



# GATORBACK MUDFLAPS

## 2023 Ford F-350/F-450, Mud Flap Set, Dual Rear Wheel Mounting Diagram & Instructions

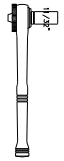
### IMPORTANT:

The manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

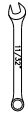
Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.

All hardware should be loosely installed until all mounting points have been installed and flap has been levelled. It is suggested that final tightening of hardware be done with hand tools to avoid over-tightening.

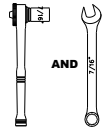
### TOOLS REQUIRED:



OR

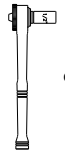


10mm open or  
socket wrench



AND

7/16" open and  
socket wrench



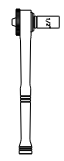
OR



5/16" open or  
socket wrench



Push Pin  
Removal Tool



OR

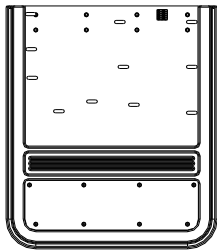


1/4" open or  
socket wrench

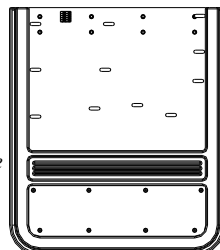


### FLAPS AND BRACKETS

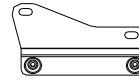
(1) Mud Flap  
Driver Side



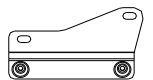
(1) Mud Flap  
Passenger Side



(1) Upper Bracket  
Driver Side  
Part #770750



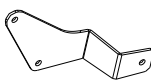
(1) Upper Bracket  
Passenger Side  
Part #770751



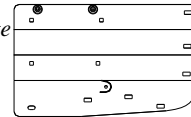
(1) Lower Bracket  
Driver Side  
Part #770748



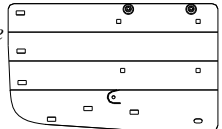
(1) Lower Bracket  
Passenger Side  
Part #770749



(1) Backing Plate  
Driver Side  
Part #770752



(1) Backing Plate  
Passenger Side  
Part #770753



### PARTS BAG #770762

a) (8) Sheet Metal Screw  
#12 x 1" SS Blk Ox.  
Part #010052



b) (12) Sheet Metal Screw  
#12 x 1.5" SS Blk Ox.  
Part # 010054



c) (8) Capscrew, SS,  
1/4" - 20UNC x 1"  
Part # 014007



d) (4) Capscrew, Button Hd.  
1/4" - 20 x 5/8" SS  
Part #014059



e) (2) Capscrew, SS Blk Ox  
1/4" - 20UNC x 1.5"  
Part #014074



f) (20) Washer, Flat  
0.281" x 1" SS  
Part #018068



g) (2) Washer, Flat  
0.281" x 1" SS Blk Ox.  
Part # 018069



h) (20) Washer, Flat  
0.281" x 1.5" SS Blk Ox  
Part # 018087



i) (14) Washer, Lock  
1/4" Helicoil, SS  
Part # 024000



j) (14) Hex Nut  
1/4" - 20, SS  
Part # 025000



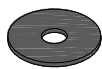
k) (20) Expansion Nut  
Nylon, #12  
Part #054059



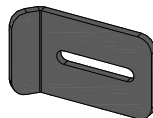
l) (20) Washer, Nylon  
0.318" x 1"  
Part #054061



m) (2) Washer, Nylon  
0.281" x 1" Blk  
Part # 054084



n) (2) J-Clamp  
1.5" x 2.5"  
Part #767417



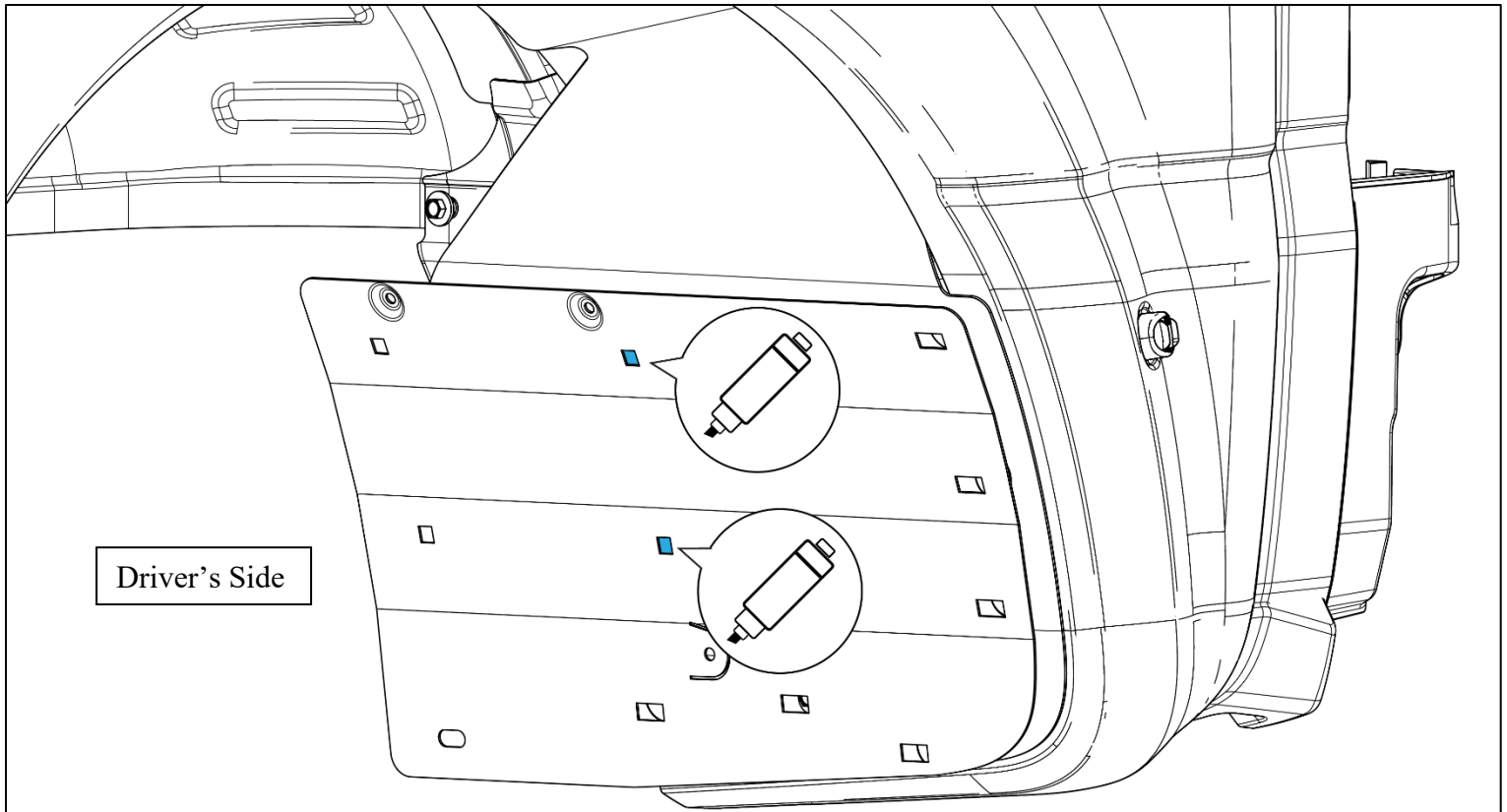
o) (4) Washer, Nylon  
0.265" x 0.625" Blk  
Part # 054071



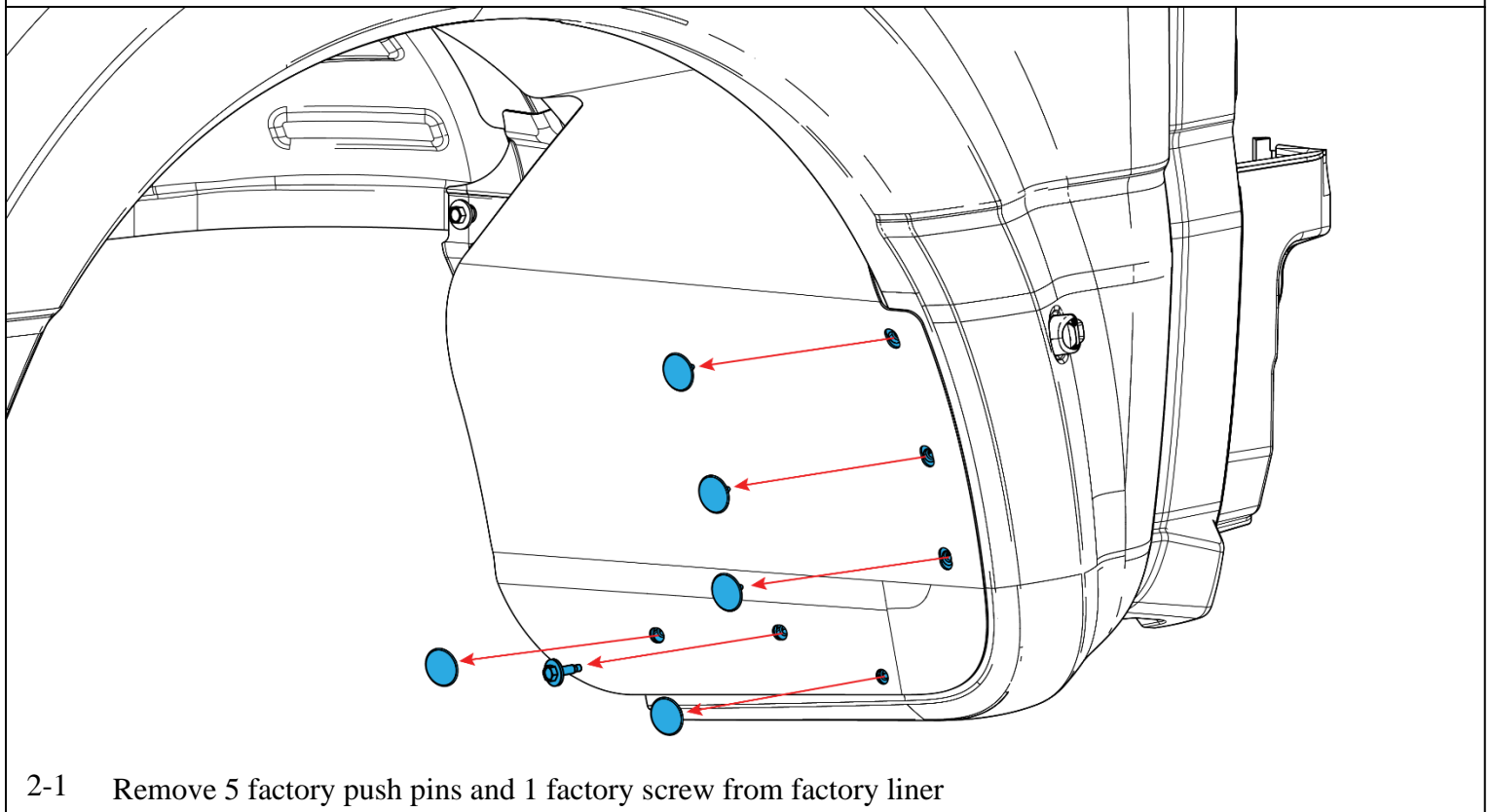
p) (4) Washer, Nylon  
0.257" x 0.5"  
Part #054097



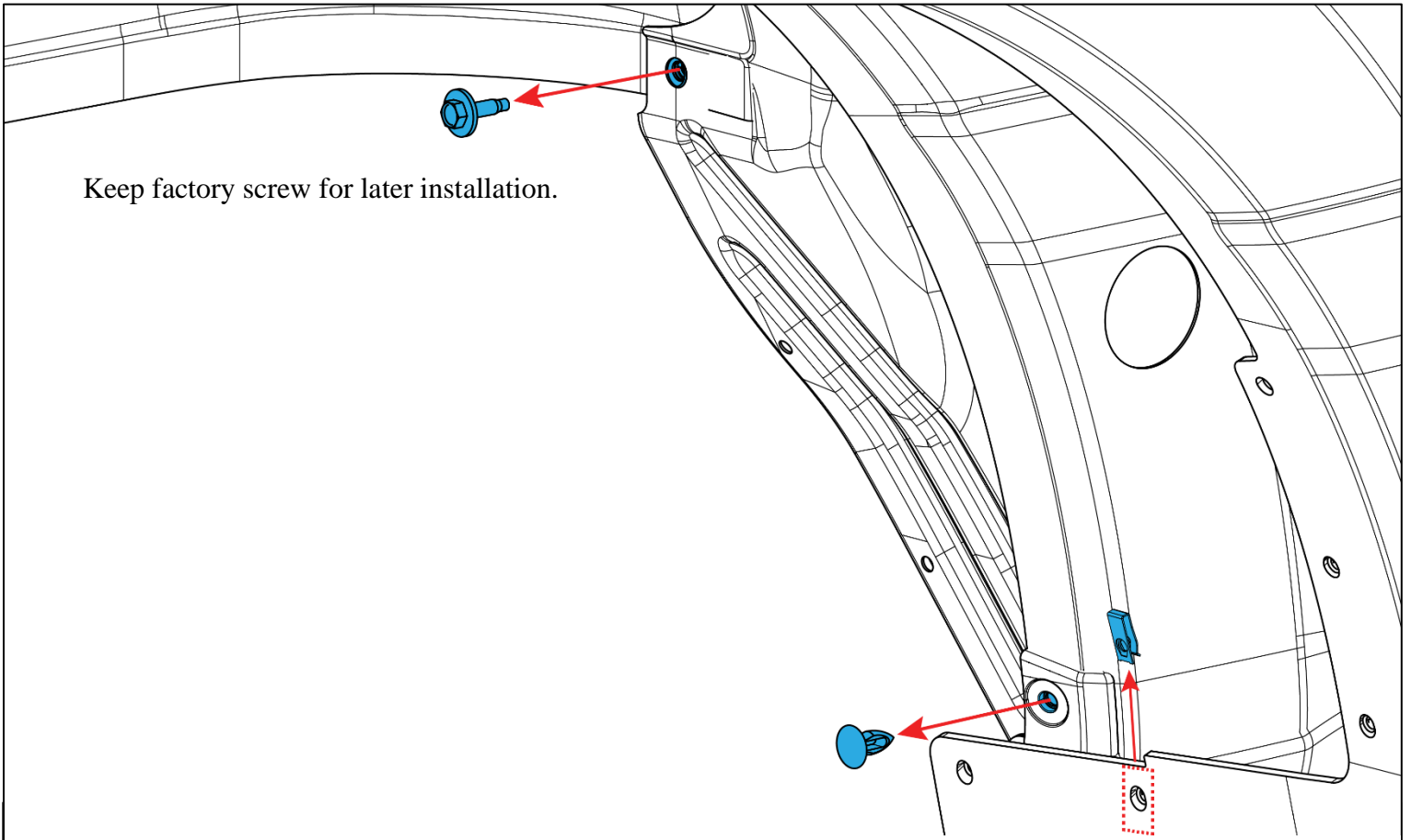
## Installation



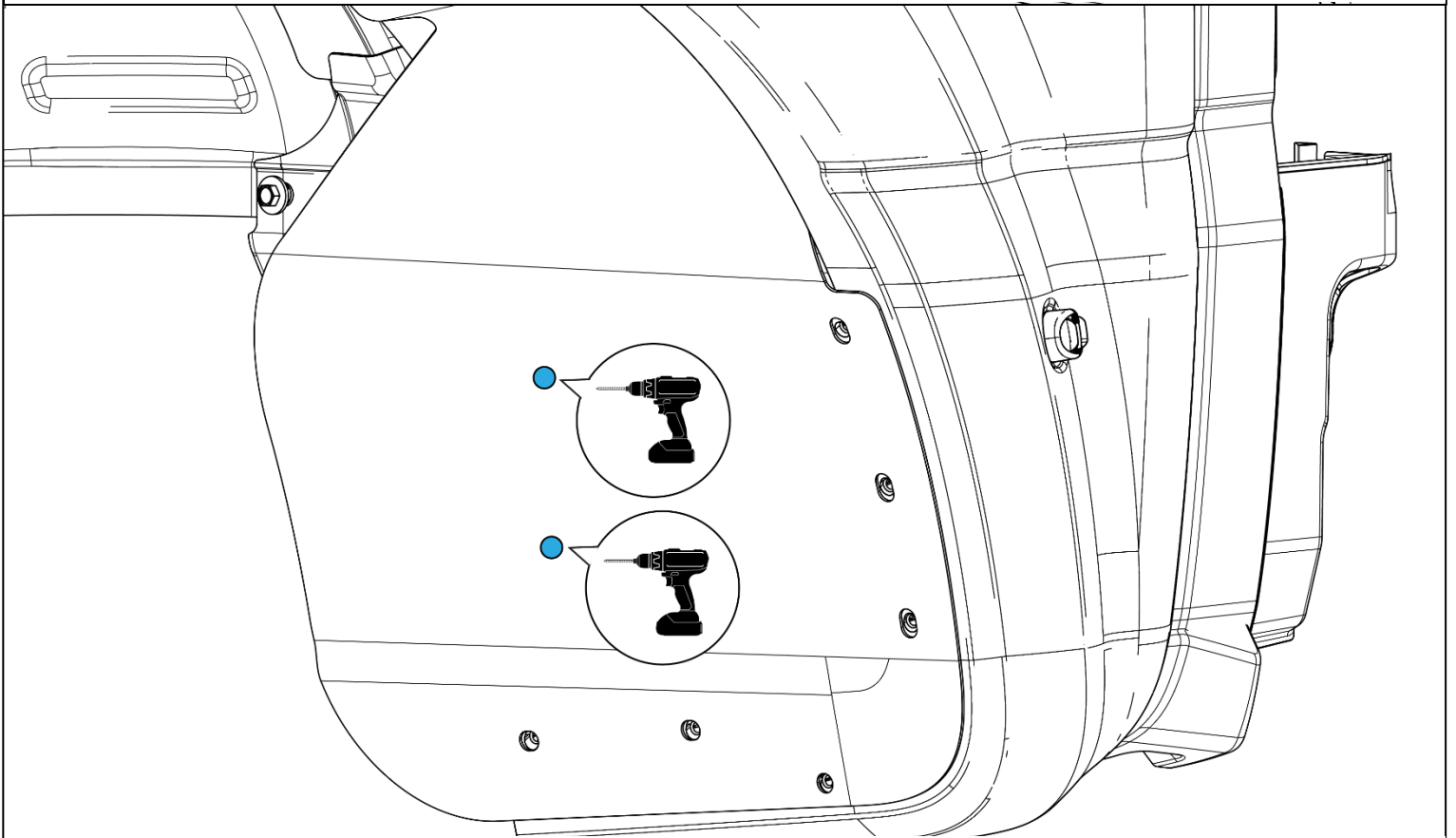
- 1-1 Hold backing plate in place, ensuring outer holes align with factory holes in the fender, then mark the liner through the two holes as shown. Set backing plate aside.



- 2-1 Remove 5 factory push pins and 1 factory screw from factory liner

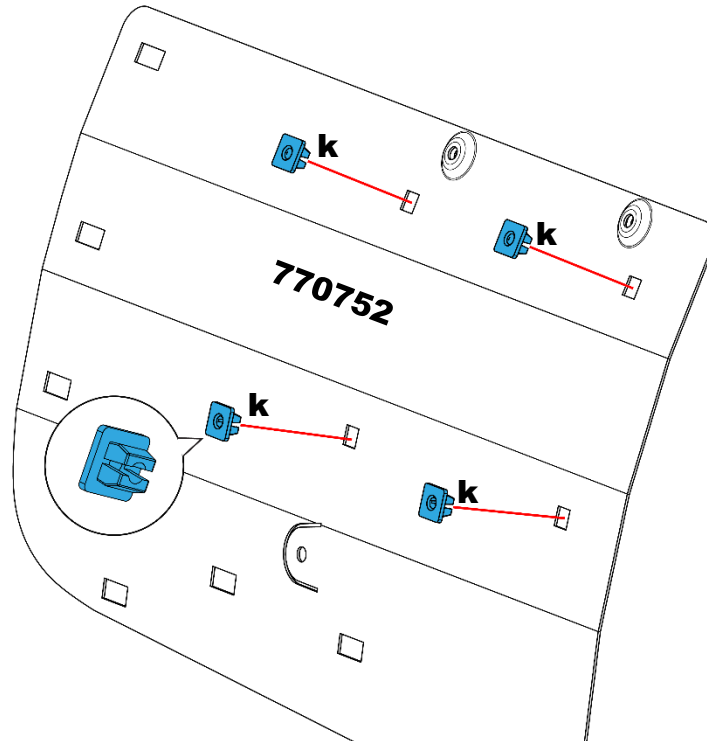


2-2 Remove factory push pin and factory screw from wheel well, also remove factory spring nut from fender lip



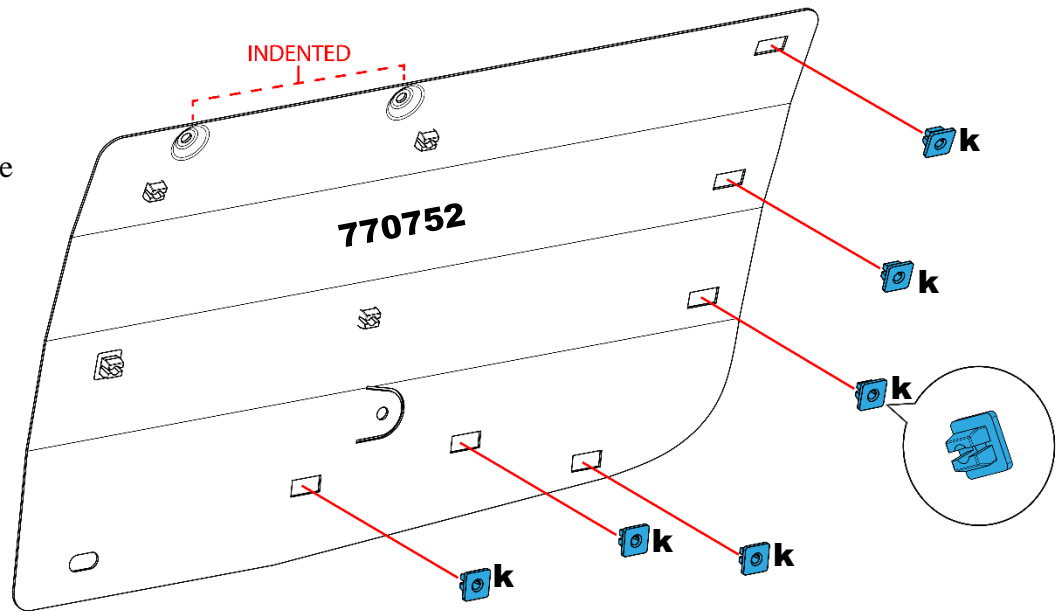
3-1 Drill holes with a minimum diameter of  $\frac{1}{2}$ " in liner where marked in step 1-1. Use **caution** to not allow the drill bit to come into contact with parts of the vehicle hidden behind the liner.

Back of backing plate

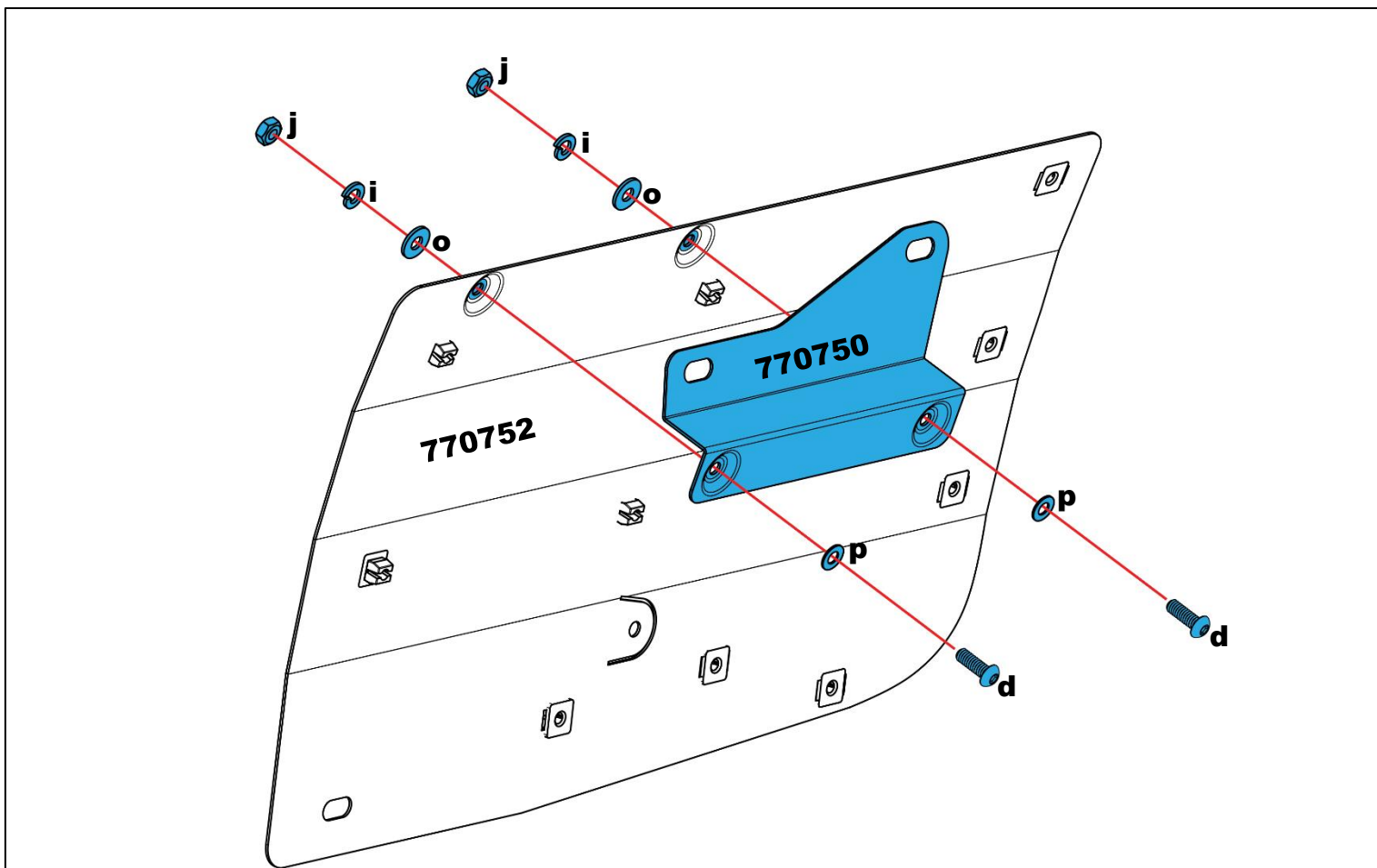


4-1 Install 4 expansion nuts (k) on the back of backing plate as shown. Note: Expansion nuts **must** be installed with slit facing horizontally.

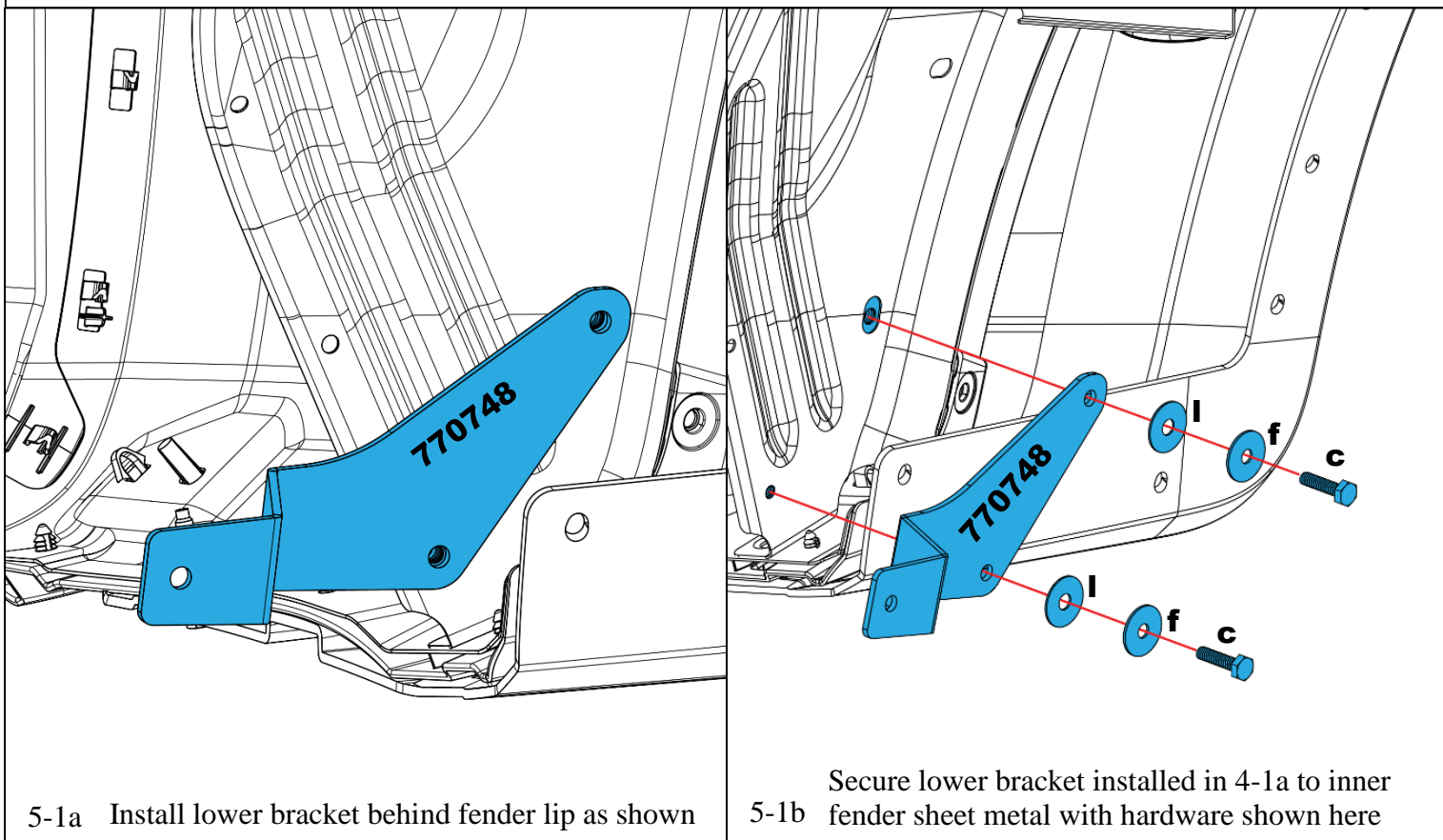
Front of backing plate



4-2 Install expansion nuts (k) on rectangular holes of backing plate as shown. Note: Expansion nuts **must** be installed with slit facing horizontally.



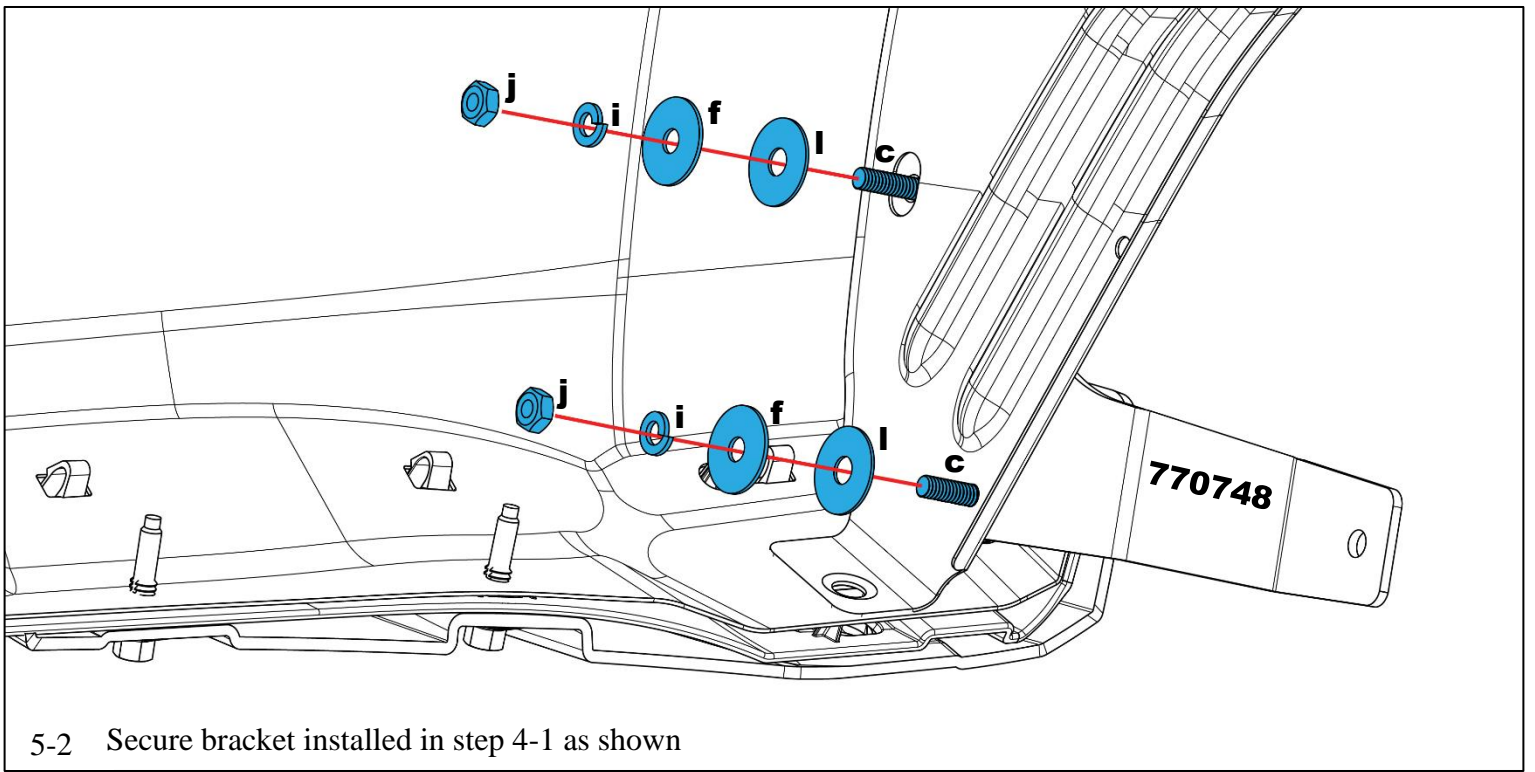
4-3 Install upper bracket to backing plate as shown



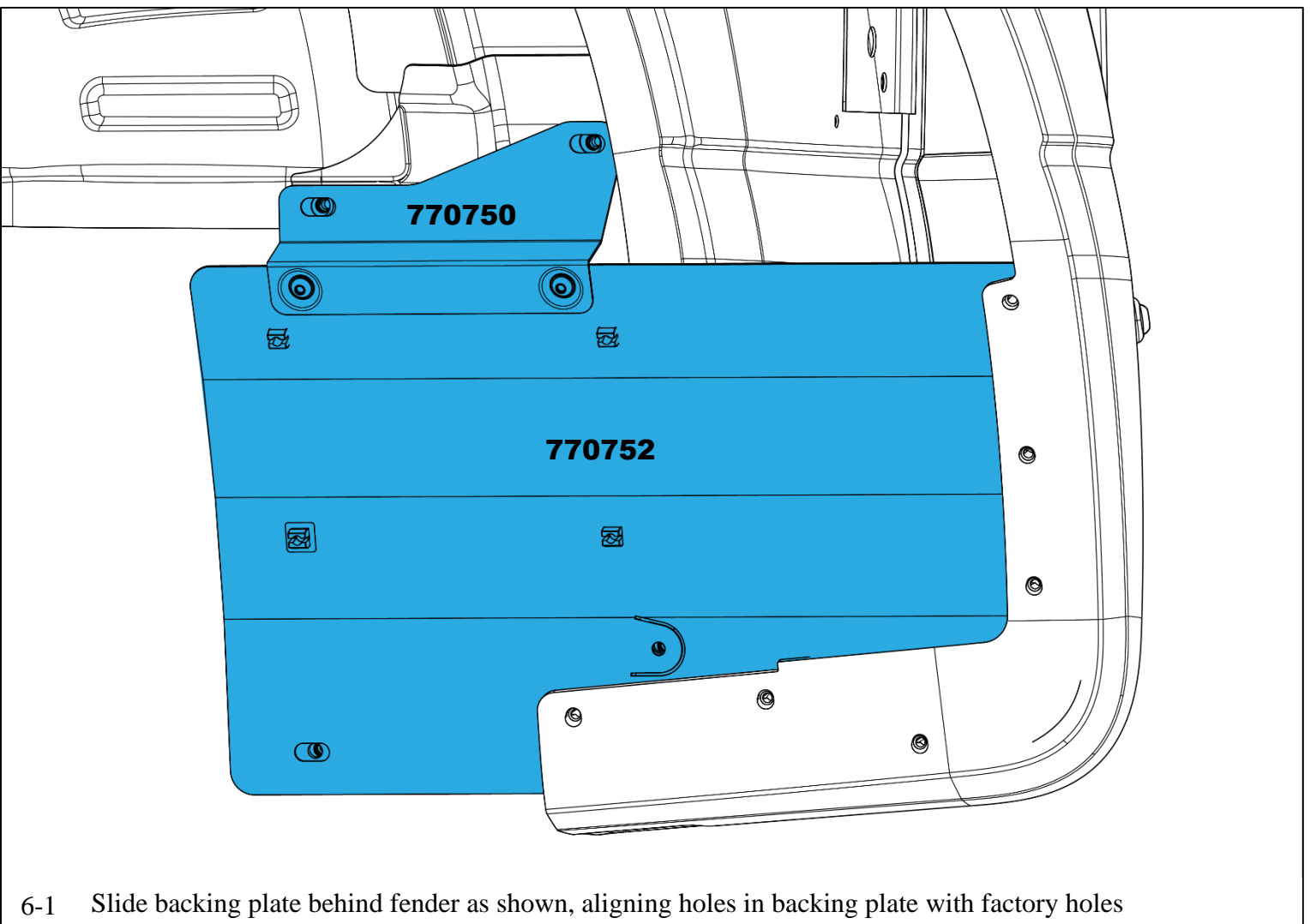
5-1a Install lower bracket behind fender lip as shown

5-1b Secure lower bracket installed in 4-1a to inner fender sheet metal with hardware shown here

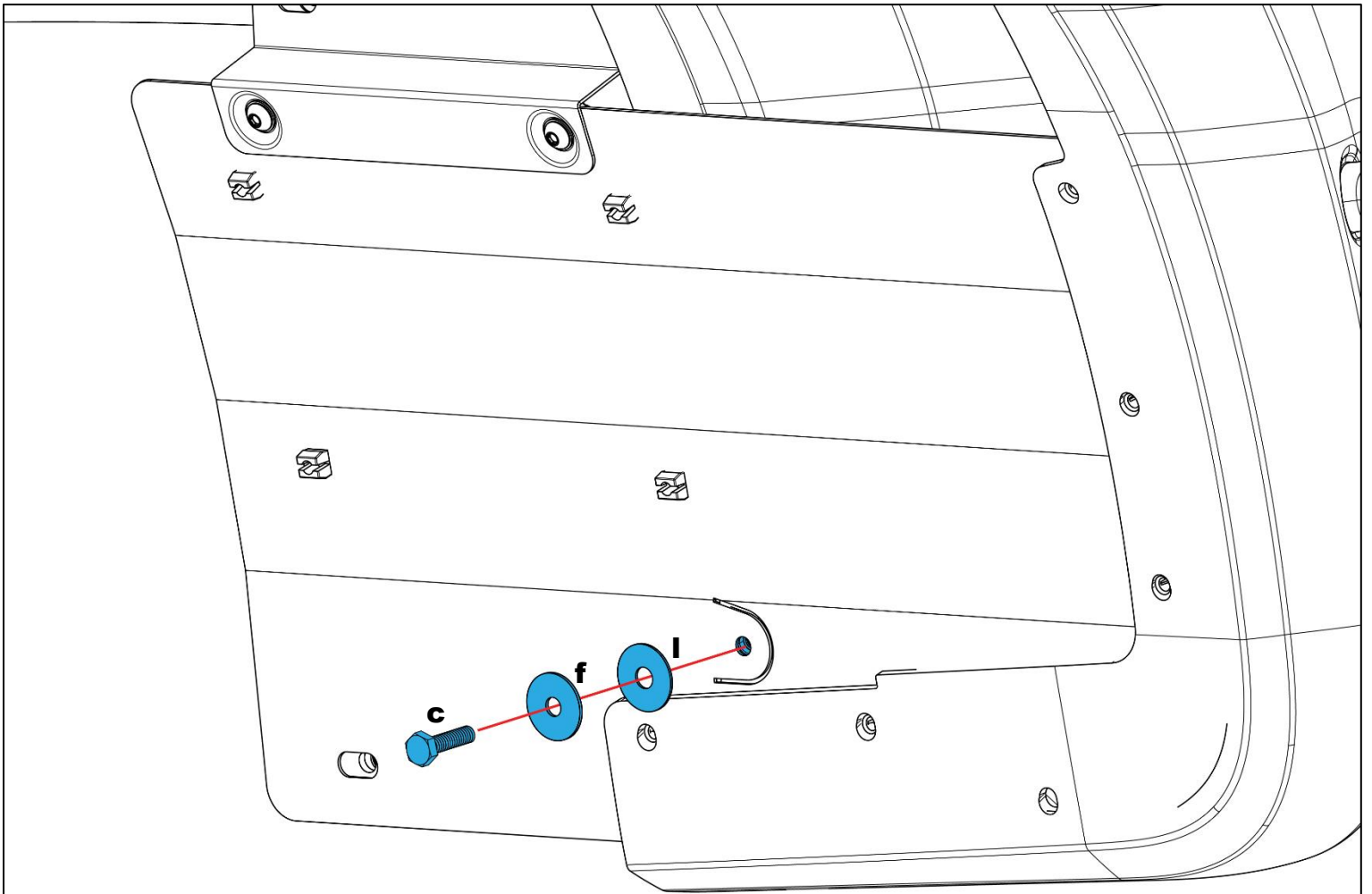




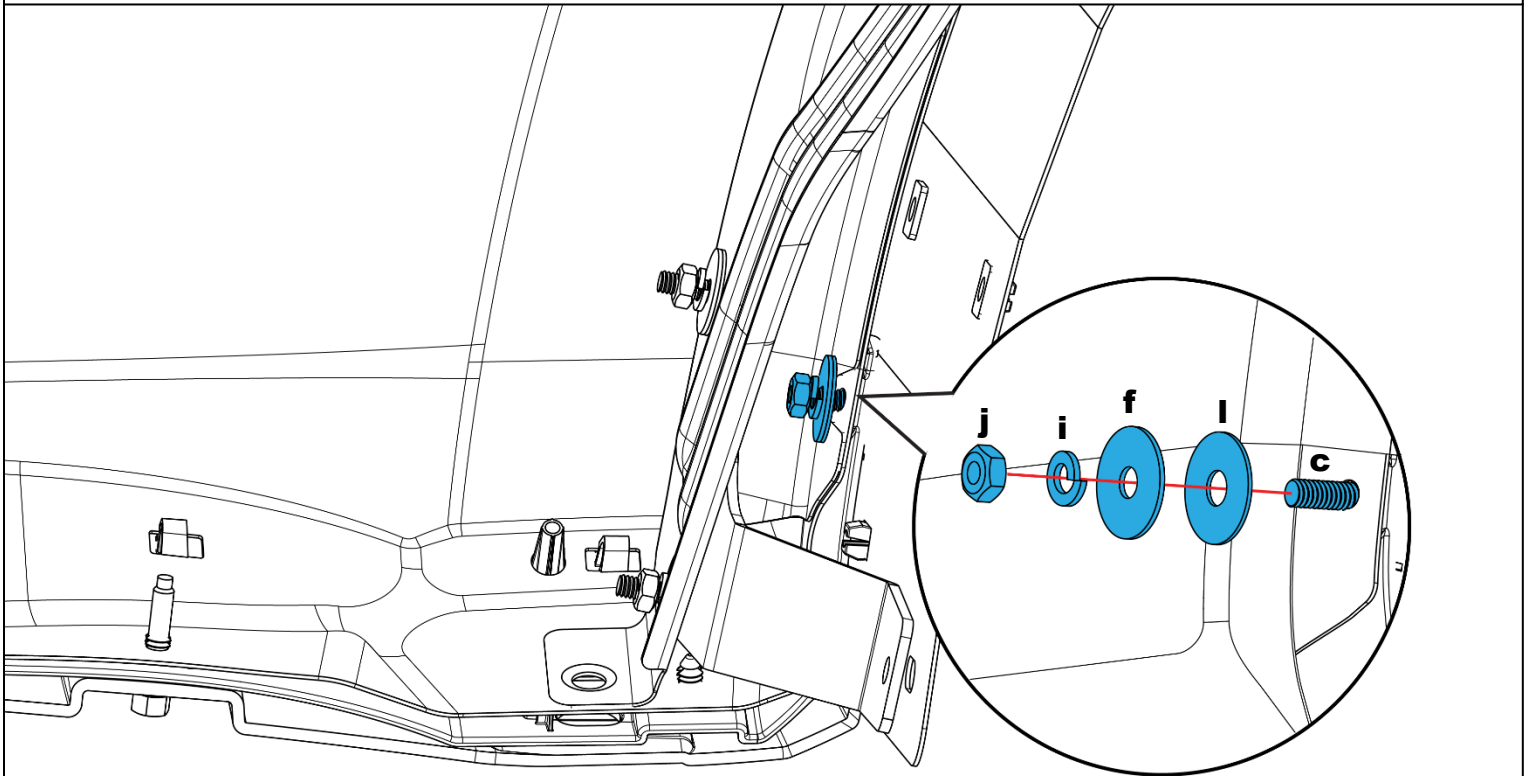
5-2 Secure bracket installed in step 4-1 as shown



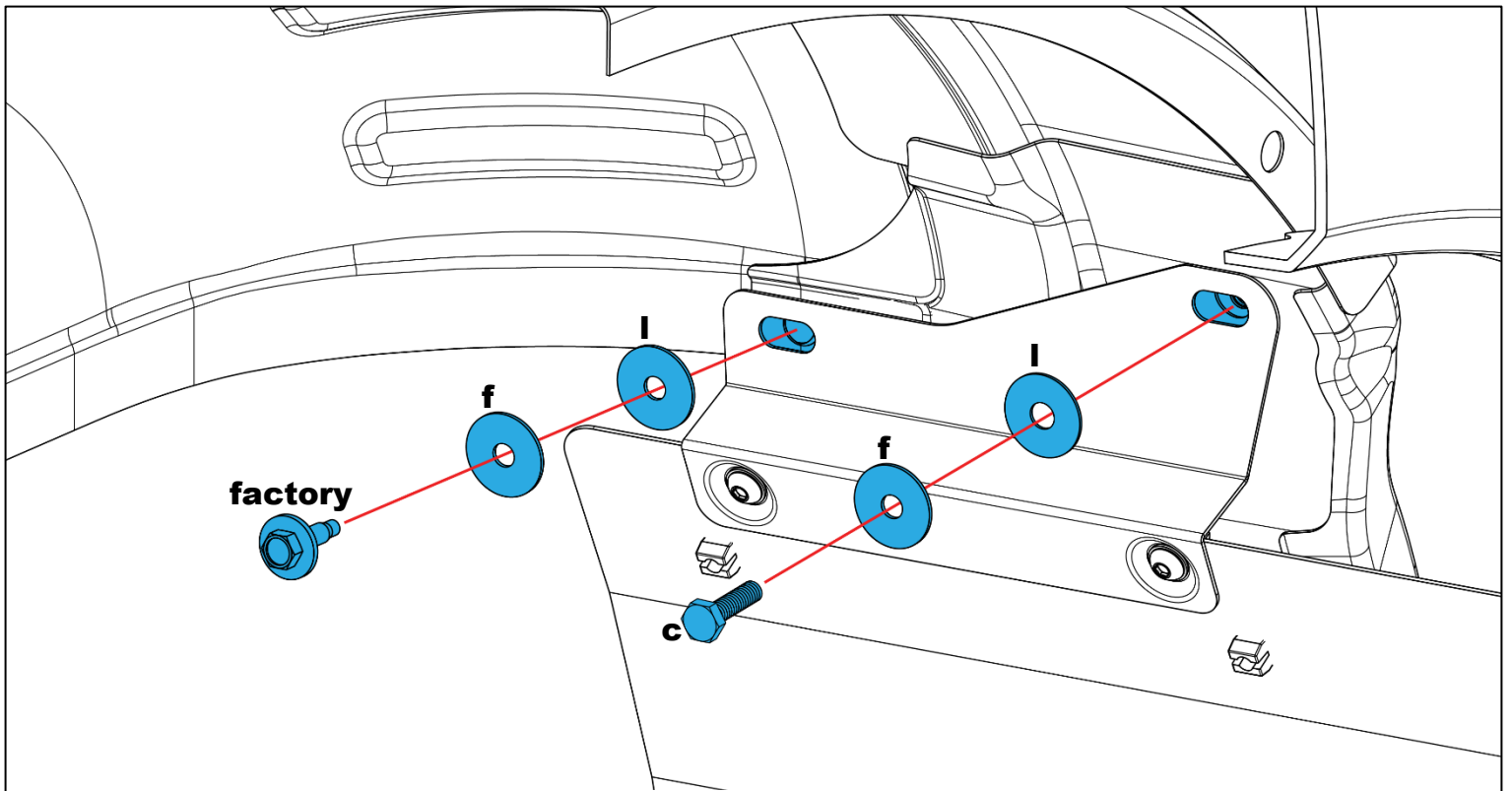
6-1 Slide backing plate behind fender as shown, aligning holes in backing plate with factory holes



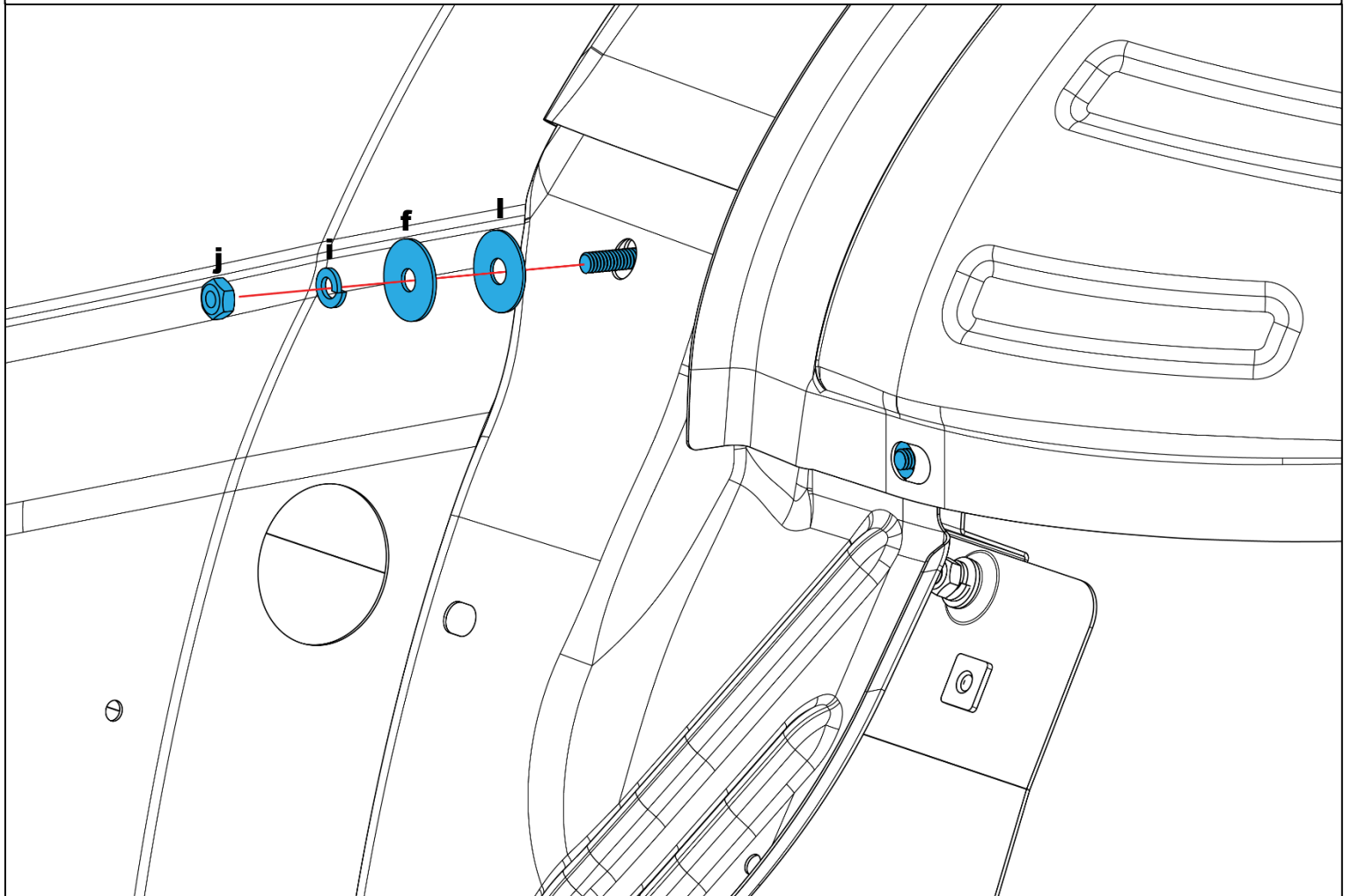
6-2 Install backing plate to factory hole as shown.



6-3 Secure hardware installed in step 5-2 as shown

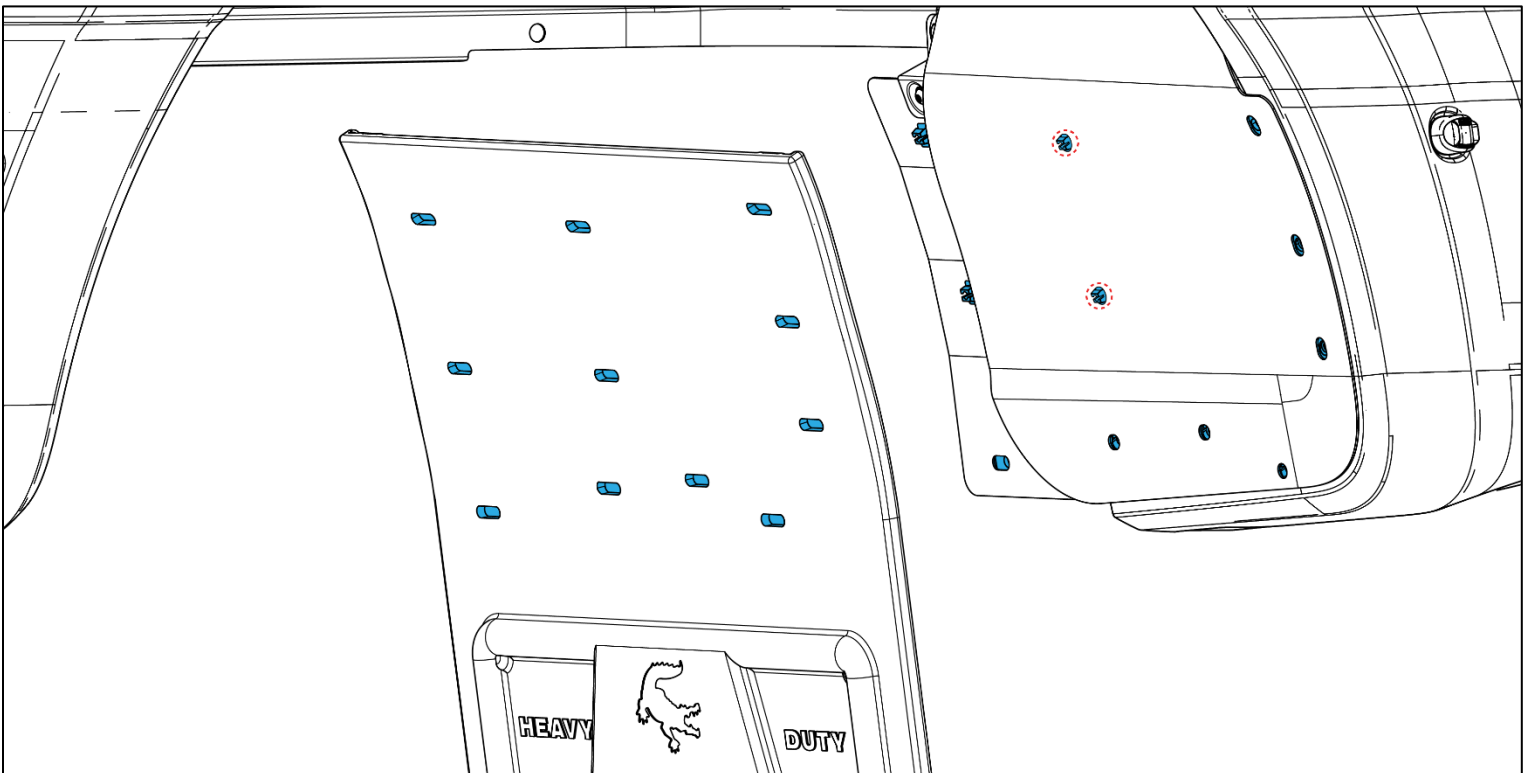


7-1 Install upper bracket to factory holes as shown

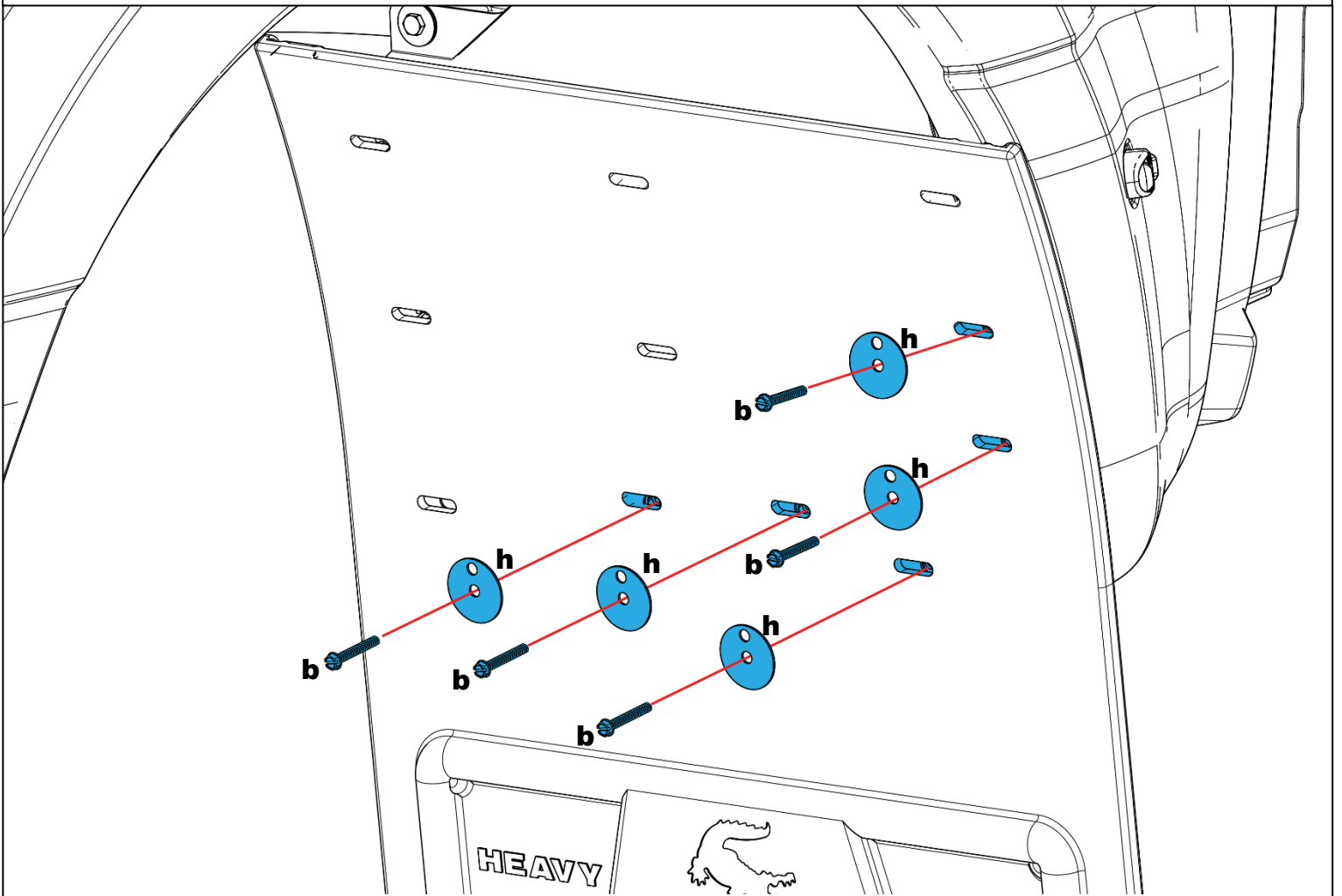


7-2 Secure bracket installed in 6-1 as shown. Tighten all hardware installed up to this point

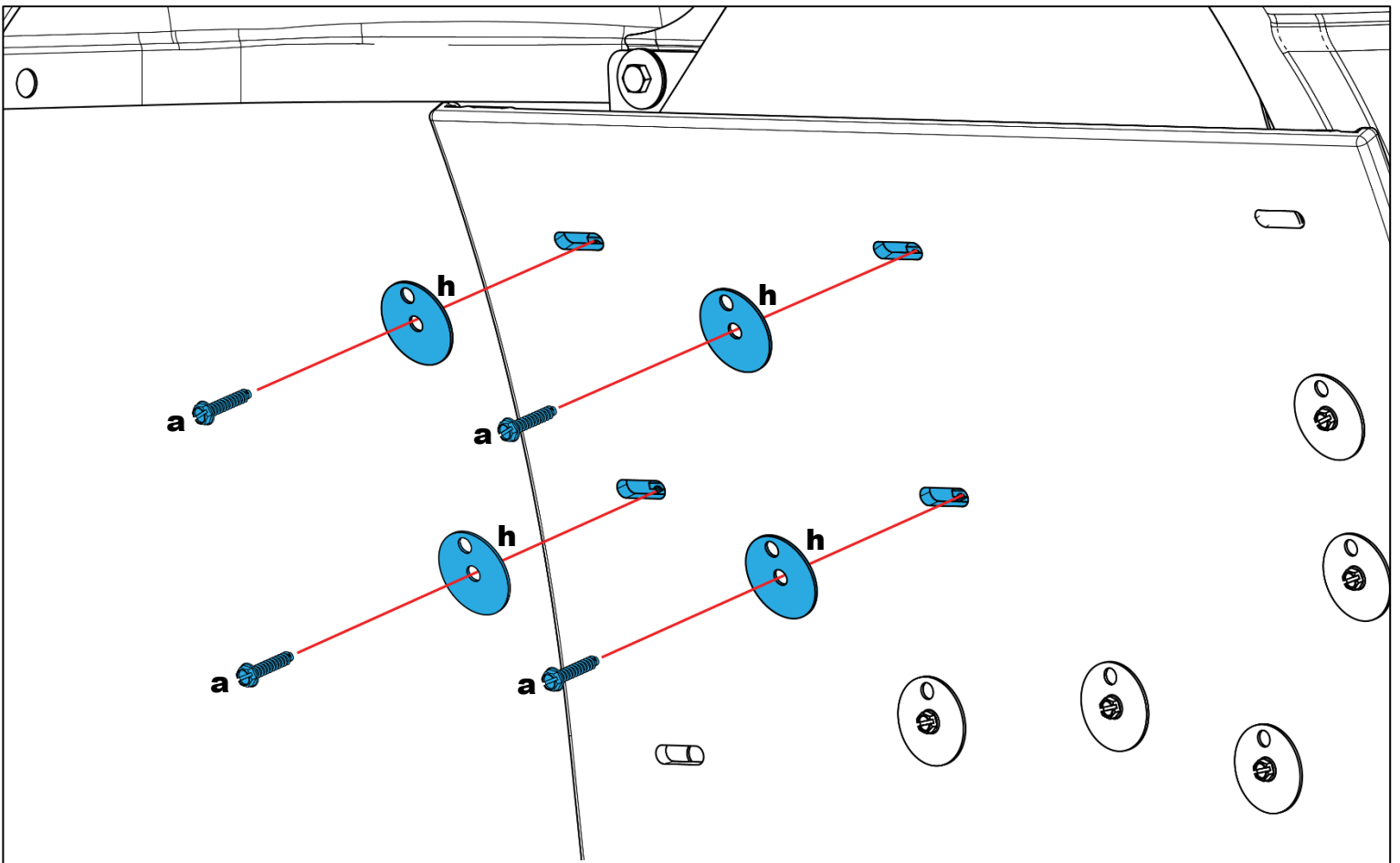




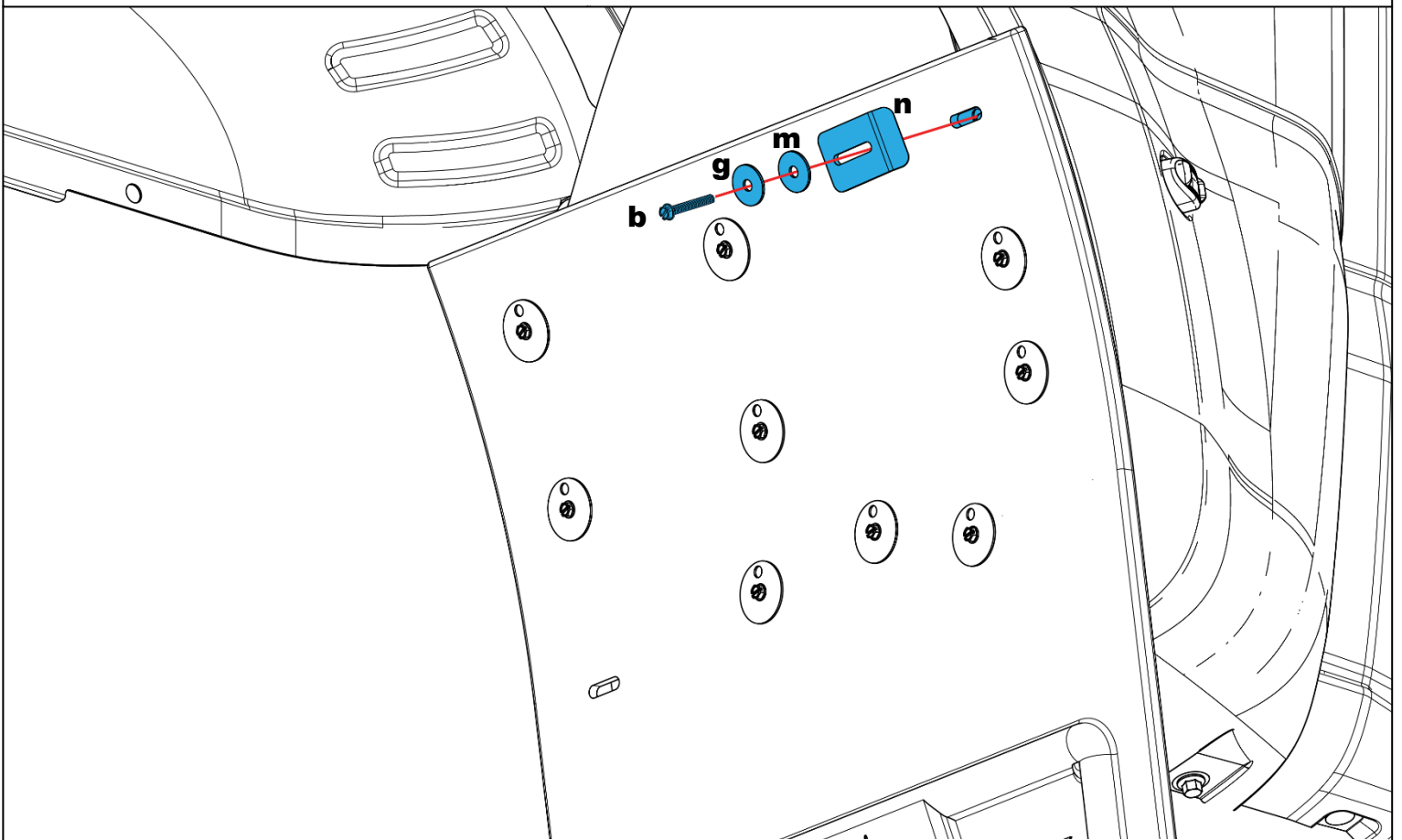
8-1 Lay factory liner back in place, ensuring expansion nuts installed on backing plate are protruding through the liner. Ensure expansion nuts on outer edge of backing plate align with factory holes. This can be adjusted using the tip of a screwdriver or pen. Align mud flap with mounting points



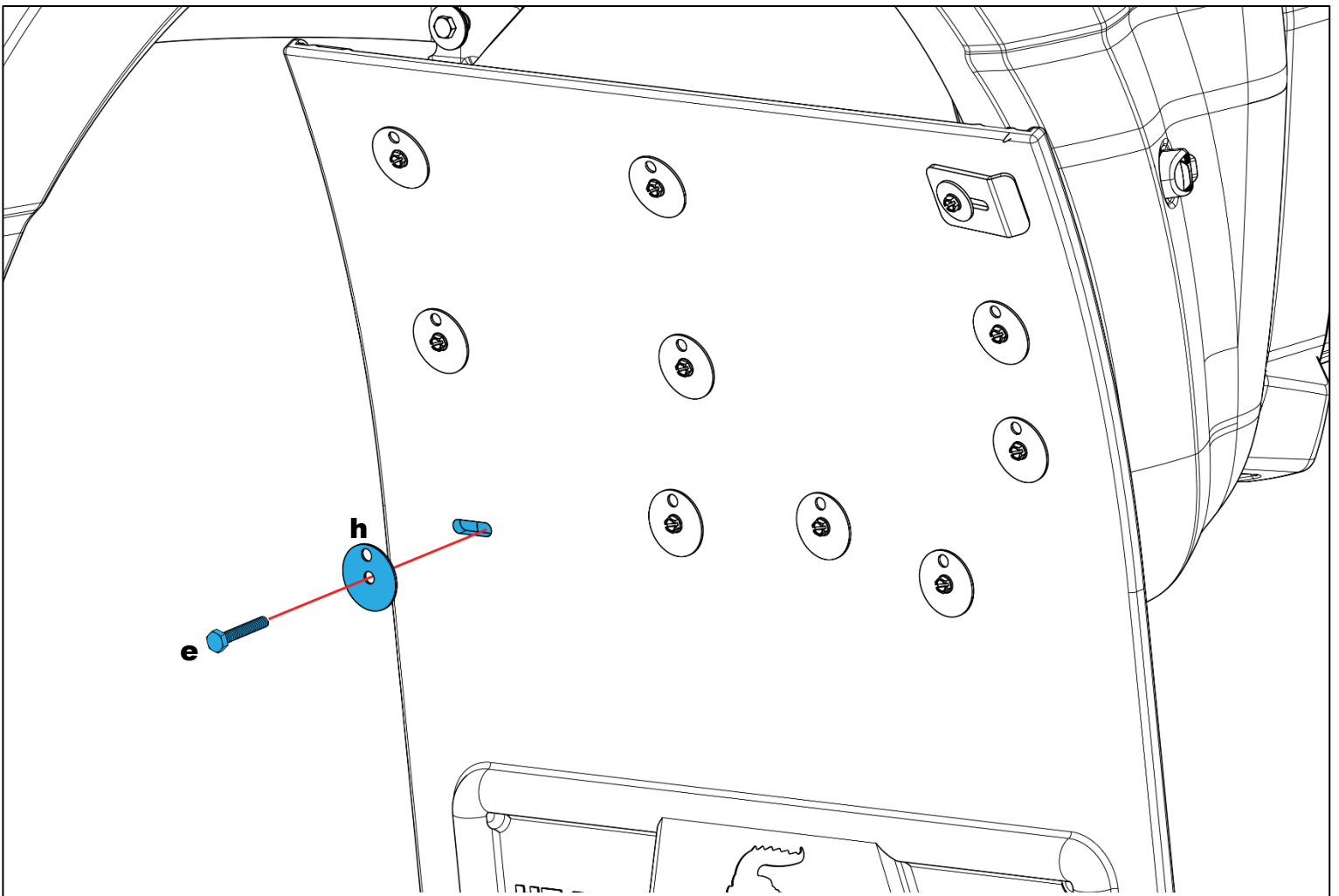
9-1 Install mud flap as shown



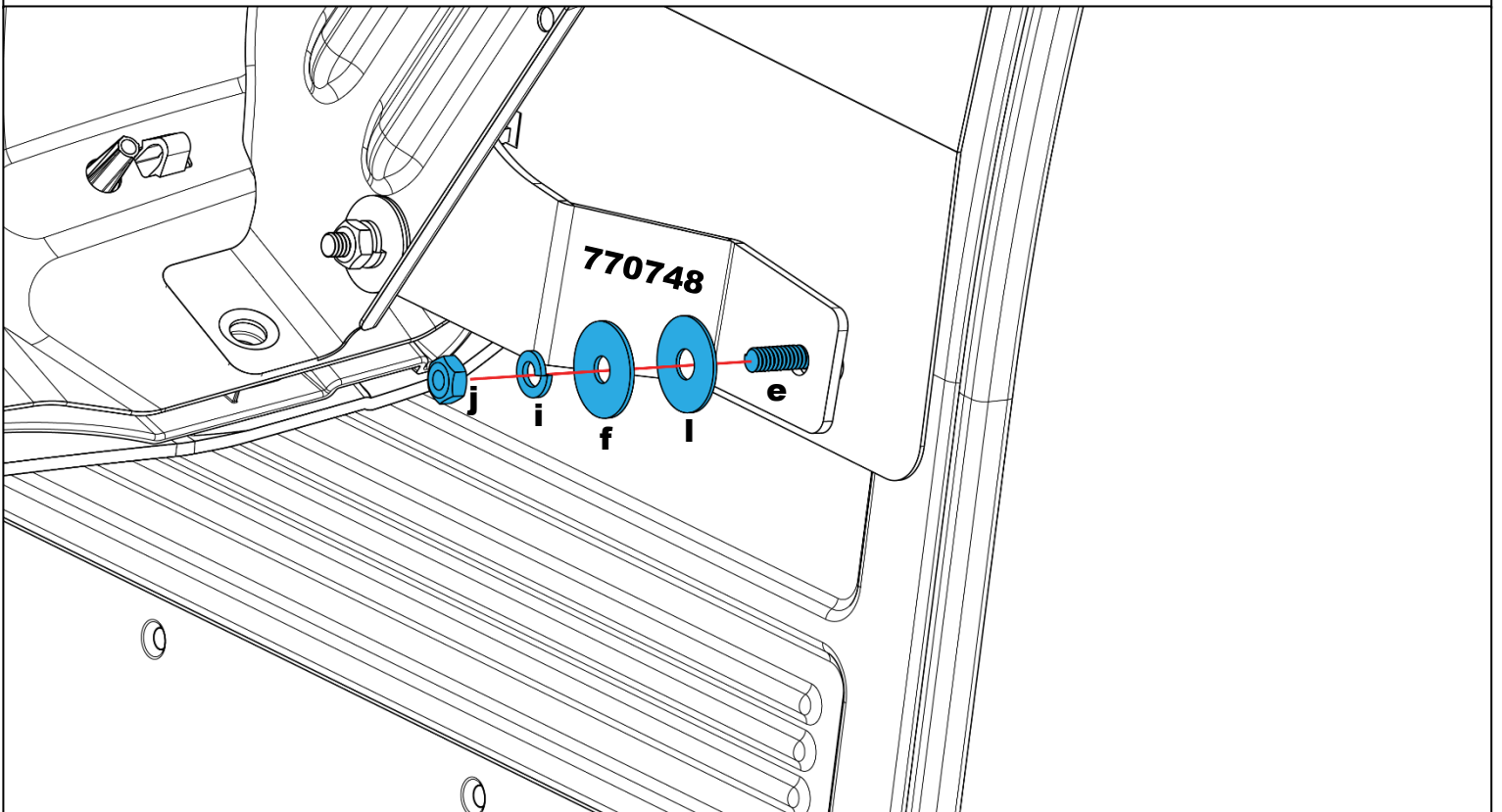
9-2 Install mud flap as shown



9-3 Install mud flap as shown



9-4 Install mud flap as shown through bracket installed in 4-1



9-5 Secure hardware installed in step 8-4 as shown

