



Installation Instructions

Step Systems

97-14 F-150, 97-08 Expedition

Bolt Kit:

- 12) 3/8 X 1 1/2" carriage bolts
- 12) 3/8" washers
- 12) 3/8" nuts

09 F150 Kit will also contain:

- 12) 5/16 clips
- 12) 5/16 flat washers
- 12) 5/16 hex bolts

Tools needed: 9/16 Gear Wench, wrench, or socket and ratchet

NOTE: If vehicle is equipped with factory running boards, remove boards and factory fasteners.

NOTE: N-Fab Nerf-Steps are manufactured specifically for driver and passenger sides. The short 45° bend at the end of each Nerf-Step goes to the front of the vehicle. If you have a straight cut bed access step model, the straight cut end will be by the rear tire.

Step 1. (1997-2014 F-150 models) Starting with the driver side, open both doors (if so equipped) and hold the Nerf-Step to the underside of the vehicle. The oval holes in the Nerf-Step bracket will align with the factory holes on the bottom pinch roll of the truck. Using the 3/8" x 1 1/2" hardware provided, insert the carriage bolt from the outside and attach the flat washer and nut.

Step 2. Once all six bolts have been inserted, hold the front of the Nerf-Step firmly against the body and tighten the front bolt. Now move to the rear of the Nerf-Step and hold the step level so the gap is even along the entire Nerf-Step. Next tighten the rear bolt. You may then tighten the remaining 4 bolts.

(New body style F-150, may have to remove factory tape from Rocker Panel)

NOTE: *On the 2009 Super Crew model's center bracket, only one of the holes will line up due to the placement of the cab brace. Drilling the second hole is recommended, but is not required for the install. The 5/16" clips, flat washers and hex bolts are for the upper holes in the top of the bracket.*

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Installation Instructions
Step Systems
80-96 Ford F150/F250/F350

Bolt Kit:

- 24) 3/8 x 1 1/2" carriage bolts
- 24) 3/8" nuts
- 24) 3/8" washers

Tools Needed:

- 15mm or 9/16" wrench/socket
- Drill and 1/2" drill bit.

Find the driver and passenger sides; the short end (tail) goes towards the front.

1. Look on the underside of the truck cab, right below the door. You will see a trough between the stiffing rib located @ 5" from the vertical sheet metal that makes up the outside panel of the truck. This is where the brackets will fit butted up against the stiffing rib and the horizontal floor pan.
2. Hold the Nerf-steps in place. The leading edge of the bars should be about 3/4" from the front wheel well opening.
3. Mark all the holes using the marker where they line up on the sheet metal in the trough.
4. Drill all the holes using the 1/2" drill bit. Hold bars up so hole line up
5. Put the carriage bolts in the holes faced down in the door seal. Then the bolts in the backbone of the bracket to the stiffing rib.
6. Once all bolts are finger tight, take a wrench and tighten all the lower bolt first, then tighten the upper ones...there will be a gap between the bracket, once you tighten them it will load it to the cab.
7. Repeat the process on the other side. You are now DONE!

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For Technical Support, Please Call 281-880-6322
N-FAB Inc., 12302 Shiloh Church Rd., Houston, TX 77066