

INSTALLATION MANUAL

4055101

Level of Difficulty

Easy

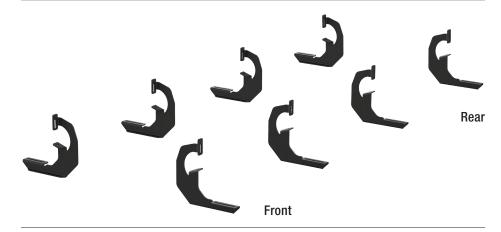
Parts List		
1	Driver / left running board*	
1	Passenger / right running board*	
8	VersaTrac™ mounting bracket, universal	
16	Clip nut, M8*	
32	Hex bolt, M8 - 1.25 x 25mm (B)	
32	Lock washer, M8 (B)	
32	Flat washer, M8 (B)	
16	Hex nut, M8 (B)	
(B) = Black hardware *Running boards sold separately		

Tools Required				
Ratchet	Socket set			
Torque wrench	Socket extension			
Level				

Torque Specifications			
	M6 bolt	3 ft-lbs.	
Metric	M8 bolt	7 ft-lbs.	
	M10 bolt	16 ft-lbs.	
SAE	M12 bolt	28 ft-lbs.	
	1/4" bolt	3 ft-lbs.	
	5/16" bolt	7 ft-lbs.	
	3/8" bolt	16 ft-lbs.	
	7/16" bolt	20 ft-lbs.	
	1/2" bolt	28 ft-lbs.	

Use above torque setting unless otherwise noted

Product Photo



SlimGrip™ (not included)



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes,

polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.



Step 1

Starting on the driver side, locate the five mounting tabs along the bottom edge of the vehicle body.

This installation will use the first, second, fourth and fifth mounting tabs.





Step 2

Starting at the front driver-side mounting location, locate the threaded hole on the inside of the body panel.

Attach the bracket to the body panel using an M8 hex bolt, lock washer and flat washer.

Snug the hardware, but do not fully tighten.





Step 3

Secure the bracket with a second M8 hex bolt, lock washer and flat washer, using the factory-threaded nut on the edge of the body panel.

Snug the hardware, but do not fully tighten.



Step 4

Repeat steps 2 and 3 to install the second bracket over the second mounting tab location from step 1.





Step 5

Locate the fourth and fifth tab locations from step 1.

Insert a clip nut through the access hole and align it over the adjacent smaller hole. Insert a second clip nut over the lower mounting tab.

Secure the bracket to the vehicle with an M8 hex bolt, lock washer and flat washer in each mounting location.





Step 6

Slide the four track mounting brackets into the bottom side of the $SlimGrip^{TM}$ board.



Step 7

Carefully place the running board onto the mounting brackets.

Align the track mounting brackets with the mounting brackets on the vehicle.



Step 8

Attach the track mounting brackets to the mounting brackets using black M8 hex bolts, M8 hex nuts, lock washers and flat washers.





Step 9

At this time, adjust the running board to the desired location.

With the running board in position, it is recommended to tighten all brackets to the vehicle first, followed by the running board connections.

For recommended torque specifications, refer to the table on page one.



Step 10

Repeat steps 1 through 9 on the passenger side of the vehicle to install the running boards.

Congratulations on the installation of your new SlimGrip™ running boards.

With the running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.

