

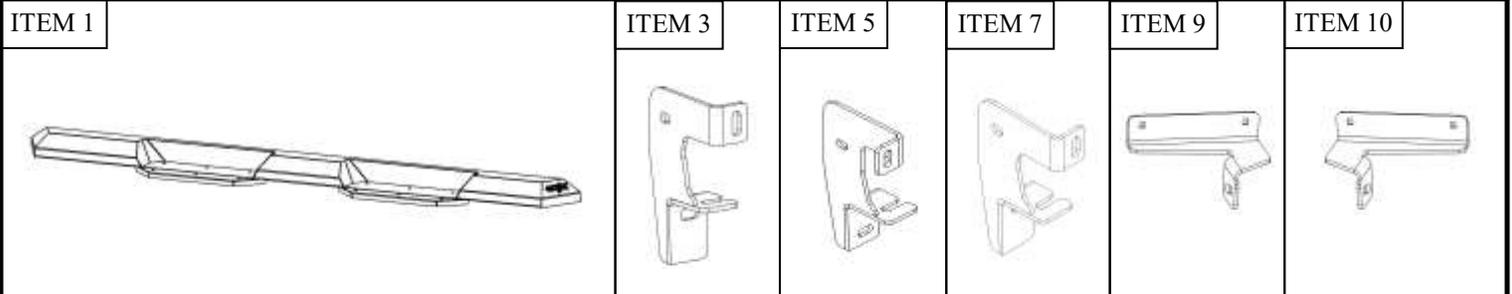
INSTALLATION INSTRUCTIONS



HDX XTREME BOARDS
APPLICATION:
2020-2023 Jeep Gladiator
PART NUMBER:
56-24165

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	HDX XTREME RUNNING BOARD DRIVER SIDE	RATCHET
2	1	HDX XTREME RUNNING BOARD PASSENGER SIDE	TORQUE WRENCH
3	1	FRONT MOUNTING BRACKET DRIVER SIDE	10MM SOCKET
4	1	FRONT MOUNTING BRACKET PASSENGER SIDE	13MM SOCKET
5	1	CENTER MOUNTING BRACKET DRIVER SIDE	13MM WRENCH
6	1	CENTER MOUNTING BRACKET PASSENGER SIDE	SOCKET EXT.
7	1	REAR MOUNTING BRACKET DRIVER SIDE	ALLEN WRENCH
8	1	REAR MOUNTING BRACKET PASSENGER SIDE	
9	3	SUPPORT BRACKET A	
10	3	SUPPORT BRACKET B	
11	6	M8 U-NUT (YELLOW ZINC)	
12	24	M8 HEX HEAD CAP SCREW (LONG, YELLOW ZINC)	
13	24	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
14	6	M8 HEX NUT (YELLOW ZINC)	
15	30	M8 FLAT WASHER (YELLOW ZINC)	
16	12	M6 HEX NUT (YELLOW ZINC)	
17	12	M6 FLAT WASHER (YELLOW ZINC)	
18	12	M6 SPLIT LOCK WASHER (YELLOW ZINC)	
19	12	M6 CARRIAGE BOLT (BLACK ZINC)	

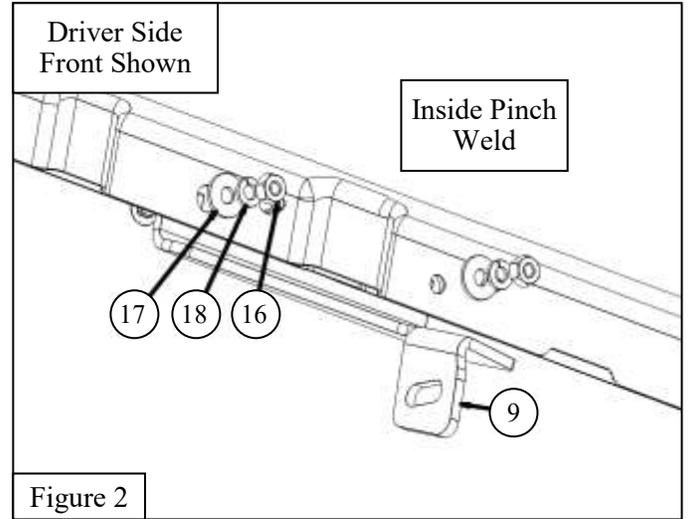
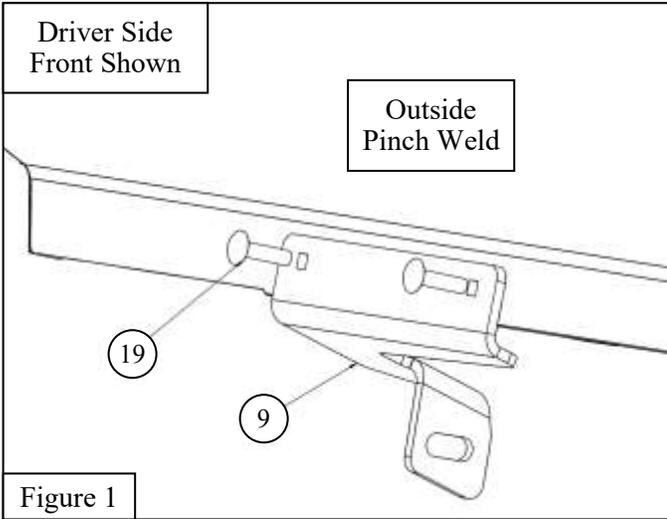
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



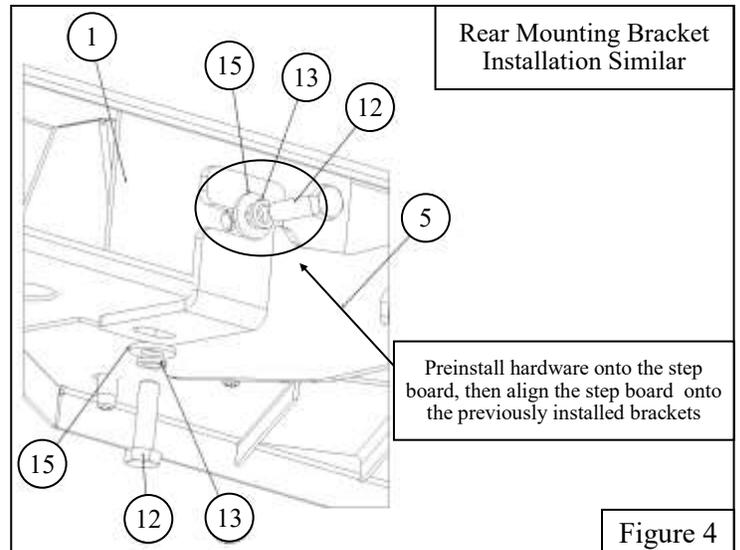
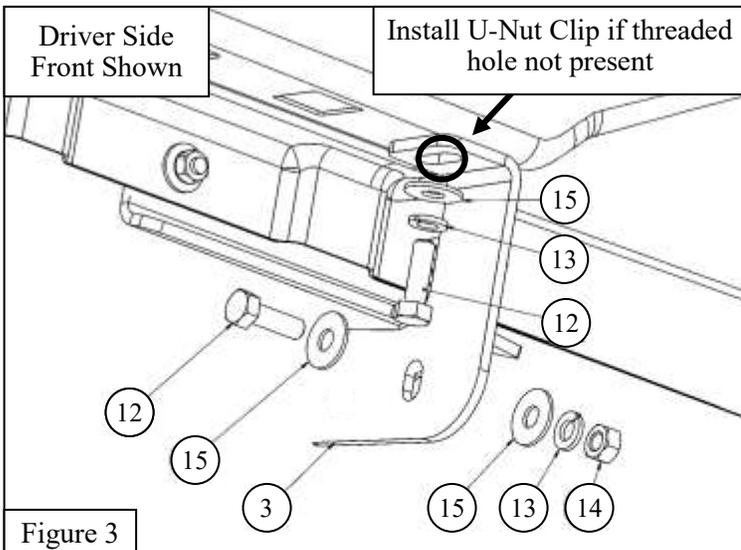
NOTE: DRIVER SIDE ITEMS SHOWN. PASSENGER SIDE ITEMS ARE OPPOSITES

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Starting at the front mounting location, locate (2) Support Bracket A (**Item 9**) and (1) Support Bracket B (**Item 10**).
Loosely secure the brackets using the supplied M6 hardware as shown in **Figure 1** and **Figure 2**. **Note:** See **Figures 5 & 6** for bracket orientation.

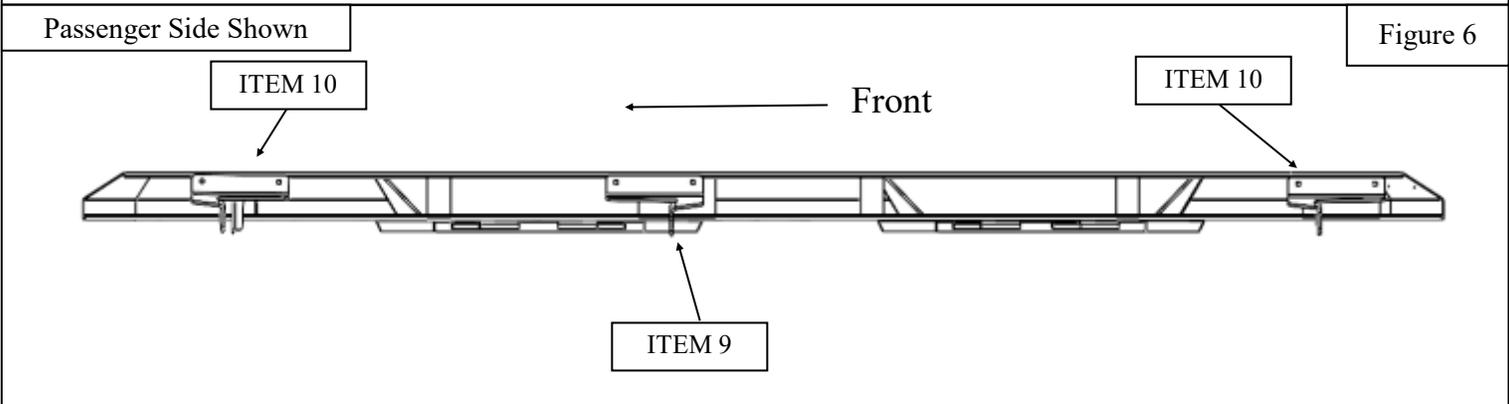
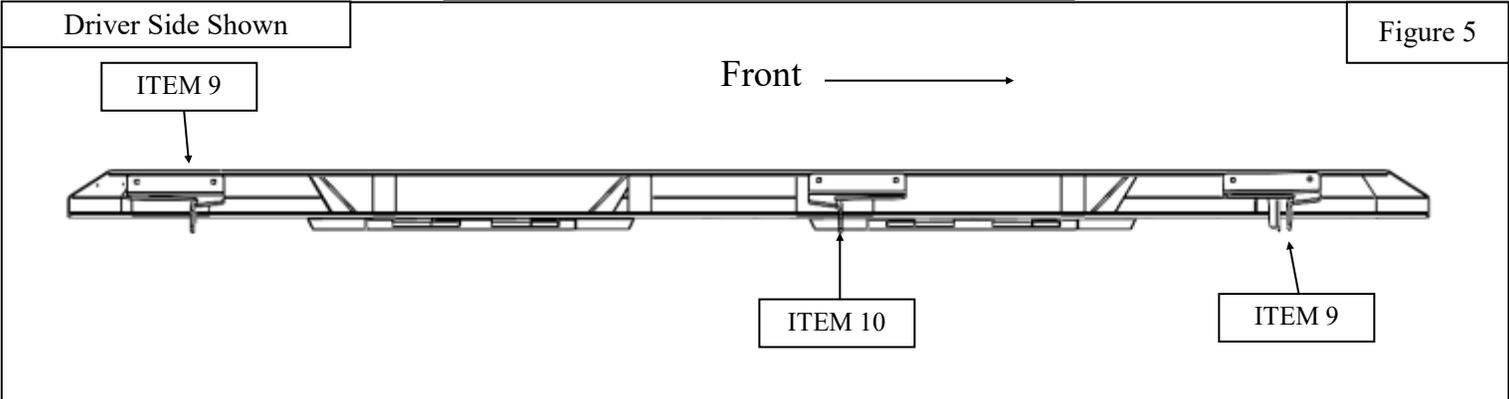


3. Starting on the driver's side of the vehicle, loosely install the Driver Side Front Mounting Bracket (**Item 3**). Installation is similar to the Center and Rear Mounting Bracket. Refer to **Figure 3** for bracket installation. **Note:** See **Figures 7 & 8** for bracket orientation and locations. Install a U-Nut clip (**Item 11**) if threaded hole is not present.
4. Locate (1) HDX Running Board (**Item 1**) and loosely secure it onto the previously installed front, rear and center brackets using the provided M8 hardware. **Note:** Partially insert the M8 Hardware into the step bar and slide the step bar with the hardware onto the slotted mounting brackets. See **Figure 4** for reference.
5. Tighten the hardware as much as possible while still having room for adjustment of the step board.

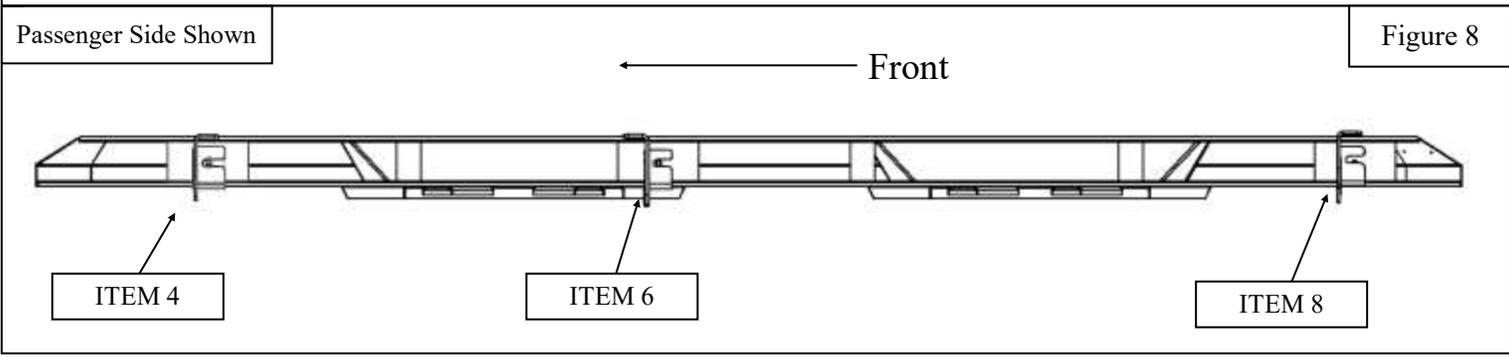
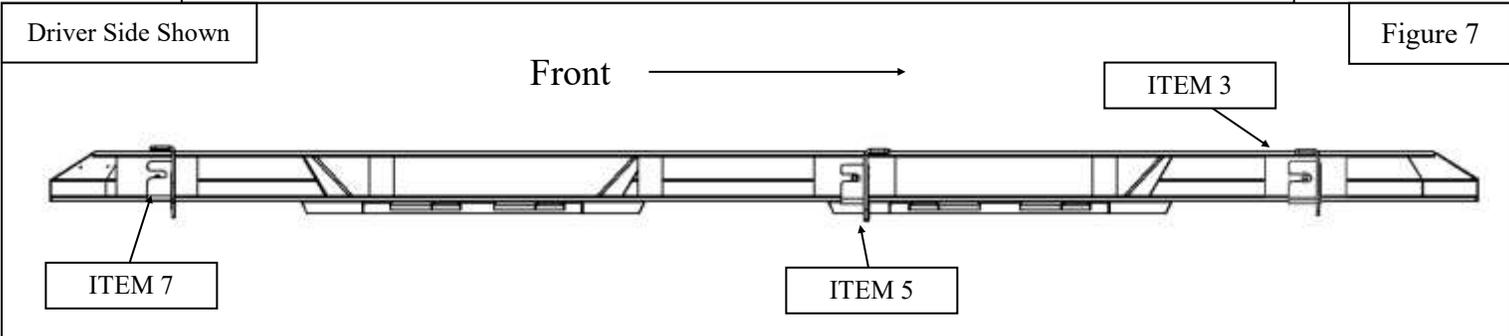


6. Repeat **steps 2 through 5** for the passenger side.
7. Align and adjust the step bars and brackets to the desired positioning. Tighten and torque all hardware as specified: M6 hardware to 7-10 ft-lbs., M8 hardware to 15-20 ft-lbs.

Support Bracket Orientations



Note: Support Brackets not shown for better view of Mounting Brackets. See Figures 5 & 6 for Support Bracket Orientation.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN

Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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