

# INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL 415114, GRIP STEPS (BOARDS ONLY)

UNIVERSAL APPLICATIONS

1. Read instructions completely and check to make sure that all required parts (listed on the service parts list) are on hand before starting the installation.
2. Follow the instructions included with the specific bracket package to mount the brackets to your vehicle.
3. Step assembly:
  - 3.1 This Board can be modified from its original length to fit many applications. Simply determine how long you will need the board, and cut to that length using a saber saw, chop saw, or hack saw. Use flat black paint to touch up the ends that were cut.
  - 3.2 Before attaching the grip steps to the brackets, slide the appropriate number of support braces (item #2) into the channel of the step (item #1).
  - 3.3 Slide the end cap (item #3) over the front and rear of each step. Using the supplied #8 x 1/2" self drilling tek screw (item #8), screw the end cap to the bottom of the step.
4. Attaching the step to the mounting bracket:
  - 4.1 Set the step on the mounting brackets, and slide each support brace over the top of each mounting bracket. Attach the flat spacer plate (item #4) to the bottom of the step, between the support brace, and the top of the mounting bracket.
  - 4.2 Using the supplied 5/16-18 x 1" carriage bolt, washer, and flange nuts, (item #5, 6, 7), attach the step assembly, flat spacer plate and mounting bracket. **(NOTE: Some of the flange nuts are supplied in the specific bracket package, not the step package.)**
  - 4.3 Set the step plate in the correct position and tighten all fasteners.  
Torque all fasteners to 19 LB FT.

## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	551888	2	EXTRUSION-AL,97.87,GRIP STEP,BLK,415098
1	551889	2	EXTRUSION-AL,101.25,GRIP STEP,BLK,415102
1	551388	2	EXTRUSION-AL,113.62,GRIP STEP,BLK,415114
2	551296	10	SUPPORT BRACE, UPPER, GALV.
3	551394	4	CAP-END,GRIP STEP, BLACK, PLASTIC
4	551298	14	SPACER PLATE, LOWER, BLACK
5	108683	20	BOLT-CRG,5/16-18 X 1.0", SST
6	101369	20	WASHER-FLAT,5/16,SST
7	102680	20	NUT-SERR FLG,HX,SST,WX,5/16-18
8	107958	8	SCR-TEK #8-18 X 1/2",SST,BLK



1200 E. Birch St.

Brandon, SD 57005

REV C 01APR12

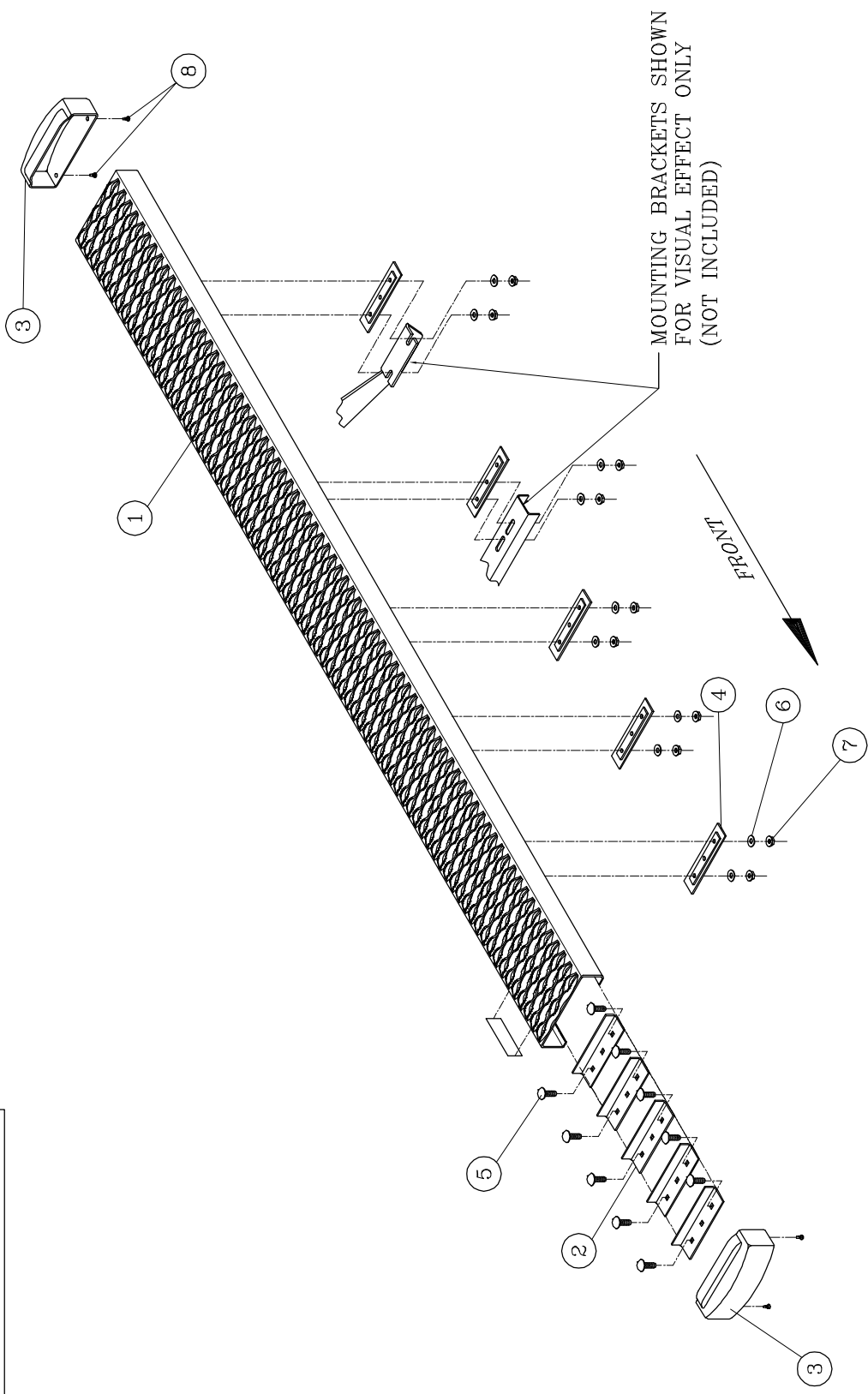
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REV A 10JUL09

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SERVICE PARTS LIST

MODEL NO. - 415098  
 415102  
 415114



MOUNTING BRACKETS SHOWN  
 FOR VISUAL EFFECT ONLY  
 (NOT INCLUDED)

# INSTALLATION INSTRUCTIONS AND PARTS LIST

## MODEL 401346 GRIP STEPS, LONG/LONG

VEHICLE APPLICATION:

2003 AND NEWER 155" WB CHEVROLET EXPRESS AND GMC SAVANA VANS

**READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION**

1. ON THE LEFT SIDE OF THE VEHICLE, REMOVE THE FRONT BODY MOUNTING BOLT. THE BOLT, STEEL WASHER AND RUBBER CUSHION WILL BE REUSED.
2. INSTALL THE MULTI-THREAD U-NUT (ITEM #11) ON THE FRONT MOUNTING BRACKET (ITEM #2). (NOTE: INSTALL IN THE TOP HOLE FOR 1500 VANS. INSTALL IN THE BOTTOM HOLE FOR 2500 & 3500 VANS.)
3. INSTALL THE FRONT MOUNTING BRACKET (ITEM #2) TO THE FRONT BODY MOUNT WITH THE WASHER AND THE RUBBER CUSHION BETWEEN THE MOUNTING BRACKET AND THE BODY MOUNT. THE STEP END OF THE BRACKET SHOULD BE PERPENDICULAR TO THE OUTSIDE BODY. TIGHTEN THE BOLT TO 65 LB. FT
4. INSTALL A 3/8"-16 SERRATED FLANGE NUT (ITEM #10) ON THE 3/8"-16 X 5" HEX BOLT (ITEM #9) WITH THE FLANGE FACING TOWARD THE END OF THE BOLT AND TURN ON JUST SHORT OF THE HEAD. SCREW THE BOLT INTO THE U-NUT AND WHEN IT COMES THROUGH THE OTHER SIDE START ANOTHER FLANGE NUT FACING THE SAME DIRECTION AS THE FIRST NUT. TURN THE NUT ON UNTIL THERE IS 3/4" PROTRUDING FROM THE FACE OF THE NUT, INSTALL A 3/8" FLAT WASHER (ITEM #16) AND THE .354 X 1.00 X .748 RUBBER WASHER (ITEM #14) INTO THE END OF THE BOLT. ADJUST THE LOAD REACTION BOLT ASSEMBLY SO THAT THE RUBBER CUSHION IS SNUG AGAINST THE FRAME AND TIGHTEN DOWN THE OUTSIDE FLANGE NUT. (LOAD REACTION BOLT ASSEMBLY) AS SHOWN IN *fig. 1*.
5. REMOVE THE SECOND BODY MOUNTING BOLT. THE BOLT, STEEL WASHER AND RUBBER CUSHION WILL BE REUSED.
6. INSTALL THE MULTI-THREAD U-NUT (ITEM #11) ON THE SECOND MOUNTING BRACKET (ITEM #4). INSTALL A .364 X .625 CAP PLUG (ITEM #13) ONTO THE END OF THE "U" NUT. (NOTE: INSTALL IN THE TOP HOLE FOR 1500 VANS. INSTALL IN THE BOTTOM HOLE FOR 2500 & 3500 VANS.)
7. INSTALL THE SECOND MOUNTING BRACKET (ITEM #4) TO THE SECOND BODY MOUNT WITH THE WASHER AND THE RUBBER CUSHION BETWEEN THE MOUNTING BRACKET AND THE BODY MOUNT. THE STEP END OF THE BRACKET SHOULD BE PERPENDICULAR TO THE OUTSIDE BODY. TIGHTEN THE BOLT TO 65 LB. FT.
8. INSTALL A 3/8"-16 SERRATED FLANGE NUT (ITEM #10) ON THE 3/8"-16 X 1-3/4" HEX BOLT (ITEM #8) WITH THE FLANGE FACING TOWARD THE END OF THE BOLT AND TURN ON JUST SHORT OF THE HEAD. SCREW THE BOLT INTO THE U-NUT AND WHEN IT COMES THROUGH THE OTHER SIDE ADJUST THE LOAD REACTION BOLT ASSEMBLY SO THAT THE RUBBER PLUG IS SNUG AGAINST THE FRAME AND TIGHTEN DOWN THE OUTSIDE FLANGE NUT. (LOAD REACTION BOLT ASSEMBLY) AS SHOWN IN *fig. 1*.
9. REPEAT STEPS 5 THRU 8 FOR THE THIRD MOUNTING BRACKET (ITEM #5) EXCEPT, INSTALL THE U-NUT IN THE TOP HOLE OF THE BRACKET FOR THE 2500 & 3500 VANS.



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10. AFTER MOUNTING THE 1<sup>st</sup>, 2<sup>nd</sup> AND 3<sup>rd</sup> BRACKET, MEASURE FROM THE BOTTOM OF THE BODY FLANGE DOWN TO THE BOTTOM OF THE MOUNTING BRACKETS TO MAKE SURE THEY ARE THE SAME, AND WHEN INSTALLING THE 3<sup>rd</sup> BRACKET ADJUST IT TO THIS DIMENSION BEFORE TIGHTENING THE BOLTS.
11. REMOVE THE NUT AND WASHER FROM THE FRONT SPRING SHACKLE BOLT. SAVE THE NUT TO BE REUSED. INSTALL THE BLACK SPACER WASHER (ITEM #15), MOUNTING BRACKET (ITEM #6), 5/8" FLAT WASHER (ITEM #12) AND THE FACTORY NUT ONTO THE SPRING SHACKLE BOLT. ADJUST THE HEIGHT AND TIGHTEN TO 65 LB. FT.
12. REPEAT STEPS 1 THRU 10 ON THE RIGHT SIDE OF THE VEHICLE.

**ATTACHING THE BOARDS TO THE MOUNTING BRACKETS.**

PLEASE REFER TO THE INSTRUCTIONS INCLUDED WITH YOUR GRIP STEP BOARDS TO MOUNT THE STEPS TO THE MOUNTING BRACKETS.

**SERVICE PARTS LIST**

ITEM	PART NO.	QTY	DESCRIPTION
1	415114	1	GRIP STEP BOARDS- 114.00" (MOD. 415114)
2	552522	1	MOUNTING BRACKET – LH, FRONT
3	552523	1	MOUNTING BRACKET – RH, FRONT
4	552531	1	MOUNTING BRACKET – CENTER, LH
5	552521	2	MOUNTING BRACKET – CENTER, RH
6	552530	1	MOUNTING BRACKET – REAR, LH
7	552528	1	MOUNTING BRACKET – REAR, RH
8	107211	4	SCREW – HEX WASHER HEAD, 3/8"-16 X 1-3/4", ZP
9	109474	2	SCREW – HEX HEAD CAP, 3/8"-16 X 5", FT, ZP
10	100181	8	NUT – SERRATED FLANGE, 3/8"-16, ZP
11	109258	6	U-NUT – MULTI THREAD, 3/8"-16 X 1.09"
12	100147	2	FLAT WASHER - 5/8", ZP
13	103325	4	CAP PLUG - .364 X .625, VINYL, BLACK
14	102592	2	RUBBER WASHER - .354 X 1.00 X .748
15	552109	2	SPACER WASHER – 1/8" x 1-3/4"
16	106962	2	FLAT WASHER – 3/8", SST, BZP
17	552524	1	MOUNTING BRACKET – CENTER, LH



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SERVICE PARTS LIST

MODEL NO. - 401346

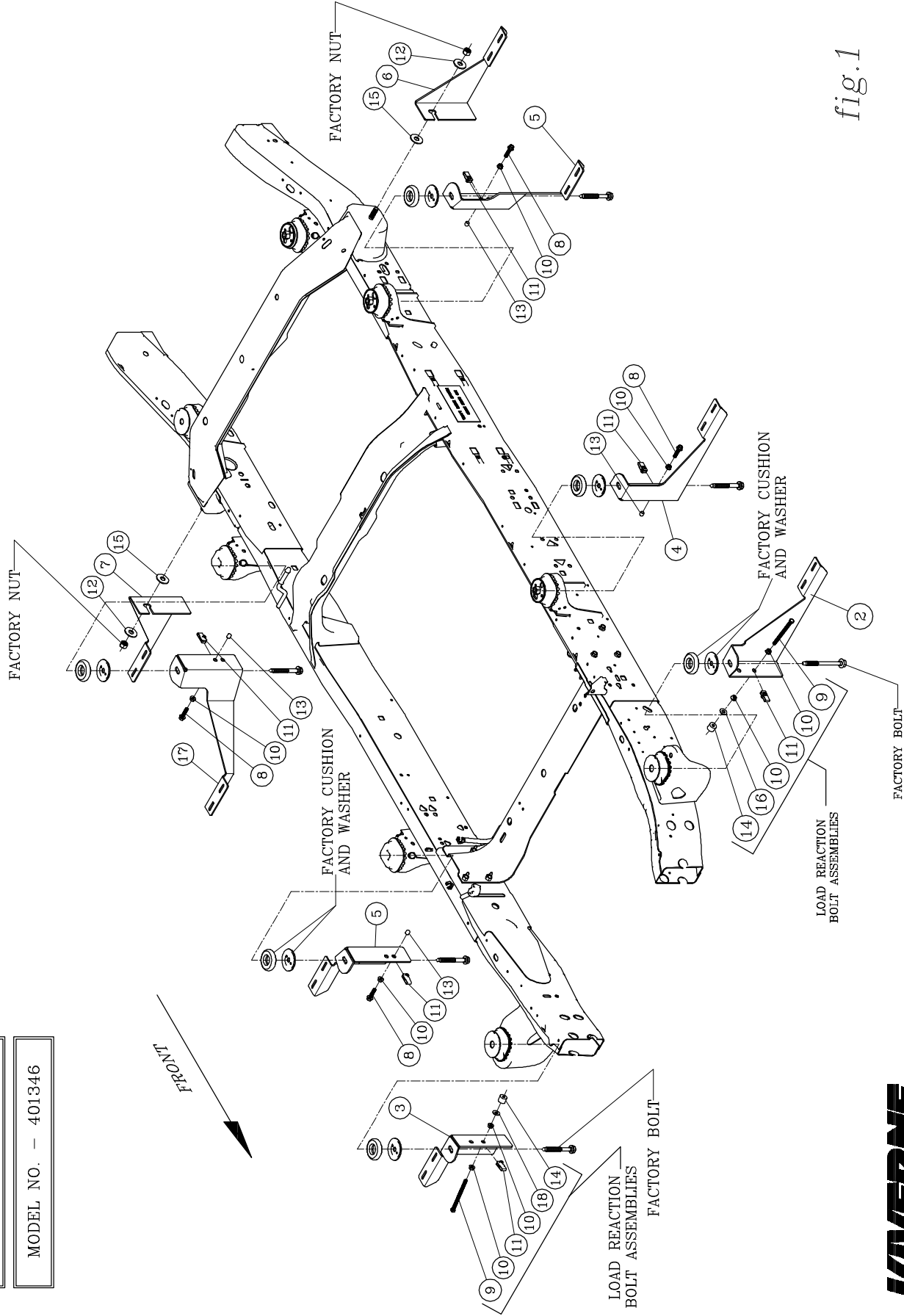


fig.1



1200 E. Birch St.  
Braidwood, Ill 67005