

2015-2018 Ford Edge **Mud Flap Set, Front Mounting Diagram & Instructions** Kit# GCR43F

(766627, 766538, 766633, 766639)

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

NO-DRILL SYSTEM

TOOLS REQUIRED-



Electric or Rechargeable Drill



1/4" Drill Bit



Push Pin Removal Tool



10mm Open Wrench or Socket Wrench

FLAPS & BRACKETS

(1)Flap Assembly, Front, DS Part #766543



(1)Flap Assembly Front, PS Part #766544



(2) Front Washer Plate Part #766539



PARTS BAG #766540

a) (2) Screw, Machine SS, #18-8, 10-24 x 1" Hex Part #012022



b) (6) Screw, Sheet Metal SS, Blk, M4.2 x 1" Part #016041



c) (4) Washer, Flat 0.203" x 1", SS Part #018031



d) (6) Washer, Flat 0.203" x 1", Alum. Part #018053



e) (2) Washer, Lock 18-8SS, 10 Helicoil Part #024001



f) (2) Nut, Hex SS, #10-24 Part # 025003



g) (6) Spring Nut #28, 9/16" Reach Part # 028004

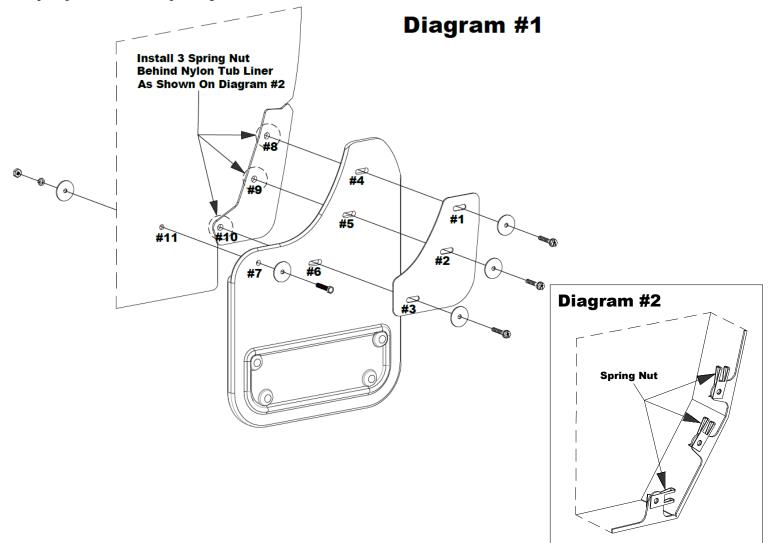






INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
- 2. Remove the (3) factory push pins on the inside of the fender and the (1) factory push pin on the underside of the fender.
- 3. Pull back the plastic guard and inner liner to reveal the factory holes that contained the factory push pins.
- 4. Install the (3) spring nuts onto each of the (3) factory holes #8 to #10. (See Diagram #2)
- 5. Move plastic guard back into place and reinstall the factory push pin on the underside of the fender.
- 6. Loosely install the mud flap and washer plate through holes #1 to #6 to the inner fender through holes #8 to #10 using (3) sheet metal screws and (3) aluminum washers.
- 7. With a square or other levelling tool, ensure that the flap is level.
- 8. Carefully tighten all screws and double-check that the flap has remained level.
- 9. With a ¼" drill bit, drill through the inner mud flap hole #7 and through the plastic liner #11.
- 10. Install a machine screw through mud flap hole #7 into inner liner hole #11 using (2) stainless steel washers, (1) lock washer, and (1) hex nut.
- 11. Repeat procedure for the passenger side.



Please check out our YouTube channel to see an install video for this application.







2015-2018 Ford Edge Mud Flap Set, Rear Mounting Diagram & Instructions GCR43R

766627 / 766538 / 766633 / 766639

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

NO-DRILL SYSTEM

TOOLS REQUIRED-



Electric or re-chargeable Drill



¼" Drill Bit



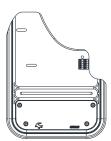
Socket or Open Wrench



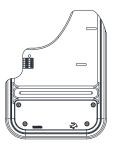
Phillips Screw Driver

FLAPS





(1)Flap Assembly Front, PS Part #766544



PARTS BAG #766550

a) (2) Screw, Machine SS, #18-8, 10-24 x 1" Hex Part #012022



b) (8) Washer, Flat 0.203" x 1" 18g SS Part #018031



c) (2) Washer, Lock 18-8SS, 10 Helicoil Part #024001



d) (2) Nut, Hex SS, #10-24 Part #025003



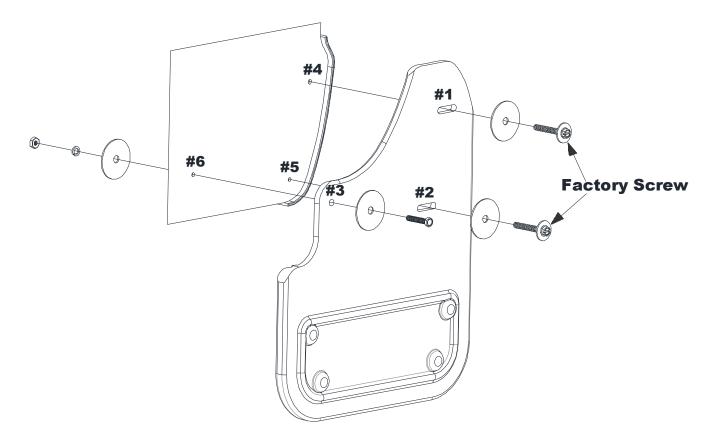
INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove the factory screws on the inner fender.
- 3. Loosely install the mud flap through holes #1 & #2 into the factory holes #4 & #5 using (2) factory screws and (2) stainless steel washers. (See Diagram)





- 4. With a square or other levelling tool, ensure that the flap is level.
- 5. Carefully tighten all screws and double-check that the flap has remained level.
- 6. With a ¹/₄" drill bit, drill through the inner mud flap hole #3 and through the plastic liner #6.
- 7. Install a stainless steel bolt through the inner mud flap hole #3 into the inner liner hole #6 using (2) stainless steel washers, (1) lock washer, and (1) hex nut. (See Diagram)
- 8. Repeat the procedure on the passenger side.



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