



INSTALLATION INSTRUCTIONS

APPLICATION: 1999-2003 SUZUKI GRAND VITARA /
GRAND VITARA XL-7

AUTOMOTIVE PRODUCTS, INC.

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| <p>SAFARI BAR ASSEMBLY</p> <p>30-0020 30-0025</p> <p>MOUNT KIT: 30-1305</p> | |
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| QTY | PARTS KIT CONTENTS DESCRIPTION | TOOLS REQUIRED |
|-----|--|---|
| 1 | SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY) | 3/4" SOCKET 9/16" SOCKET 9/16" WRENCH 17MM SOCKET 17MM WRENCH RATCHET TORQUE WRENCH |
| 2 | TOP BRACKET | |
| 2 | BOTTOM BRACKET | |
| 2 | 1/2-13 X 2.00" HEX BOLT | |
| 2 | 1/2" FLAT WASHER | |
| 2 | 1/2" LOCK WASHER | |
| 6 | 3/8-16 X 1.25" HEX BOLT | |
| 12 | 3/8" FLAT WASHER | |
| 6 | 3/8" LOCK WASHER | |
| 6 | 3/8-16 HEX NUT | |

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Determine passenger and driver top and bottom brackets. Assemble brackets as shown using 3/8" fasteners. Leave loose. SEE FIGURE 1.
- STEP 4. Remove outside/front bolt from front cross member. Loosen rear bolt to sufficiently clear bracket assembly. **DO NOT REMOVE REAR BOLT COMPLETELY.**
CAUTION: Weight of vehicle must be on wheels during installation.
- STEP 5. Slide appropriate Safari Bar bracket onto rear bolt. Reinstall front bolt and tighten both hand tight. Repeat for opposite side of vehicle. SEE FIGURE 1.
- STEP 6. Attach Safari Bar to bracket assembly using 1/2" fasteners. Hand tighten.
- STEP 7. Center and level the Safari Bar. Torque 1/2" fasteners to 65 FT.LBS, 17mm fasteners to 68 FT.LBS. and 3/8" fasteners to 35 FT.LBS.

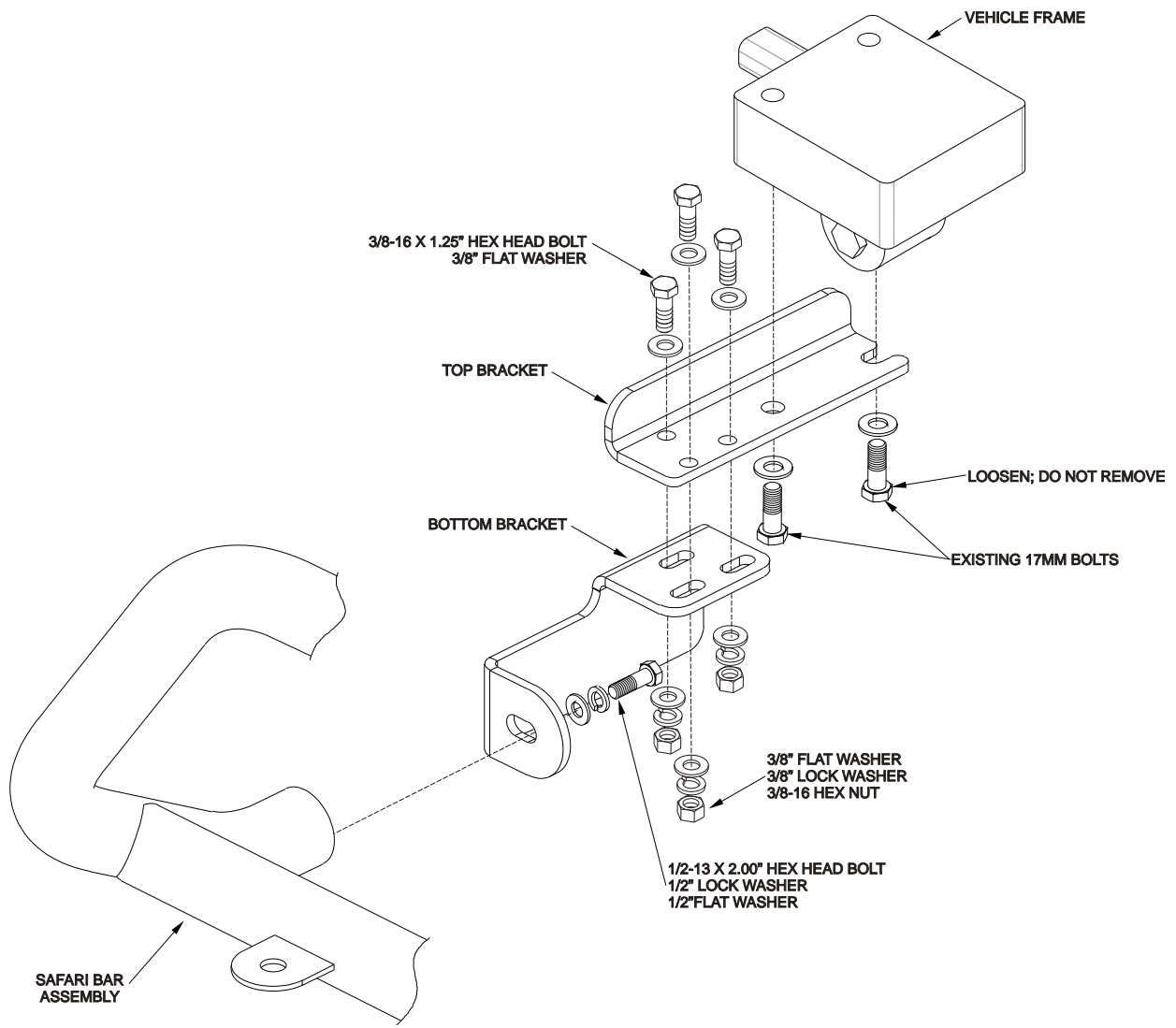


FIGURE 1
INSTALLATION VIEW OF PASSENGER SIDE, DRIER SIDE OPPOSITE

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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Thank You for choosing Westin products
 For additional installation assistance please call
 Customer service (800) 793-7846 or (507) 375-3559