

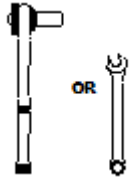


**2020-2023 Sierra HD  
Mud Flap Set, Front  
Mounting Diagram & Instructions  
Kit# GCR200F**

**IMPORTANT:**

**Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.**

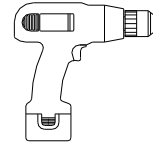
**TOOLS REQUIRED:**



*1/4" Open Wrench or  
Socket Wrench*

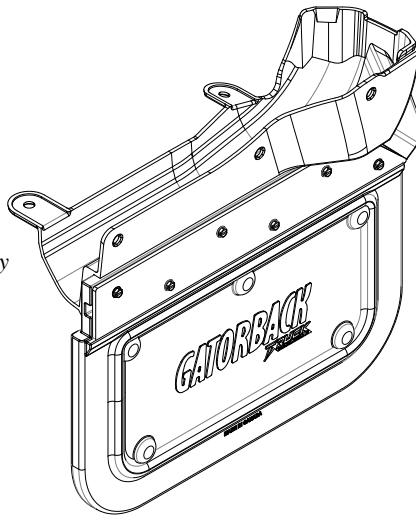


*T15 Torx  
Bit*

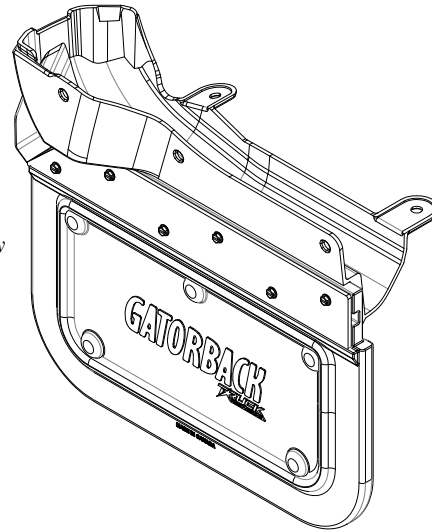


*Electric or Rechargeable  
Drill*

**FLAPS:**



*(1) Flap Assy  
Front, DS*



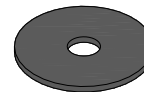
*(1) Flap Assy  
Front, PS*

**PARTS BAG #770710**

*a) (10) Screw, Sheet Metal  
#8-18 x 1", SS, Black Oxidized  
Part # 016055*



*b) (10) Washer, Flat  
0.203" x 0.781", SS, Black Oxidized  
Part # 018085*



Please check out our YouTube channel to see an install video for this application.



