

Rancher Grille Guard

Installation Instructions

45640 / 46640

Ford Super Duty '99 - '04

44641 / 45641 / 46641

Ford Super Duty '05 - '07



Diagram 1

Parts List:

1 - Rancher Grille Guard	8 - 1/2 Flat Washers
2 - Front Brackets #18640-5	4 - 1/2" Lock Washers
4 - 1/2" x 1 1/2" Bolts	4 - 1/2" Hex Nuts

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Two people are strongly recommended for this install.
2. Loosen bumper bolts, on Driver side, so bracket # 640 can slide between tow hook and behind the bumper bolts, as shown in Diagram #2. Do not tighten bolts all the way at this time, leave loose enough for the bracket to be moved for proper alignment. Install one side at a time so bumper will stay in place. Repeat steps for the passenger side.
3. Using two people position the Rancher Grille Guard up to the brackets. The brackets will attach to the inside face of the Grille Guard uprights. As these trucks have gotten older the tow hooks have sometimes moved. If the brackets are hitting the tow hooks and are too wide for the grille guards width, the tow hooks can be loosened by the three bolts attaching it to the top of the frame, and shifted for clearance.
4. Place 1/2" Flat Washer onto the (4) 1/2" x 1 1/2" bolts. The bolts need to be placed through the uprights and threaded into the brackets, once threaded through, place (1) 1/2" Flat washer on each bolt, (1) 1/2" Lock Washer and (1) 1/2" Nut.
5. Center the Grille Guard on truck and tighten all hardware, keeping the Grille Guard centered on truck.

Driver Side Bracket Installation

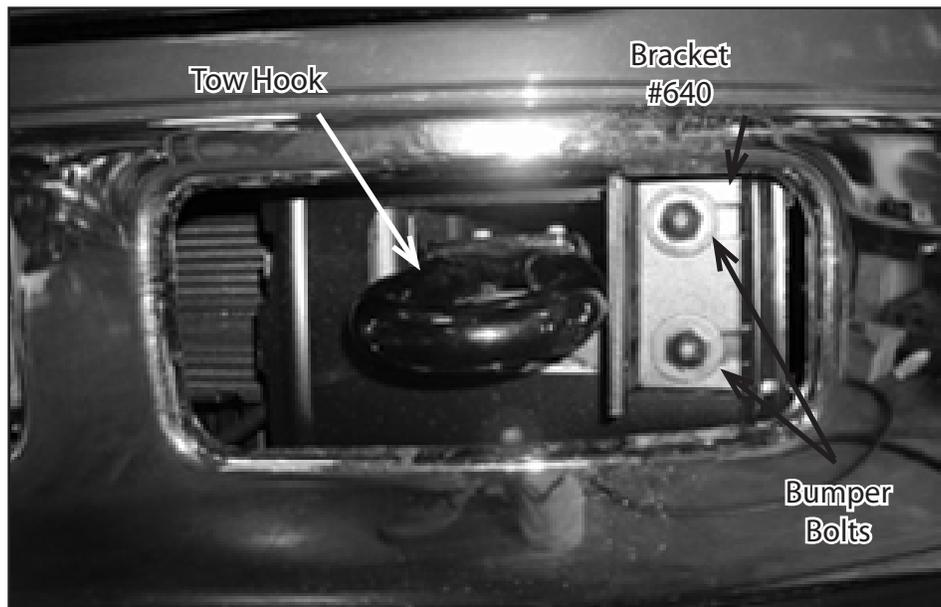


Diagram 2