



Installation Instructions

Bolt-On Fender Flares
GMC Canyon (15-On)

FF804

Important: Please read instructions entirely before installing this product.

Hardware Included	QTY
Extrusion	29.5ft
U CLIP .6mm	10
Alcohol Towelette	4
Retaining clips	6

Hardware Included	QTY

Bolt Kit Included (Bolt-On look flare only)	QTY
Nuts	42
Allen Key Bolts	42

Ensure that both left and right hand front Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **No drilling of vehicle is required for Bolt-On Look Fender Flares. This is a non-drill product.**

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR Inc. FOR ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.



STEP 1: Attach the provided bolts and nuts to each Fender Flare using a 3/16" Allen key and a 10mm wrench/socket (wrench /socket and Allen key not supplied). Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.



STEP 2: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.

**For Technical Support/Warranty Information please call 800-757-7075
EGR Inc., 4000 East Greystone Drive, Ontario, CA 91761**



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STEP 3: Trim any excess rubber seal and discard.



STEP 4: Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install. Turning tires outward during install of each Fender Flare will ensure ease of install at bottom fixing points.



STEP 5: Place Fender Flare on the vehicle into the position of best fit. Note where (3) slots in Fender Flare correspond with (3) existing screws in the vehicle wheel arch molding. Remove Fender Flare. Remove the existing vehicle screws in location as shown #15 Torx head screwdriver. Maintain screws for re-install.



STEP 6: Using a #15 Torx head screwdriver remove bottom rear wheel arch molding screw. Maintain screws for re-install.

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STEP 7: Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Use 3 of the retaining clips and previously removed factory screws to secure the Fender Flare to the body using #15 Torx head screwdriver. Make sure the clip securely engages the slots in Fender Flare.

NOTE: If part fits loosely, add more tension by sliding clip upwards before tightening bolt.



STEP 8: Install the provided U shape metal clip at the (1) remaining slot location in the Fender Flare. Ensure that positive pressure is applied on the Fender Flare to the vehicle fender when installing clips. Slide the clip over the Fender Flare and the inner lip of the wheel arch molding ensuring that the barb in the clip locates in the slot of the Fender Flare.



STEP 9: Loosely re-install previously removed factory screw through the slot in the Fender Flare at the bottom rear wheel arch using #15 Torx head screwdriver. Ensure Fender Flare is centered and in position of best fit on fender. Tighten all front fender fixing points to ensure a tight and secure fit. Ensure that the rubber seal is flush neatly against the vehicle body.

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STEP 10: Clean the body area where the Fender Flares will make contact. Ensure fenders are dry prior to install.



STEP 11: Using #15 Torx head screwdriver, remove lower screw from the rear factory deflector. Remove the top factory screw from the front rear deflector. Maintain screws for re-install.



STEP 12: Place Fender Flare on the vehicle into the position of best fit, slide the bottom front end of Fender Flare between the existing mud flap deflector and wheel arch molding so that the slot in the Fender Flare is under the vacant hole in the mud flap. Using #15 Torx head screwdriver, loosely re-install the previously removed screw from front factory deflector.



STEP 13: Install the provided U shape metal clips at the (4) remaining slot locations in the Fender Flare. Ensure that positive pressure is applied on the Fender Flare to the vehicle fender when installing clips. Slide the clips over the Fender Flare and the inner lip of the wheel arch molding ensuring that the barb in the clip locates in the slot of the Fender Flare.

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STEP 14: Using #15 Torx head screwdriver, re-install the previously removed screw through the bottom rear slot in Fender Flare and factory deflector. Ensure all fixing points are tight and secure and that the rubber seal is flush neatly against the vehicle body and factory deflector.

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