

INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL 583036, 584036 O-MEGA II 6" OVAL STEPS

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING, TO MOUNT THE BRACKETS TO YOUR VEHICLE.
3. BEFORE ATTACHING THE O-MEGA STEPS TO THE BRACKETS, PLACE THE STEP PADS (ITEM #2) ON TOP OF THE STEP PLATES ACCORDINGLY FOR YOUR VEHICLE. USING THE HOLES IN THE STEP PAD AS A GUIDE DRILL (5) 1/8" PILOT HOLES. ATTACH WITH (5) 8-18X1/2" TEK SCREWS (ITEM #6) PROVIDED. REPEAT FOR ALL STEP PADS.
4. INSTALL THE REQUIRED NUMBER OF SQUARE HEAD SCREWS (ITEM#4) INTO THE DESIGNATED SLOTS IN THE BOTTOM OF THE STEP PLATES.
5. INSTALL THE END CAPS (ITEM #3) AS SHOWN IN (FIG.1), TIGHTENING THE SERRATED NUTS (ITEM#5) TO 5 LB FT.
6. POSITION THE O-MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS (ITEM #4) ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #5) ON THE SQUARE HEAD SCREWS (ITEM #4) AND TIGHTEN TO 19 LB FT.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	553068	2	EXTRUSION-AL,33.00"OMEGA, SILVER
1	553056	2	EXTRUSION-AL,33.00"OMEGA, BLACK
2	552970	2	ALUM, STP-PAD, BLK, OMEGA-STEP
3	107956	4	CAP-END,PLSTC,2.95 X 6.70
4	106880	16	SCREW-SQ HD,5/16-18 X 1,MAGNIGUARD
5	102680	16	NUT-SERR FLG,HX,SST,WX,5/16-18
6	107958	10	SCREW-PPH,TEK,#8-18 X 1/2",SST,BZP



SERVICE PARTS LIST

BRACKET NO. - 583036/584036

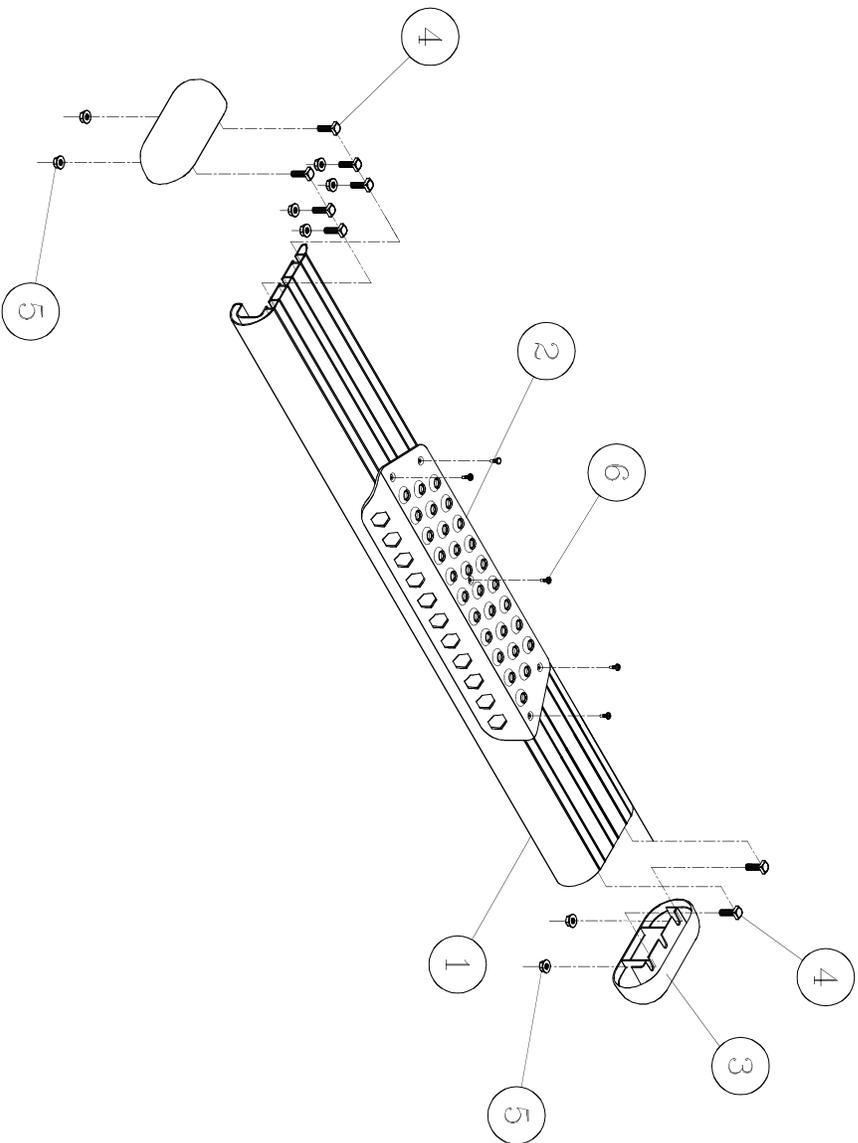


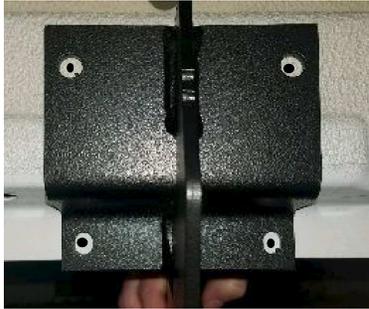
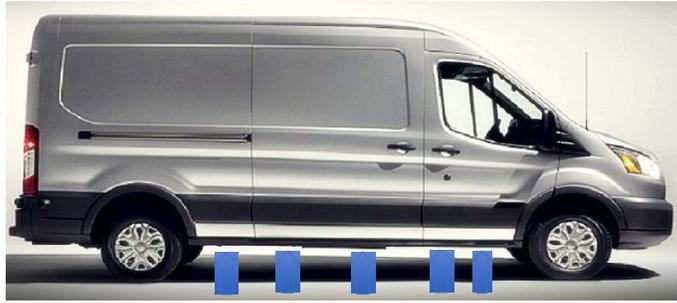
fig. 1



Step 1

Starting on the Passanger side, locate mounting locations as shown in Fig 1 and Fig 3.

Hold each bracket in its mounting locations and mark each hole on the rocker and pinch weld.



Step 2

From the under side of the plastic rocker molding use a flat head screw drive to release the bottom push pins.

NOTE: Do not remove plastic trim all the way only release the bottom push pins.



Step 3

Starting on the first bracket using a 3/32" drill bit, drill a pilot hole in each of the marked spots followed by a 3/8" drill bit.

NOTE: Place a Putty knife between the pinch weld and the plastic rocker molding to avoid damaging molding from drilling.



Step 4



Using the 3" U-Bolt put it through the top 2 mounting holes and secure with (2) plastic bolt retainer.

Slide (2) Clip Nuts on the pinch weld for the bottom mounting locations.

Slide the front mounting bracket on the U-Bolts and secure with (2) 5/16 flat washers (2) 8mm nuts on the studs, and (2) 5/16 lock washer and (2) 8mm bolts in the clip nuts.

Leave all brackets loose until the end.

Repeat for 2nd bracket

Step 5

Moving to the driver side, locate mounting locations using Fig 2 and Fig 4.



Step 6



Repeat steps 1-4 for installing the **front driver side bracket.**

Step 7

Assemble the AC bracket using the (2) M8 Bolts, (2) 5/16 washers, (2) M8 nuts.



Step 8



After assembling the AC bracket place along the pinch seam using Fig. 2 and Fig. 4 marking the 4 hole locations

Step 9

Drill the 2 upper holes with a 19/64 drill bit and the bottom 2 with a 3/8 drill bit

NOTE: THE 2 TOP HOLES WILL USE SELF THREADING BOLTS.



Step 10



Slide 2 clip nuts on the pinch weld for lower holes. Attach the AC bracket using (2) 8MM Bolts and (2) 5/16 Lock Washers on the bottom Clip Nuts and (2) 5/16 Thread Cutting Bolt and (2) 5/16 lock washers on the upper holes

Step 11

Leave ALL brackets Loose at this time. Please Review the installation instructions that are included in your step assembly for specific details. Place step board on brackets tighten all brackets so the board is level.

**PARTS LIST
FOR MOUNTING 571720 MEGA STEP BRACKETS
2015 AND NEWER FORD TRANSIT VAN**

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	553204	3	FRONT MOUNTING BRACKET
2	553211	1	AC MOUNTING BRACKET
3	553212	1	AC TOP MOUNTING BRACKET
4	101795	3	U-BOLT 3.00
5	101572	6	BOLT RETAINER
6	100030	10	5/16 LOCK WASHER
7	100034	8	5/16 WASHER
8	105859	10	M8 FLANGE NUT
9	102549	10	M8 HEX BOLT
10	101566	8	M8 CLIP NUT
11	109177	2	5/16 THREAD CUTTING BOLT



SERVICE PARTS LIST

BRACKET NO. - 571720

FIG. 1

The diagram shows an exploded view of a truck bracket assembly. A long, narrow bracket is shown with various components being attached to it. Callout 1 points to a bracket component with a curved end. Callout 2 points to a small rectangular plate. Callout 3 points to a small rectangular plate. Callout 4 points to a small rectangular plate. Callout 5 points to a small rectangular plate. Callout 6 points to a small rectangular plate. Callout 7 points to a small rectangular plate. Callout 8 points to a small rectangular plate. Callout 9 points to a small rectangular plate. Callout 10 points to a small rectangular plate. A 'FRONT' arrow points to the right. A note indicates 'NOTE: 3/8" DRILLED HOLE(S)'. The IVERNE TRUCK EQUIPMENT logo is in the bottom right corner.

NOTE: 3/8" DRILLED HOLE(S)

FRONT

-RIGHT (PASSENGER) SIDE SHOWN-

553217 SHEET 6 OF 9 18MAY17

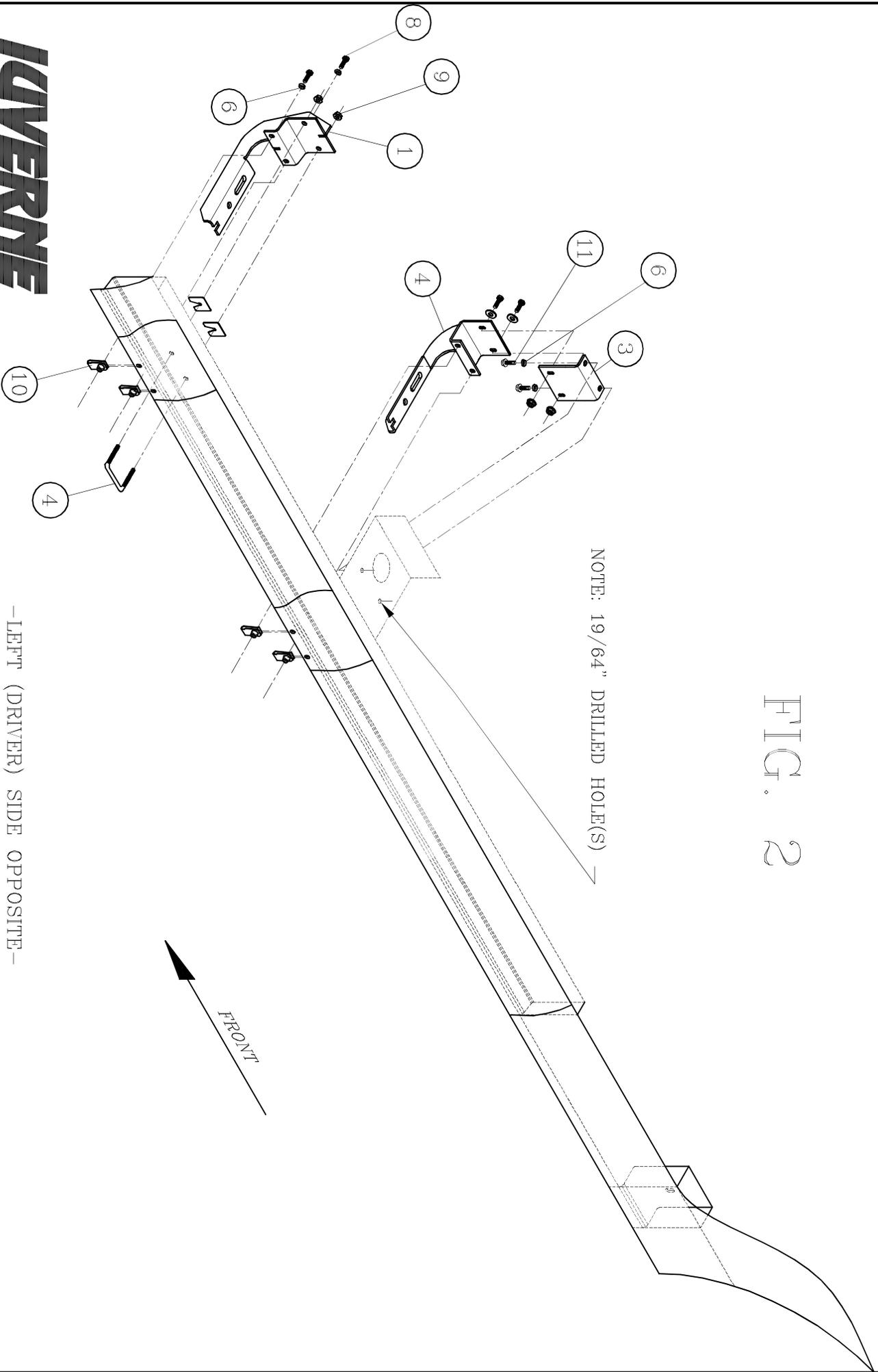
IVERNE
TRUCK EQUIPMENT

SERVICE PARTS LIST

BRACKET NO. - 571720

FIG. 2

NOTE: 19/64" DRILLED HOLE(S) -



-LEFT (DRIVER) SIDE OPPOSITE-

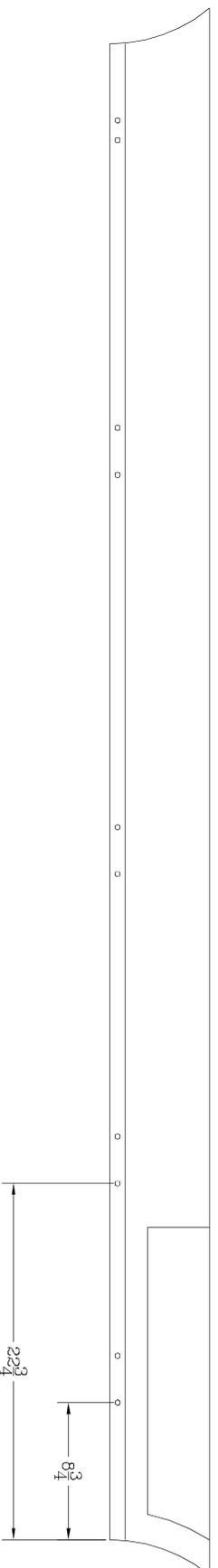
SERVICE PARTS LIST

BRACKET NO. - 571720

FIG. 3

-RIGHT (PASSENGER) SIDE SHOWN-

NOTE:
THESE DIMENSIONS MAY NEED TO BE ADJUSTED FORWARD, OR BACKWARD
TO AVOID DRILLING THROUGH SPOT WELDS IN THE PINCH SEAM.



FRONT



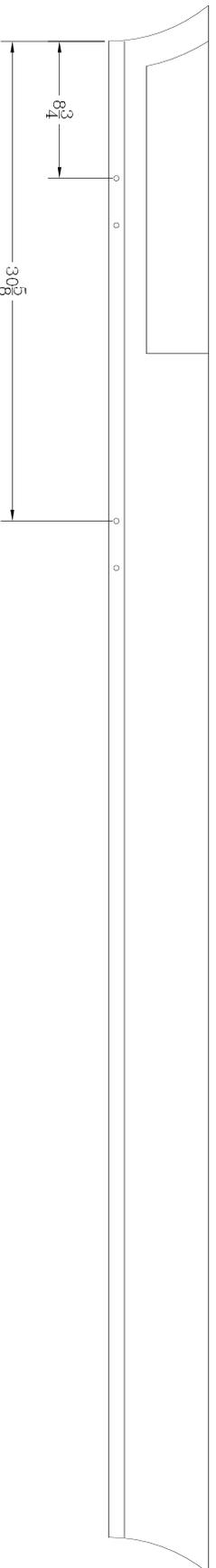
SERVICE PARTS LIST

BRACKET NO. - 571720

FIG. 4

-LEFT (DRIVERS) SIDE SHOWN-

NOTE:
THESE DIMENSIONS MAY NEED TO BE ADJUSTED FORWARD, OR BACKWARD
TO AVOID DRILLING THROUGH SPOT WELDS IN THE PINCH SEAM.



FRONT 

