



# INSTALLATION INSTRUCTIONS

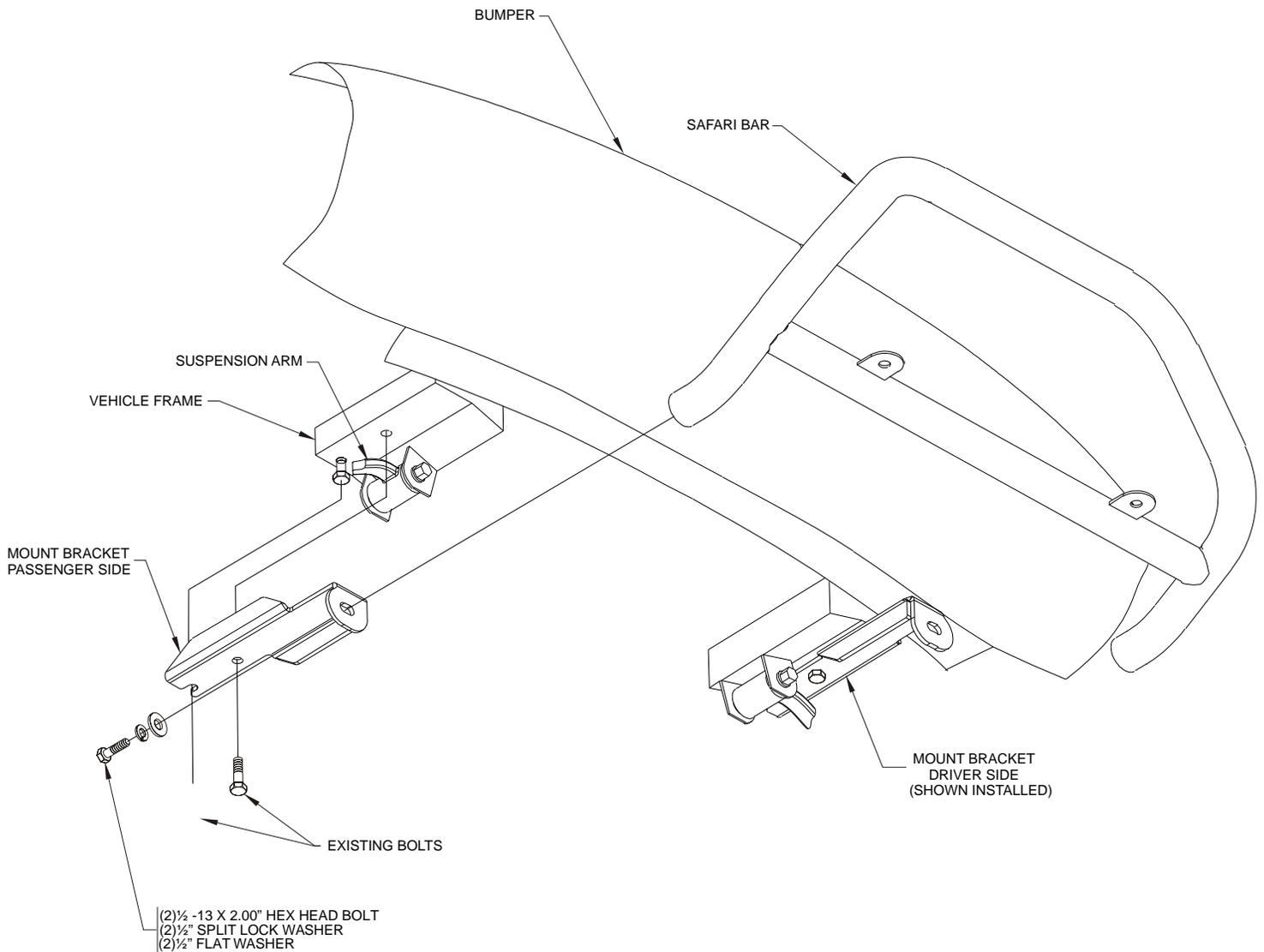
APPLICATION: 1999-2002 CHEVY TRACKER

**AUTOMOTIVE PRODUCTS, INC.**

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| <p>SAFARI BAR ASSEMBLY</p> <p><b>30-0020</b><br/><b>30-0025</b></p> <p>MOUNT KIT:</p> <p><b>30-1275</b></p> |  |
|---|--|

| QTY | PARTS KIT CONTENTS<br>DESCRIPTION          | TOOLS REQUIRED |
|-----|--|----------------|
| 1   | SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY) | 3/4" SOCKET    |
| 1   | MOUNT BRACKET - DRIVER SIDE                | 17MM SOCKET    |
| 1   | MOUNT BRACKET - PASSENGER SIDE             | RATCHET        |
| 2   | 1/2-13 X 2.00" HEX HEAD BOLT               | TORQUE WRENCH  |
| 2   | 1/2" FLAT WASHER                           | 17MM WRENCH    |
| 2   | 1/2" LOCK WASHER                           |                |

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Determine Driver and Passenger Mount Brackets from figure above.
- STEP 4. Remove outside/front bolt from the front cross member. Loosen the rear bolt to sufficiently clear the bracket.  
DO NOT REMOVE COMPLETELY.  
CAUTION: Weight of vehicle must be on wheels during installation.
- STEP 5. Slide appropriate Safari Bar Mount Bracket onto rear bolt. Reinstall front bolt and tighten both hand tight.  
Repeat for opposite side of vehicle.
- STEP 6. Attach Safari Bar to Mount Brackets using the 1/2" fasteners. Tighten hand tight.
- STEP 7. Center and level the Safari Bar. Tighten and torque fasteners to:
  - 1/2" fasteners . . . . . 65 Ft. Lbs.
  - 17mm fasteners . . . . . 68 Ft. Lbs.



Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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Thank You for choosing Westin products  
For additional installation assistance please call  
Customer service (800) 793-7846 or (507) 375-3559