

420 N. Grove, Richardson, TX 75081 Tele: (800) 527 - 4345 Fax: (800) 442 - 5263

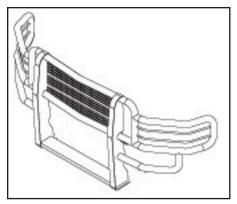
Web site: www.goindustries.com E-mail: sales@goindustries.com

## Rancher Grille Guard

Installation Instructions

44664 / 45664 / 46664

Dodge Ram 2500/3500'06 &'09 Laramie and Sport Trucks



Parts List:

- 1 Rancher Grille Guard
- 1 Driver Top Bracket #46663-25
- 1 Passenger Top Bracket #46663-26
- 1 Driver Bottom Bracket #46663-35
- 1 Passenger Bottom Bracket #46663-36
- 8 1/2" x 1 1/4" Hex Head Bolts
- 8 1/2" Hex Nuts
- 8 1/2" Flat Washers
- 8 1/2" Lock Washers

Diagram 1

1. Remove the contents from the box and check for missing pieces or damage. If parts are missing or damaged, contact the original place of purchase. Read the instructions completely before beginning. Two people are strongly recommended for this install.

## View Behind Bumper (Driver Side)

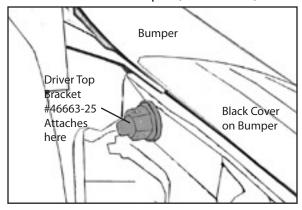


Diagram 2

## Driver Side Top Bracket #625

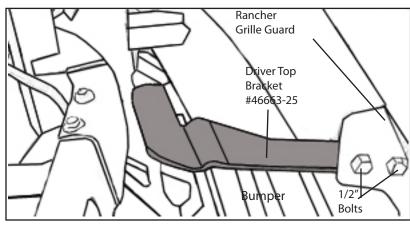


Diagram 3

- 2. Install the Driver Top Bracket #46663-25 and Passenger Top Bracket #46663-26: Open the hood on the truck. Using Diagram 2, locate the bumper bolt on each side of the vehicle. Remove the nut from the bolt.
- A. Place Driver Top Bracket #46663-25 onto bumper bolt. The end of the Driver Top Bracket #46663-25 as shown in Diagram 3, with the 90 degree bend will go onto bumper bolt. Replace nut and hand tighten at this time.
  - B. Repeat step "A" above for the passenger side using Passenger Top Bracket #4663-26.
- 3. Attach the Grille Guard to the driver top bracket #46663-25 and passenger top bracket #46663-26: Using two people align the bolt holes in the vertical uprights to the top brackets. Attach the Grille Guard to the top brackets using (1) 1/2" x 1 1/4" hex head bolts, (2) 1/2" flat washers, (1) 1/2" lock washers and (1) 1/2" hex nuts per welded tab. See Diagram 3. Hand tighten all bolts at this time.





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## Behind Bumper View of Passenger Bottom Bracket #46663-36

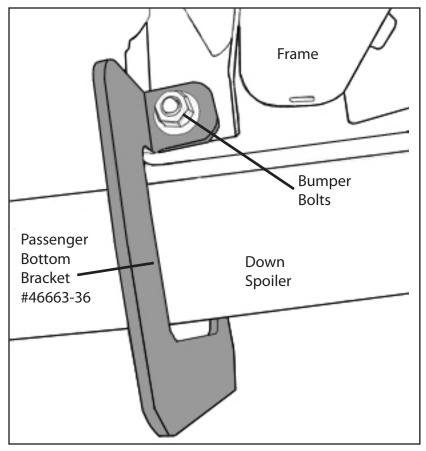


Diagram 4

- 4. Install the passenger bottom bracket #4663-36: Using Diagram 4, locate the factory bottom bumper bolt on the vehicle. Remove the factory nut from the factory bottom bumper bolt. Place passenger bottom bracket #46663-36 onto the factory bottom bumper bolt. Re-place the factory nut over the bottom bracket. Use (1) 1/2" x 1 1/4" hex head bolt, (1) 1/2" flat washer and (1) 1/2" lock washer to attach the passenger bottom bracket #46663-36 to the bottom 2 bolt holes on the Grille Guard. Repeat the procedure for the driver bottom bracket #46663-35.
- 5. Center the Grille Guard on the vehicle. Tighten all bolts at this time insuring Grille Guard remains centered on vehicle.