



Installation Instructions

Step Systems

02-08(09) Dodge Ram 1500
(2500 / 3500 Mega Cab)

Hardware Kit Contains:

- 12) 5/16" x 2" carriage bolts
- 12) 5/16" hex nuts
- 12) 5/16" flat washers

Recommended Tools:

- Sharpie Marker
- Metal Punch
- Hammer
- Drill and 3/8" drill bit
- 1/2" socket wrench

Step 1: Locate the driver side nerf-step by matching the shorter tail bend to the front of the vehicle.

NOTE: Some models have a straight cut end, that end will face the rear tire.

Step 2: Hold the nerf-step brackets up behind the pinch weld of the body. **NOTE:** The pinch-weld is the 3/4" lip below the door that runs the length of the cab. Be sure that the front tip of the nerf-step is 3/4" behind the fender well opening. If you have oversized tires, allow just enough clearance for steering.

Step 3: While the nerf-step brackets are positioned behind the pinch weld, make two marks for each bracket to drill the mounting holes. **NOTE:** The marks must align perfectly to the spacers on the brackets. Set the nerf-step aside.

Step 4: Use a metal punch to make a pilot mark in the center of each mark. Be sure you are in the center of the pinch weld.

Step 5: Drill a 3/8" hole in each mark.

Step 6: Starting with the center bracket, install two 5/16" x 2" carriage bolts through the drilled holes and then through the two spacers in the bracket. Use the 5/16" hex nuts and washers and hand tighten. Repeat for the front and rear bracket.



Example of proper bracket placement behind pinch weld

Step 7: Tighten the front bracket to 15-20 ft/lbs, torque the rear, and finally the center. Repeat on passenger side.

This concludes the installation.