

Rancher Grille Guard

Installation Instructions

44642 / 45642 / 46642

Ford F250- F550 Super Duty '08 - '10



Diagram 1

Parts List:

1 - Rancher Grille Guard	6 - 1/2" x 1 1/4" Bolts
2 - Front Brackets #46642-5	22 - 1/2" Flat Washers
1 - Driver Rear bracket #46642-9	10 - 1/2" Lock Washers
1 - Pass. Rear bracket #46642-10	10 - 1/2" Hex Nuts
4 - 1/2" x 2 1/2" Bolts	

Note: Completely read instructions before beginning installation!

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Two people are strongly recommended for this install.
2. As shown in **Diagram 3**, remove bumper bolts on both driver and passenger side. Set aside they will not be reused. As shown in **Diagram 2**, place Driver rear bracket #46642-9 up to the back of bumper and line up the 2 holes. Locate the hole in the frame that the driver rear bracket #46642-9 matches to and put (1) 1/2" x 1 1/4" bolt with (1) 1/2" flat washer through the frame and into the driver rear bracket #46642-9. Place (1) 1/2" flat washer, (1) 1/2" lock washer, and (1) 1/2" nut onto bolt, leave loose at this time.
3. Using **Diagram 3**, place front bracket #46642-5 up to bumper and place (1) 1/2" x 2 1/2" bolt with (1) 1/2" flat washer through the front bracket #46642-5 and into rear bracket #46642-9. Place (1) 1/2" flat washer, (1) 1/2" Lock Washer, and (1) 1/2" Nut onto the bolts and leave loose at this time. Repeat above procedure for the passenger rear bracket #46642-10.
4. Using two people align the Grille Guard holes to the top brackets. Attach the Grille to brackets using (1) 1/2" x 1 1/4" bolts, (2) 1/2" flat washers, (1) 1/2" lock washers and (1) 1/2" hex nuts per hole in upright. Hand tighten all bolts at this time.
5. **Center the Grille Guard on the vehicle:** Center the Grille Guard on the vehicle. Tighten all bolts at this time insuring the Grille Guard remains centered on vehicle.

Driver Side Rear View of Bracket #46642-9

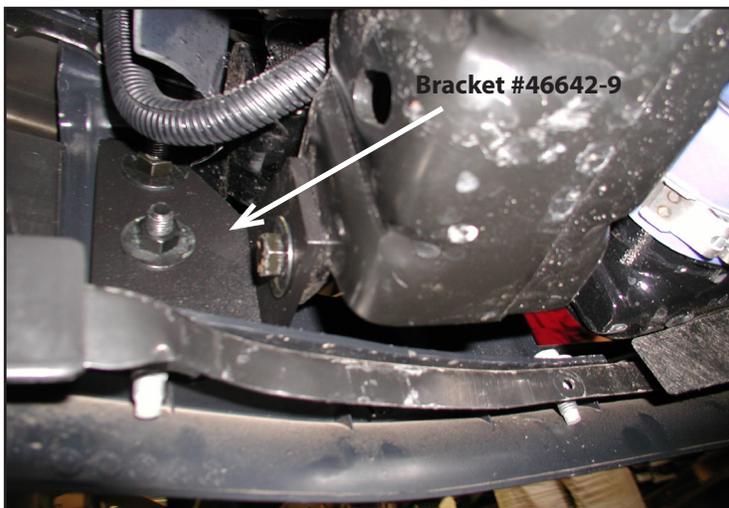


Diagram 2

Driver Side Front View of Bracket #46642-5

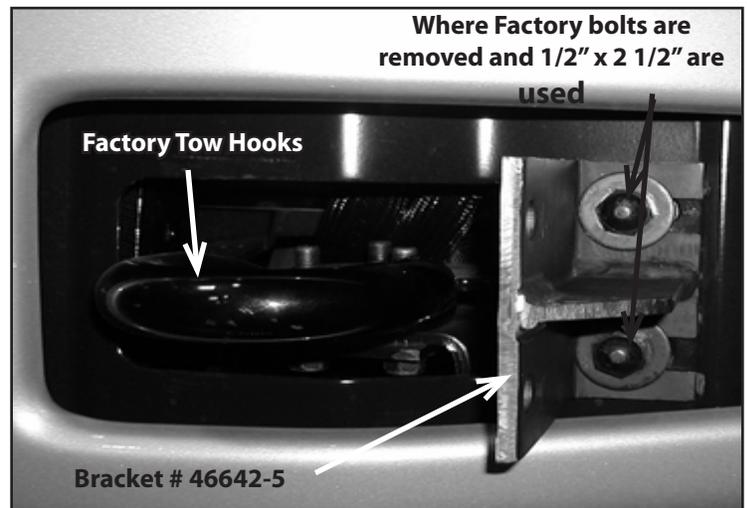


Diagram 3