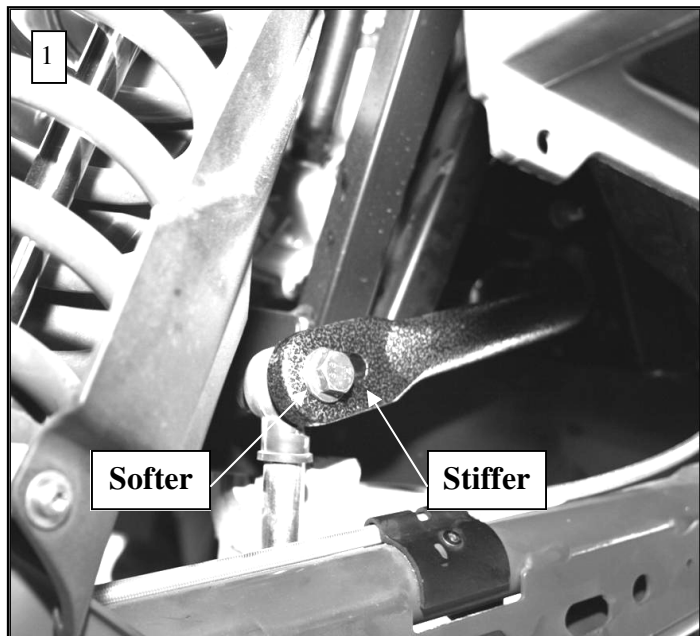
559-734-7451 800-367-5480 FAX 559-734-7460

INSTALLATION INSTRUCTIONS

Rear Stabilizer Bar

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK THE WHEELS.

NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR ANTI-SWAY BAR

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1. Make sure the vehicle is on level ground and the front tires are chocked.
2. Jack the vehicle up by the frame and then support with jack stands.
3. Remove the rear wheels for easy access to the sway bar.
4. Remove the factory installed rear sway bar by unbolting the factory U-plates from the frame and end links. Leave the factory end links attached to the control arms. Keep hardware as some of it will be reused in the install.
5. Lubricate the inside of the D-shaped, polyurethane bushings and place them on the Hellwig sway bar in the same locations as the factory bar.
6. Place the Hellwig supplied U-plate over the D-bushing and attach in the factory location using the hardware you removed in Step 1.
7. Attach the factory end links to the arms of the Hellwig sway bar using the factory hardware. The bar has 2 holes in the end to tune the stiffness to fit your driving style. We recommend starting on the longest, softest hole and then adjusting stiffer if you feel you need it.
8. Center the bar on the vehicle and attach the collar clamps next to the D-bushing to prevent side to side movement of the sway bar.
9. Torque all hardware.
10. Check clearances between the sway bar and all undercarriage components. Bounce the vehicle to check clearance during up and down travel.
11. Drive the vehicle and double check the installation. Check regularly afterwards.

Extra: Some customers have found it easier to remove the seats and the engine access panel to get to the U-plate bolts. It is possible to do the install either way.

Maintenance and Inspection:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM