



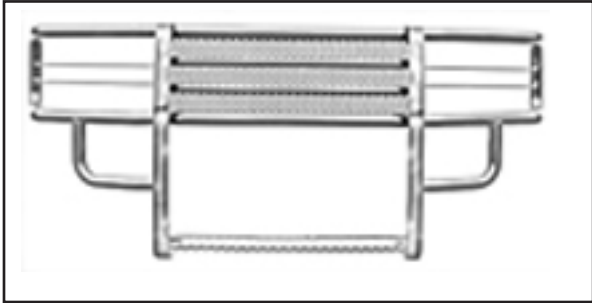
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Rancher Grille Guard

Installation Instructions

Chevy '03 - '07 2500HD & 3500HD

44727 / 45727 / 46727

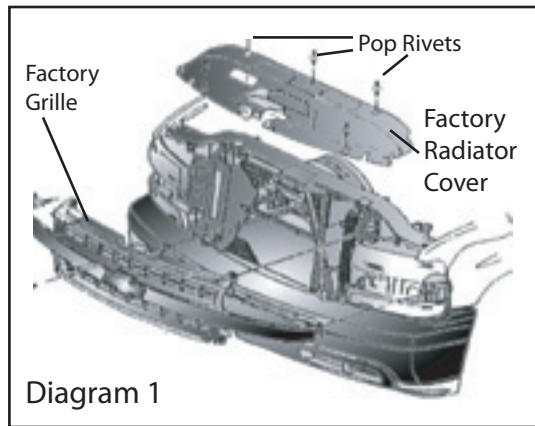


Parts List:

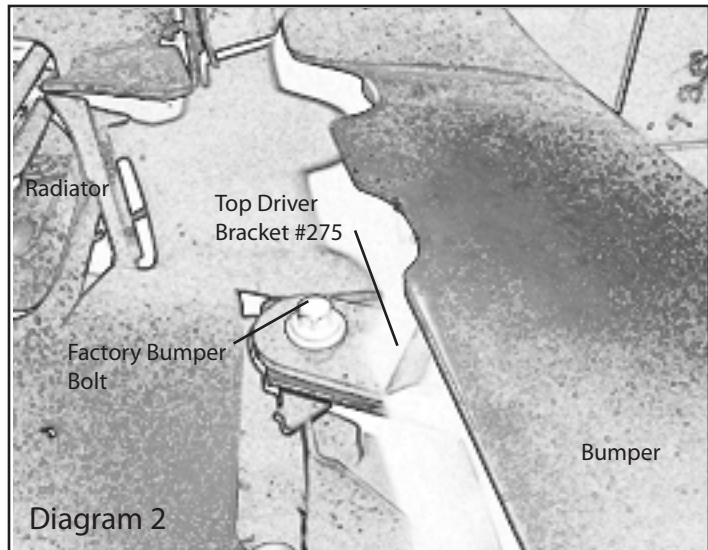
1 - Rancher Grille Guard	Bolt Kit Contains:
1 - Driver Top Bracket #275	4 - 1/2" x 2" Hex Head Bolts
1 - Passenger Top Bracket #276	2 - M12 x 2" Hex Head Bolts
2 - Bottom Brackets #277	10 - 1/2" Flat Washers
2 - Threaded Plates #699-9	6 - 1/2" Lock Washers
	4 - 1/2" Hex Nuts
	8 - 1/2" Nylon Washers

1. Remove the contents from the box and check for damage. Verify all parts are present. Read the instructions completely before beginning. Two people are strongly recommended for this install.

2. Remove the Factory Radiator Cover and Factory Grille: Open the hood on the truck. Using Diagram 1, locate the factory radiator cover. To remove the pop rivets, use a flat head screwdriver to pull up on the middle of the pop rivets. To remove the bottom part of pop rivet, place the screwdriver under the bottom and push up. Repeat this procedure to remove all pop rivets. To remove the factory grille, place your hand behind grille and push out until the grille can be removed. Place the factory radiator cover, pop rivets and factory grille to the side to be re-installed later.



Driver Side Top View of Top Bracket #275

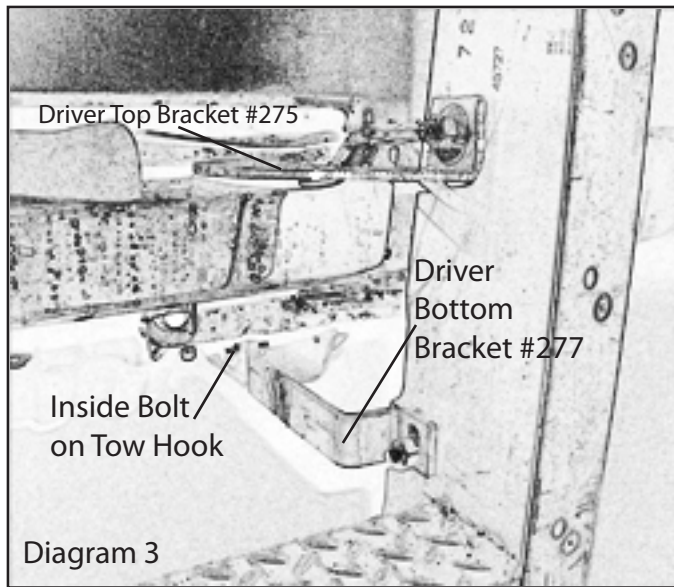


3. Install the Driver Top Bracket #275 and Passenger Top Bracket #276: Locate the Driver Top Bracket #275 and Passenger Top Bracket #276 for installation at this time.

A. Remove the factory bumper bolt as shown in Diagram 2. Insert the Driver Top Bracket #275 through driver side opening in bumper. The flat end of Driver Top Bracket should be placed over the factory bumper bolt hole opening. Replace the factory bumper bolt through the top bracket and into the bolt hole opening. Hand tighten this bolt at this time.

B. Repeat step "A" above on the passenger side to install the Passenger Top Bracket #276.

Front View of Driver Top #275 and Bottom #277



3. Install the Bottom Brackets #277: Locate the Bottom Brackets #277 for installation at this time.

A. Vehicles with tow hooks: If the vehicle is equipped with tow hooks, locate the inside bolt on tow hook. Loosen the inside bolt and remove. Place flat end of Bottom Brackets #277 up to inside bolt opening and replace the factory bolt with M12 x 2" hex head bolt as shown in Diagram 3. Hand tighten all bolts at this time.

B. Vehicles without tow hooks: If the vehicle is not equipped with tow hooks, the plastic spoiler must be cut out for the bottom bracket to pass through. Align the bottom bracket with the inside hole on the frame and place bottom bracket against the plastic spoiler and mark the area to be cut. Carefully cut a slot for the bottom bracket to pass through the plastic spoiler to the Grille Guard. Use threaded plate #699-9 to take place of tow hook. Place bracket #699-9 inside the frame, line up threaded hole in bracket #699-9 with the inside hole of frame. Place bottom bracket up to frame use a 1/2" x 1 1/4" hex head bolt and attach bottom bracket to threaded plate. Hand tighten all bolts at this time.

4. Attach the Grille Guard to the mounting brackets: Using two people align the Grille Guard holes to the top brackets. Attach the Grille to the top brackets using 1/2" x 2" hex head bolts, 1/2" flat washers (2), 1/2" nylon washers (2), 1/2" lock washers and 1/2" hex nuts per hole in upright. The 1/2" nylon washers are included to protect the powder coating from any metal touching the upright. Hand tighten all bolts at this time. The factory bumper bolt should be fully tightened before going to next step.

5. Re-install Factory Grille and Factory Radiator Cover: Re-install Factory Grille and Factory Radiator Cover. Place Factory Grille between Grille Guard and vehicle. Align Factory grille with holes in vehicle, gently push Factory Grille until it clicks closed. Take radiator cover place over holes in vehicle. Replace pop rivets into vehicle.

6. Center the Grille Guard on the vehicle: Center the Grille Guard on the vehicle. Tighten all bolts at this time insuring the Grille Guard remains centered on vehicle.