

# INSTALLATION INSTRUCTIONS

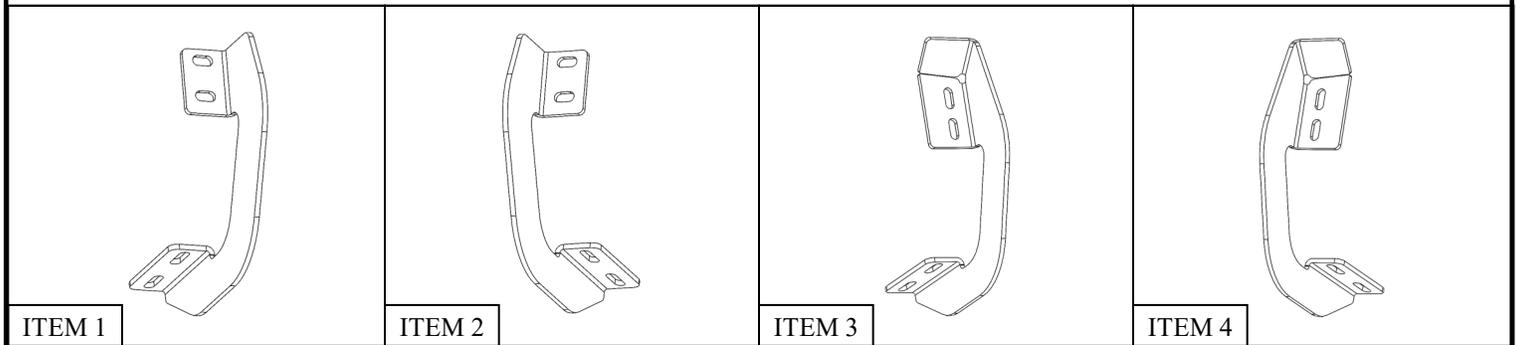
## STEP BOARD MOUNT KIT



**APPLICATION:**  
Nissan Frontier 2022 Crew Cab and King Cab  
**PART NUMBER:**  
27-2435

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	DRIVER MOUNTING BRACKET	13MM SOCKET
2	2	PASSENGER MOUNTING BRACKET	13MM WRENCH
3	1	REAR DRIVER MOUNTING BRACKET	RATCHET
4	1	REAR PASSENGER MOUNTING BRACKET	TORQUE WRENCH
5	12	M8 SERRATED FLANGE NUT	
6	12	M8 SQUARE HEAD BOLT	
7	12	M8 FLAT WASHER	
8	12	M8 NYLON LOCK NUT	

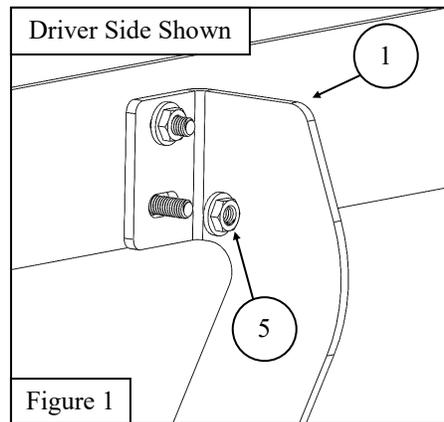
**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



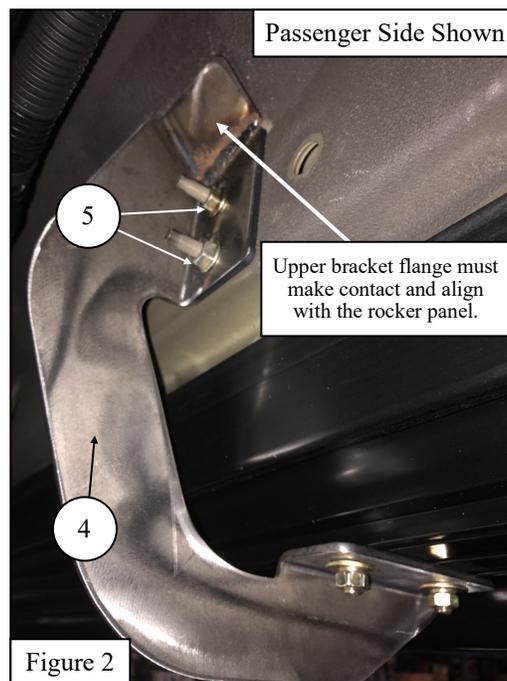
### PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**

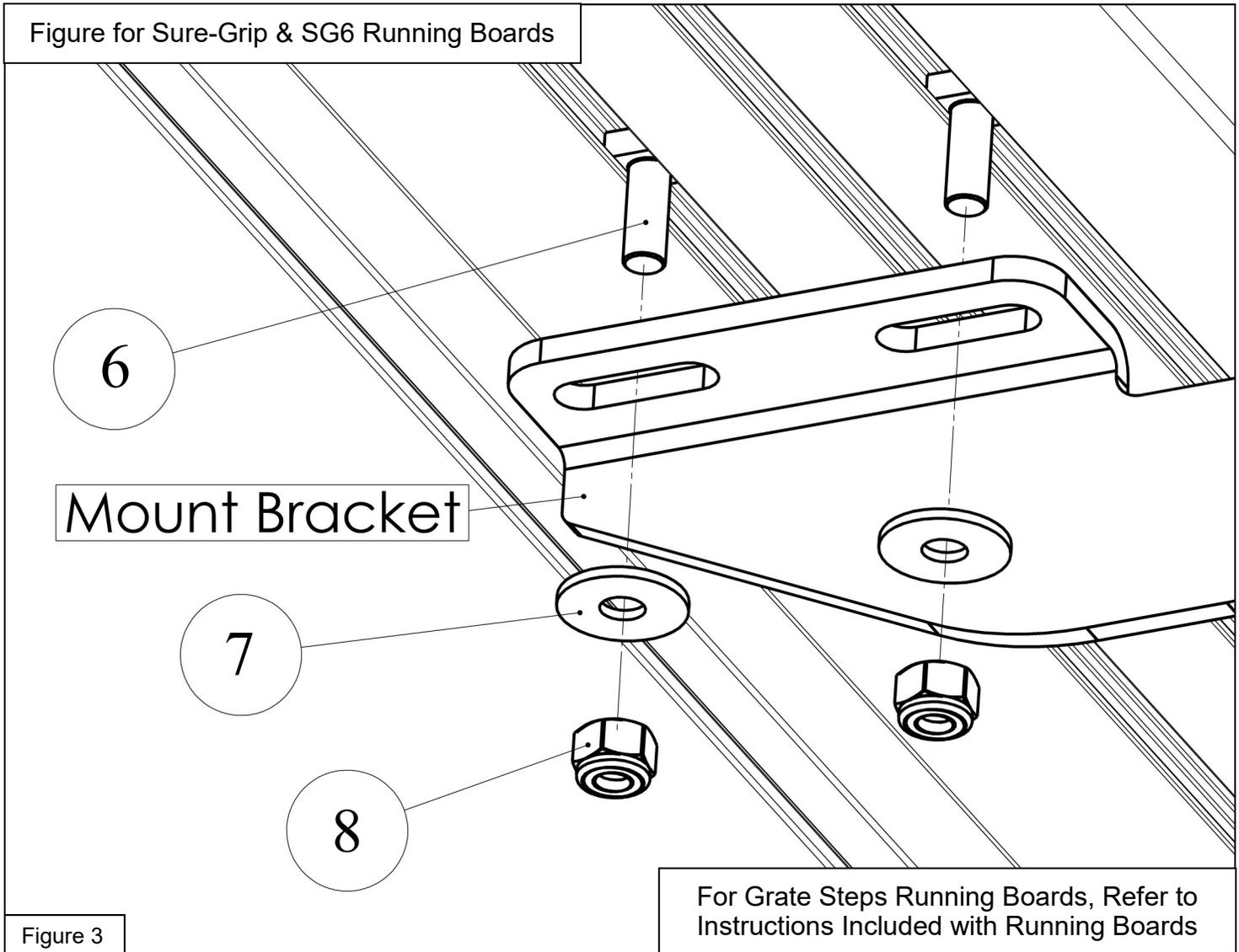
2. Loosely secure (2) Driver Mounting Brackets (item 1) to the front and center mounting locations on the rocker panel using the provided M8 hardware (item 5). See **Figure 1**.



3. Loosely secure (1) Rear Driver Mounting Bracket (item 3) to the rear mounting location on the rocker panel using the provided M8 hardware (item 5). See **Figure 2** for reference. **Note:** *When securing the rear mounting brackets, make sure the upper flange makes contact with the rocker panel in order to provide adequate support.*
4. Repeat the mounting process for the passenger side brackets (items 2 & 4) using the same method as the driver side.



5. Fasten the running boards respectively to either side using the provided M8 hardware (items 6-8). See **Figure 3** for reference.  
*Note 1: Running boards are sold separately.*  
*Note 2: For Grate Steps Running Boards, refer to the installation instructions included with the running boards.*
6. Align and adjust the running boards and mounting brackets as needed. Tighten and torque the hardware as specified: M8 hardware to 15-18 ft-lbs.



INSTALLATION COMPLETE



**CARE INSTRUCTIONS**

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

**WESTIN**

Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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