

INSTALLATION INSTRUCTIONS AND PARTS LIST

VEHICLE APPLICATION: MODEL 251540 (12.00" X 20.00")

2015 COLORADO ZR2

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.

MOUNTING FRONT SPLASH GUARDS: (SEE SHEET #2)

2. INSTALL THE SPLASH GUARDS AS FOLLOWS:
 - 2.1 USING A 1/4-20 X .75" BOLT, A BLACK FENDER WASHER, AND A 1/4-20 FLANGE NUT (ITEMS # 4, 6, 10) INSTALL THE SUPPORT BRACE (ITEM #8) TO THE MUD GUARD AS SHOWN IN FIG. 1.
 - 2.2 REMOVE TWO FACTORY SCREWS THAT HOLD THE PLASTIC GUARD IN PLACE. **(THESE SCREWS ARE NOT REUSED, BUT THE PLASTIC GUARD WILL REMAIN).**
 - 2.3 POSITION THE SPLASH GUARD AGAINST THE WHEEL WELL FLANGE AND INSTALL A HEX HEAD SEMS SCREW, FENDER WASHER, AND SPACER WASHER (ITEMS #3, 4, 9) THRU THE INSIDE LOWER HOLE AS SHOWN IN FIG. 1., INSTALL A HEX HEAD SEMS SCREW AND A FENDER WASHER (ITEMS #3, 4) IN THE OUTER LOWER HOLE, AND TIGHTEN DOWN.
 - 2.4 REMOVE THE FACTORY INNER FENDER LINER SCREW AND ATTACH THE SUPPORT BRACE USING THE FACTORY SCREW. (FIG 1.)
 - 2.5 TIGHTEN ALL REMAINING FASTENERS.
 - 2.6 REPEAT FOR OPPOSITE SIDE.

MOUNTING REAR SPLASH GUARDS: (SEE SHEET #3)

3. INSTALL THE SPLASH GUARDS AS FOLLOWS:
 - 3.1 REMOVE THE TWO FACTORY SCREWS THAT HOLD THE PLASTIC GUARD IN PLACE AND THE INNER FENDER LINER SCREW (FIG 2). **(THESE SCREWS ARE NOT REUSED, BUT THE PLASTIC GUARD WILL REMAIN).** NOTE: IF THE VEHICLE HAS A FACTORY FENDER WELL LINER REMOVE THE INSIDE SCREW HOLDING THE FENDER LINER ON AS SHOWN IN FIG. 2.
 - 3.2 POSITION THE SPLASH GUARD AGAINST THE WHEEL WELL FLANGE AND INSTALL THREE HEX HEAD SEMS SCREWS WITH FENDER WASHERS (ITEMS #3, 4) THROUGH THE THREE LOWER HOLES AS SHOWN IN FIG. 2. AND TIGHTEN DOWN.
NOTE: FOR VEHICLES WITHOUT FACTORY WHEEL WELL LINERS USE A 1/4-20 X 1.25" BLACK BUTTON HEAD SCREW, A 1/4-20 FLANGE NUT, AND 2 FENDER WASHERS (ITEMS #4, 5, 6)
 - 3.3 WITH THE SPLASHGUARD LEVELED AND TIGHTENED, DRILL A 3/16" HOLE THROUGH THE WHEEL WELL FLANGE AND INSTALL THE 1/4" SELF TAPPING SCREW AND FENDER WASHER (ITEMS #7, 4) DO NOT OVER TIGHTEN THIS SCREW.
 - 3.4 TIGHTEN ALL REMIANING FASTENERS.
 - 3.5 REPEAT FOR OPPOSITE SIDE.



SERVICE PARTS LIST

MODEL NO. - 251540

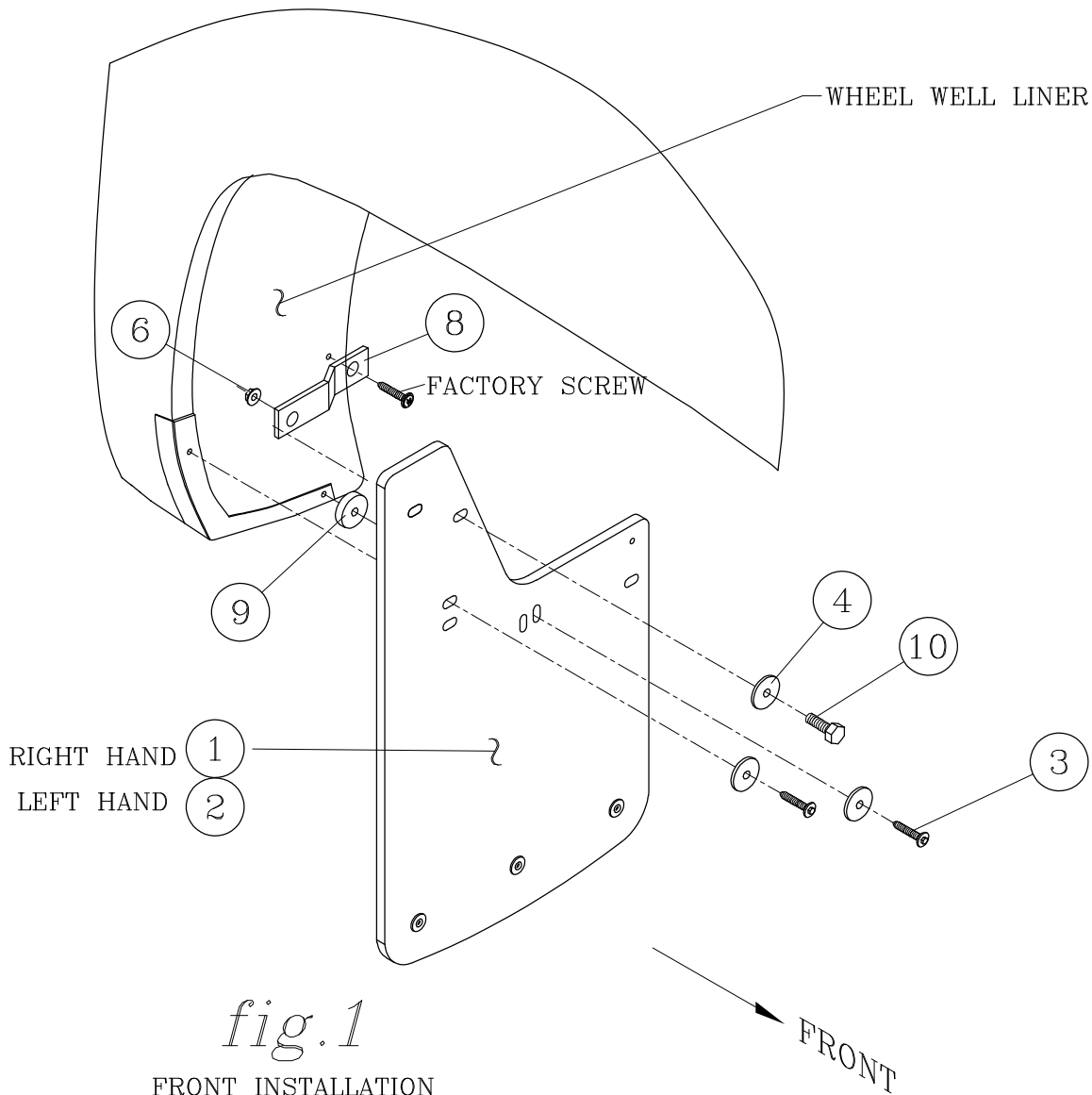


fig.1

FRONT INSTALLATION
RIGHT (PASSENGER) SIDE SHOWN

ITEM	PART NO.	QTY	DESCRIPTION
1	553285	1	SPLASH GUARD-RUBBER,12 X 20,15+ COLORADO,RH
2	553284	1	SPLASH GUARD-RUBBER,12 X 20,15+ COLORADO,LH
3	105514	10	SCREW - SEMS, 7MM, HEX HD, M4.2 X 30MM
4	108521	14	WASHER - FENDER, 1/4 X 1, SST, 18-8, BZP
5	108053	2	SCREW-BUTTON HEAD, 1/4"-20 X 1.25", BZP
6	100012	2	NUT-HEX, FLANGE, 1/4-20
7	108449	2	SCREW-SELF TAPING, 1/4" X 1", SST
8	553286	2	BRACE-SUPPORT, FRONT, 251510
9	107182	2	WASHER-SPACER, NYL, BLK, .380" X 1" X .25"
10	100006	2	SCREW - HEX HEAD, 1/4-20 X 3/4"

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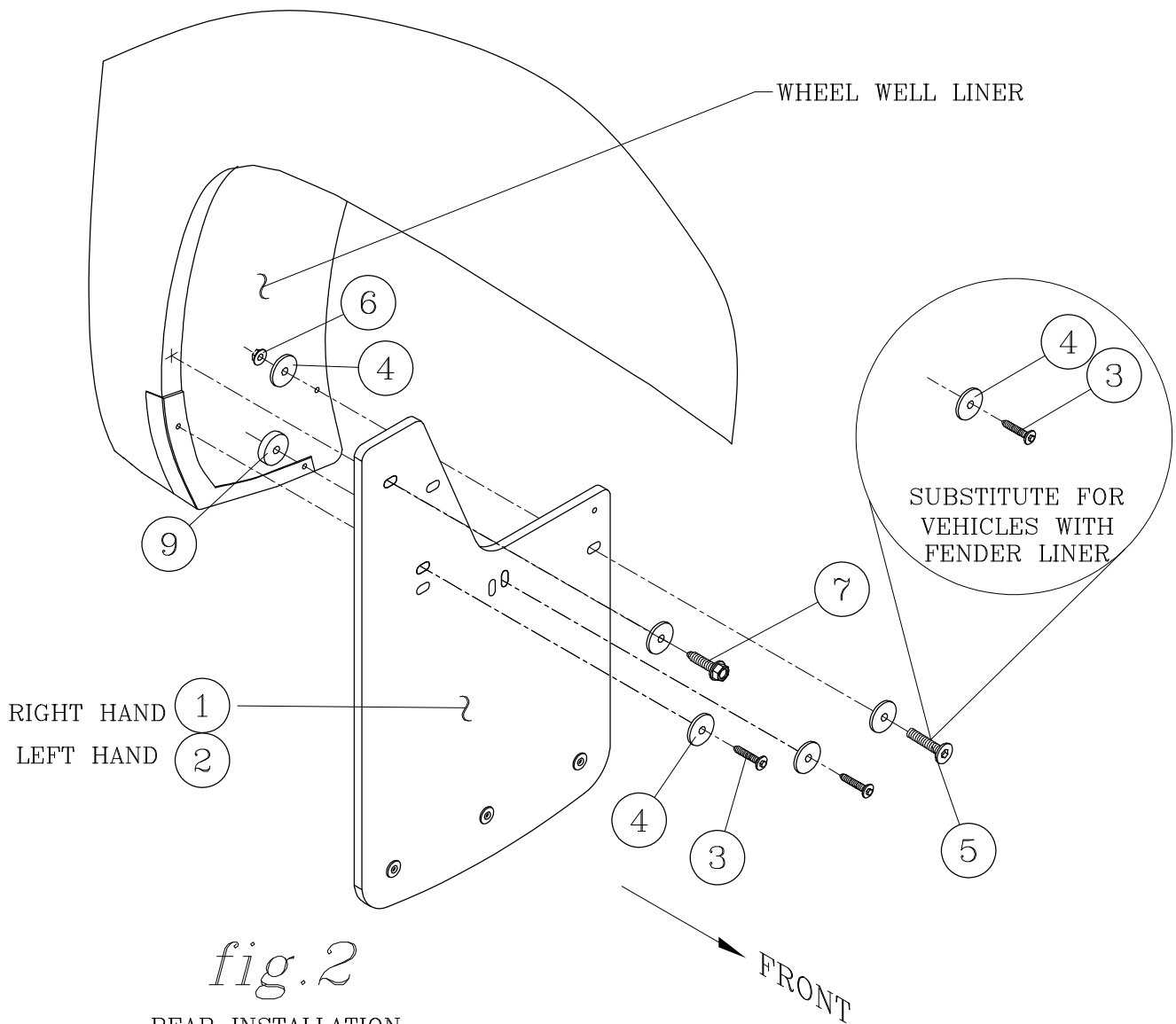


fig.2
 REAR INSTALLATION
 RIGHT (PASSENGER) SIDE SHOWN

ITEM	PART NO.	QTY	DESCRIPTION
1	553285	1	SPLASH GUARD-RUBBER,12 X 20,15+ COLORADO,RH
2	553284	1	SPLASH GUARD-RUBBER,12 X 20,15+ COLORADO,LH
3	105514	10	SCREW - SEMS, 7MM, HEX HD, M4.2 X 30MM
4	108521	14	WASHER - FENDER, 1/4 X 1, SST, 18-8, BZP
5	108053	2	SCREW-BUTTON HEAD, 1/4"-20 X 1.25", BZP
6	100012	2	NUT-HEX, FLANGE, 1/4-20
7	108449	2	SCREW-SELF TAPING, 1/4" X 1", SST
8	553286	2	BRACE-SUPPORT, FRONT, 251510
9	107182	2	WASHER-SPACER, NYL, BLK, .380" X 1" X .25"
10	100006	2	SCREW - HEX HEAD, 1/4-20 X 3/4"

