INSTALLATION INSTRUCTIONS AND PARTS LIST MODEL 583072, 583078, 583088, 584072, 584078, 584088 O-MEGA II 6" OVAL STEPS UNIVERSAL APPLICATION

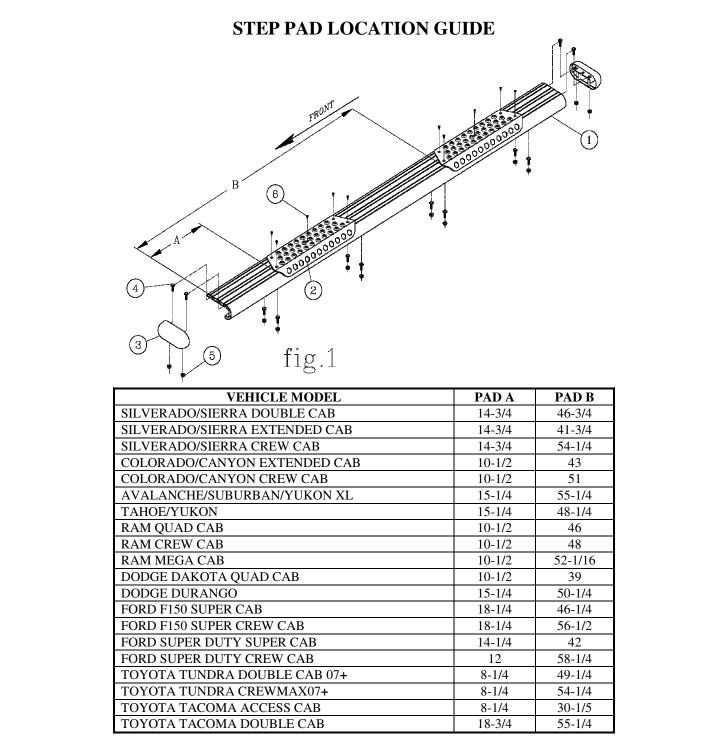
- 1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
- 2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING, TO MOUNT THE BRACKETS TO YOUR VEHICLE.
- 3. BEFORE ATTACHING THE O-MEGA STEPS TO THE BRACKETS, PLACE THE STEP PADS (ITEM #2) ON TOP OF THE STEP PLATES. USE THE TABLE ON SHEET #2, AS A GUIDE TO POSITION THE STEP PAD FOR YOUR PARTICULAR VEHICLE. WHEN INSTALLING THE PADS ON THE STEPS, DRILL (5) 1/8" HOLE USING THE STEP PAD AS A GUIDE. ATTACH WITH (5) 8-18X1/2" TEK SCREWS (ITEM #6) PROVIDED. REPEAT FOR ALL STEP PADS.
- 4. INSTALL THE REQUIRED NUMBER OF SQUARE HEAD BOLTS INTO THE DESIGNATED SLOTS IN THE BOTTOM OF THE STEP PLATES.
- 5. INSTALL THE END CAPS (ITEM #3) AS SHOWN IN *fig.* 1, TIGHTENING THE NUTS TO 5 LB FT.
- 6. POSITION THE O-MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS (ITEM #4) ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #5) ON THE SQUARE HEAD SCREWS (ITEM #4) AND TIGHTEN TO 19 LB FT.

ITEM	PART NO.	QTY	DESCRIPTION
1	553071	2	EXTRUSION-AL,69.0,OMEGA STP,SILVER
1	553072	2	EXTRUSION-AL,75.0,OMEGA STP,SILVER
1	553073	2	EXTRUSION-AL,85.0,OMEGA STP,SILVER
1	553059	2	EXTRUSION-AL,69.0,OMEGA STP,BLACK
1	553060	2	EXTRUSION-AL,75.0,0MEGA STP,BLACK
1	553061	2	EXTRUSION-AL,85.0,OMEGA STP,BLACK
2	552970	4	ALUM,STP-PAD,BLK,OMEGA-STEP
3	107956	4	CAP-END,PLSTC,2.95 X 6.70
4	106880	24	SCREW-SQ HD,5/16-18 X 1,MAGNIGUARD
5	102680	24	NUT-SERR FLG,HX,SST,WX,5/16-18
6	107958	20	SCREW-PPH,TEK,#8-18 X 1/2",SST,BZP

SERVICE PARTS LIST



553116 SHEET 1 OF 2 05OCT16



NOTE: THE ABOVE PAD LOCATIONS ARE ONLY SUGGESTIONS AND MAY BE PLACED AT THE PURCHASERS DISCRESION.



INSTALLATION INSTRUCTIONS AND PARTS LIST APPLICATION: MODEL 571515 MEGA-OMEGA/SIDE ENTRY STEP BRACKETS ON: 2015 GM COLORADO/CANYON CREW CAB PICK UP. ROCKER PANEL MOUNT APPLICATION



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.

- 2. ON THE LEFT SIDE OF THE VEHICLE REMOVE THE PLASTIC BODY PLUGS THAT ARE LOCATED ON THE BOTTOM & VERTICAL WALL OF THE ROCKER PANEL, AND INSERT A 5/16"-18 U-NUT (ITEM #6) AS SHOWN. USE THE FIRST, SECOND, & FOURTH SET OF HOLES BACK, FROM THE FRONT WHEEL OPENING.
- 3. POSITION THE MOUNTING BRACKETS (ITEM #1, & 2) SO THAT THE HOLES ON THE BRACKET LINE UP WITH THE HOLES ON THE INSIDE WALL OF THE ROCKER PANEL. INSTALL THE 5/16"-18 X 1.00" HEX BOLTS (ITEM #3), 5/16" LOCK WASHERS (ITEM #4), AND A 5/16" FLAT WASHERS (ITEM #5), FINGER TIGHT.
- 4. REPEAT STEPS 3 4 FOR THE REMAINING BRACKETS.
- 5. INSTALL THE STEP BOARD AS DESCRIBED BY THE INSTRUCTIONS INCLUDED WITH YOUR STEP BOARDS.
- 6. TIGHTEN THE MOUNTING BOLTS TO 19 LB-FT STARTING WITH THE BOTTOM BOLTS FOLLOWED BY THE TOP BOLTS.
- 7. REPEAT STEPS 2 7 FOR THE RIGHT SIDE OF THE VEHICLE.

ITEM	PART NO.	QTY	DESCRIPTION
1	552790	3	BRKT-MTG, RH FRNT/LH REAR, 571515
2	552791	3	BRKT-MTG, LH FRNT/RH REAR, 571515
3	100647	12	5/16"-18 X 1.00" SCR ZP
4	100034	12	FLAT WASHER, 5/16, ZP
5	100030	12	LOCK WASHER, 5/16, ZP
6	105541	8	U-NUT,5/16"-18

SERVICE PARTS LIST



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