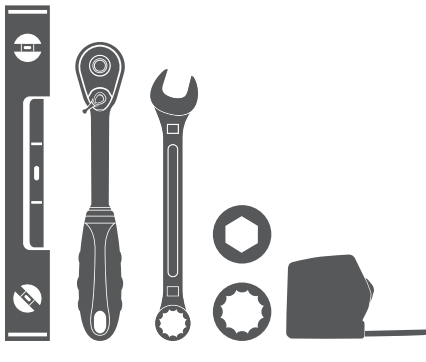


Parts List

1	Driver / left side bar
1	Passenger / right side bar
2	Mounting bracket, front
2	Mounting bracket, rear
8	Clip on nut, 10mm
8	Button head bolts, 10mm x 25mm
8	Lock washer, 10mm
32	Flat washer, 10mm
8	Nylock nut, 10mm
16	Hex bolt, 10mm x 30mm

Tools Required

Ratchet	Tape measure
Socket, 17mm	Wrench, 17mm
Level	Hex bit, 6mm



Level of Difficulty

Easy



Scan for helpful install tips

Product Image



Brackets



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

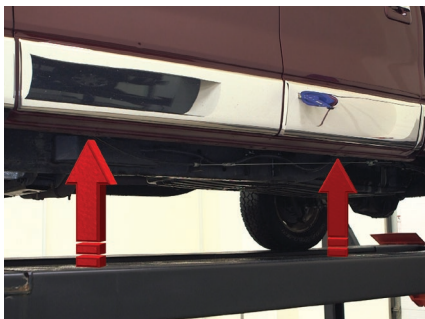
Step 1

Starting on the driver side of the vehicle, locate the three mounting locations along the rocker panel.

This installation will use the front and rear mounting locations.

The mounting brackets are specific to a front or rear mounting location.

When mounting the brackets have the cradle facing towards the middle of the truck for proper placement.



Step 2

Starting at the front of the driver side, remove the factory tape covering the mounting holes.

On the inner rocker panel, insert a 10mm clip-nut onto each mounting location.



Step 3

Attach the top of the bracket by threading two 10mm hex bolts and flat washers into the 10mm clip nuts from step 2.

Insert a 10mm hex bolt and flat washer into the bottom mounting holes and secure with a second flat washer and nylock nut.

Snug the hardware, but do not fully tighten.



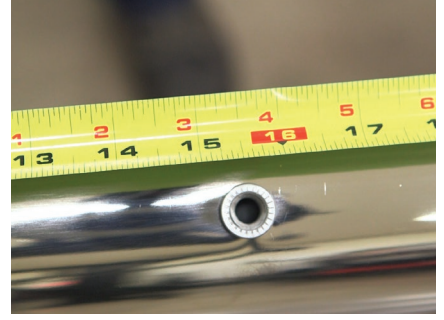
Step 4

Repeat steps 1 through 3 for installing the rear mounting bracket.



Step 5

To determine the front of a side bar, the measurement from the end of the side bar to the center of the rivet nut should be 15 1/2".



Step 6

Carefully mount the driver side bar into place.

Attach the side bar to the mounting bracket using a 10mm button head bolt and flat washer.

Snug the hardware, but do not fully tighten.



Step 7

Finish the passenger side bar installation by repeating the installation process used on steps 5 and 6 on the driver side.

Level and adjust the side bars to the desired position and tighten all hardware.



Step 8

Congratulations on the installation of your new ARIES 3" round side bars.

With the side bars installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

