

INSTALLATION INSTRUCTIONS AND PARTS LIST
MODEL 583072, 583078, 583088, 584072, 584078, 584088 O-MEGA II 6" OVAL STEPS
 UNIVERSAL APPLICATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING, TO MOUNT THE BRACKETS TO YOUR VEHICLE.
3. BEFORE ATTACHING THE O-MEGA STEPS TO THE BRACKETS, PLACE THE STEP PADS (ITEM #2) ON TOP OF THE STEP PLATES. USE THE TABLE ON SHEET #2, AS A GUIDE TO POSITION THE STEP PAD FOR YOUR PARTICULAR VEHICLE. WHEN INSTALLING THE PADS ON THE STEPS, DRILL (5) 1/8" HOLE USING THE STEP PAD AS A GUIDE. ATTACH WITH (5) 8-18X1/2" TEK SCREWS (ITEM #6) PROVIDED. REPEAT FOR ALL STEP PADS.
4. INSTALL THE REQUIRED NUMBER OF SQUARE HEAD BOLTS INTO THE DESIGNATED SLOTS IN THE BOTTOM OF THE STEP PLATES.
5. INSTALL THE END CAPS (ITEM #3) AS SHOWN IN *fig. 1*, TIGHTENING THE NUTS TO 5 LB FT.
6. POSITION THE O-MEGA STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS (ITEM #4) ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE VEHICLE. INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #5) ON THE SQUARE HEAD SCREWS (ITEM #4) AND TIGHTEN TO 19 LB FT.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	553071	2	EXTRUSION-AL,69.0,OMEGA STP,SILVER
1	553072	2	EXTRUSION-AL,75.0,OMEGA STP,SILVER
1	553073	2	EXTRUSION-AL,85.0,OMEGA STP,SILVER
1	553059	2	EXTRUSION-AL,69.0,OMEGA STP,BLACK
1	553060	2	EXTRUSION-AL,75.0,OMEGA STP,BLACK
1	553061	2	EXTRUSION-AL,85.0,OMEGA STP,BLACK
2	552970	4	ALUM,STP-PAD,BLK,OMEGA-STEP
3	107956	4	CAP-END,PLSTC,2.95 X 6.70
4	106880	24	SCREW-SQ HD,5/16-18 X 1,MAGNIGUARD
5	102680	24	NUT-SERR FLG,HX,SST,WX,5/16-18
6	107958	20	SCREW-PPH,TEK,#8-18 X 1/2",SST,BZP



STEP PAD LOCATION GUIDE



VEHICLE MODEL	PAD A	PAD B
SILVERADO/SIERRA DOUBLE CAB	14-3/4	46-3/4
SILVERADO/SIERRA EXTENDED CAB	14-3/4	41-3/4
SILVERADO/SIERRA CREW CAB	14-3/4	54-1/4
COLORADO/CANYON EXTENDED CAB	10-1/2	43
COLORADO/CANYON CREW CAB	10-1/2	51
AVALANCHE/SUBURBAN/YUKON XL	15-1/4	55-1/4
TAHOE/YUKON	15-1/4	48-1/4
RAM QUAD CAB	10-1/2	46
RAM CREW CAB	10-1/2	48
RAM MEGA CAB	10-1/2	52-1/16
DODGE DAKOTA QUAD CAB	10-1/2	39
DODGE DURANGO	15-1/4	50-1/4
FORD F150 SUPER CAB	18-1/4	46-1/4
FORD F150 SUPER CREW CAB	18-1/4	56-1/2
FORD SUPER DUTY SUPER CAB	14-1/4	42
FORD SUPER DUTY CREW CAB	12	58-1/4
TOYOTA TUNDRA DOUBLE CAB 07+	8-1/4	49-1/4
TOYOTA TUNDRA CREWMAX07+	8-1/4	54-1/4
TOYOTA TACOMA ACCESS CAB	8-1/4	30-1/5
TOYOTA TACOMA DOUBLE CAB	18-3/4	55-1/4

NOTE: THE ABOVE PAD LOCATIONS ARE ONLY SUGGESTIONS AND MAY BE PLACED AT THE PURCHASERS DISCRETION.



INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL 570922 MEGA STEPS BRACKETS:

2009 AND NEWER FORD F-150 SUPER CAB AND SUPERCREW PICKUPS



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. EXISTING MOUNTING HOLE PATTERNS ARE LOCATED ON THE PINCH WELD AND INTERIOR WALL OF THE ROCKER PANEL. THESE MOUNTING HOLE PATTERNS MUST BE USED FOR THIS INSTALLATION PER THE FOLLOWING INSTRUCTIONS.
 - 2.1. INSTALL 5/16" MULTI THREAD U-NUTS (ITEM #5) IN THE TOP REAR HOLES OF THE FRONT AND CENTER PATTERNS AND IN THE TOP FRONT HOLE OF THE REAR PATTERN AS SHOWN. INSTALL THESE U-NUTS SO THAT THE THREADS ARE TO THE INSIDE OF THE ROCKER PANEL. (THIS IS DONE BY INSERTING THE THREADED HALF OF THE U-NUT THRU THE LARGE ACCESS HOLES AND SLIDING THE U-NUT TOWARDS THE ROUND HOLE UNTIL IT SEATS IN THE ROUND HOLE).

SUPER CAB

3. ATTACH THE MOUNTING BRACKETS (ITEM #2) TO THE VEHICLE.
 - 3.1. POSITION THE (3) BRACKETS ON THE VEHICLE SO THAT THE TOP HOLE LINES UP WITH THE MULTI THREAD U-NUT AND THE HOLE IN THE OFFSET LINES UP WITH THE HOLE IN THE PINCH WELD. ATTACH THE TOP OF THE BRACKET WITH A 5/16" X 1.00" ZINC PLATED HEX HEAD CAP SCREW (ITEM #6) AND 5/16" ZINC PLATED FLAT WASHER (ITEM #7). ATTACH THE BOTTOM OF THE BRACKET TO THE PINCH WELD WITH A 5/16" X 1.00" BLACK PLATED HEX HEAD CAP SCREW (ITEM #8), 5/16" BLACK PLATED FLAT WASHER (ITEM #9) AND 5/16" SERRATED FLANGE NUT (ITEM #4). LEVEL THE BRACKETS AND TIGHTEN THE FASTENERS TO 19 LB FT.

SUPER CREW ONLY

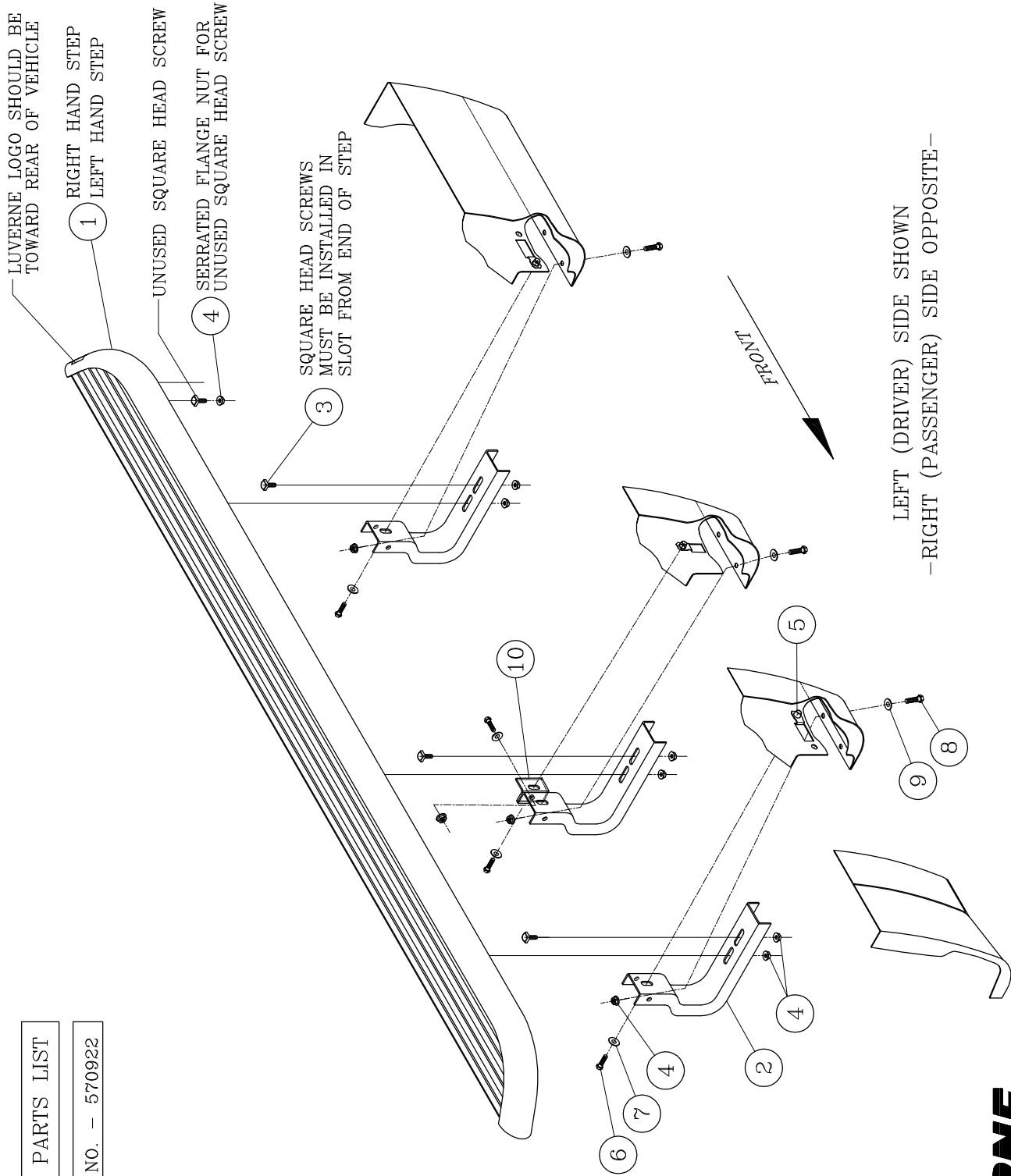
4. ATTACH THE MIDDLE MOUNTING BRACKET (ITEM #2) TO THE VEHICLE
 - 4.1 ATTACH ANGLE BRACKET (ITEM #10) TO MOUNTING BRACKET (ITEM #2) WITH A 5/16" X 1.00" ZINC PLATED HEX HEAD CAP SCREW (ITEM #6) AND 5/16" ZINC PLATED FLAT WASHER (ITEM #7). AND A 5/16" SERRATED FLANGE NUT (ITEM #4) TOGETHER WITH THE ANGLE TOWARDS THE MULTI THREAD U-NUT IN THE HOLE THAT IS OFFSET FROM THE PINCH WELD HOLE . REPEAT STEP 3.1 USING ANGLE BRKT.
5. ATTACH THE STEP (ITEM #1) TO THE MOUNTING BRACKETS.
 - 5.1. INSERT THREE (3) 5/16" SQUARE HEAD SCREWS (ITEM #3) IN THE CENTER SLOT ON THE UNDER SIDE OF THE STEP.
 - 5.2. POSITION THE STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE CAB.
 - 5.3. LOCATE THE STEP, IN AND OUT, AS DESIRED, INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #4) ON THE SQUARE HEAD SCREWS AND TIGHTEN TO 19 LB FT.
 - 5.4. INSTALL 5/16-18 SERRATED FLANGE NUTS (ITEM #4) ON ANY UNUSED SQUARE HEAD SCREWS IN THE INBOARD SLOT OF THE STEP AND TIGHTEN TO 19 LB FT.

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1		2	MEGA STEP BOARD ASSEMBLY (SOLD SEPARATELY) LENGTH WILL VARY DEPENDING ON APPLICATION
2	551560	6	BRKT- MTG, STEP, F-150 PICKUP
3	106880	6	SCREW-SQUARE HEAD, 5/16_18 UNC
4	102680	22	NUT-SERRATED FLANGE, HEX, SST, 5/16-18 UNC
5	104264	6	U-NUT- MULTI THREAD, 5/16-18 UNC, STL, BLK
6	100647	8	SCREW- HEX HEAD CAP, 5/16_18 UNC X 1.00".ZP
7	100034	8	WSHR-PL, A, STL, 5/16,.375 ID X .875 OD X .083 THK, ZP
8	106997	6	SCREW- HEX HEAD CAP, 5/16_18 UNC X 1.00", SST, BZP
9	106998	6	WSHR-PL, A, SST, 5/16,.375 ID X .875 OD X .083 THK, BZP
10	551559	2	BRKT-MTG,ANGLE, 09 F-150

SERVICE PARTS LIST

BRACKET NO. - 570922



LUVERNE LOGO SHOULD BE TOWARD REAR OF VEHICLE

1 RIGHT HAND STEP
LEFT HAND STEP

UNUSED SQUARE HEAD SCREW

4 SERRATED FLANGE NUT FOR UNUSED SQUARE HEAD SCREW

3 SQUARE HEAD SCREWS MUST BE INSTALLED IN SLOT FROM END OF STEP

FRONT

LEFT (DRIVER) SIDE SHOWN
-RIGHT (PASSENGER) SIDE OPPOSITE-