

2018-C GMC Terrain

Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCR23F

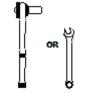
766825/766826

IMPORTANT:

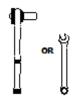
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



TOOLS REQUIRED-



5/16" Open Wrench or Socket Wrench



3/8" Open Wrench or Socket Wrench



T15 Torx Bit

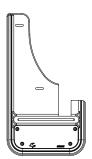


Electric or Rechargeable Drill

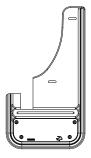


FLAPS

(1)Flap Assembly, Front, DS Part #766708



(1) Flap Assembly Front, PS Part #766709



PARTS BAG # 766710

a) (4) Washer, Flat 0.203" x 1.5", 18GA, SS Part #018066



b) (4) Washer, Flat 0.203"ID x 1"OD, 18ga, SS Part #018031



c) (2) Washer, Lock 18-8SS, Helicoil Part #024001



d) (2) Screw, Mach. 18-8SS,10-24x1,Hex Hd Part # 012022



e) (2) Nut, Hex #10-24, SS Part # 025003



f) (4) Bolt, Hex Flange, SS M 4.2 x 1", Black Part #016041

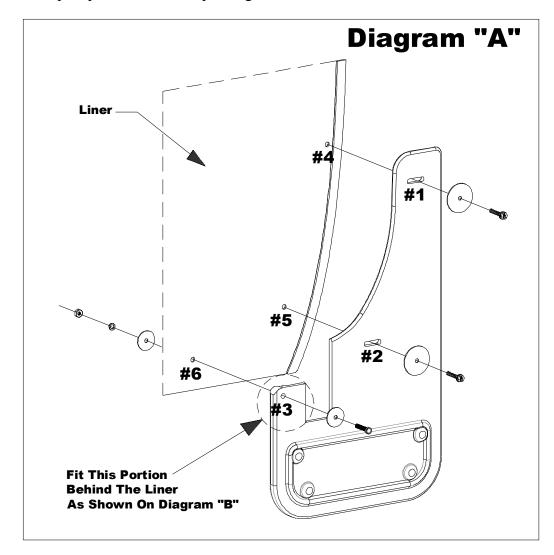


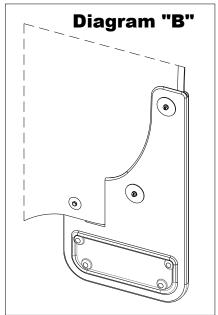
INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove the 2 factory screws from the fender.
- 3. Ensure that the innermost part of the flap is tucked behind the fender liner. Starting on the bottom hole, install the mud flap to fender through holes #1 to #2 into holes #4 to #5 using a sheet metal screw (#016041) and a stainless steel washer (#018066). Loosely secure at this point.



- 4. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.
- 5. Drill a 1/4" hole through mud flap hole #3 into liner (#6).
- 6. Secure the mud flap to the liner using a machine screw (#012022), two stainless steel washers (#018031), a lock washer (#024001) and a hex nut (#025003).
- 7. Carefully tighten all fasteners and ensure that the mud flap has remained level.
- 8. Repeat procedure for the passenger side.





Please check out our YouTube channel to see an install video for this application.





2018-C GMC Terrain

Mud Flap Set, Front and Rear **Mounting Diagram & Instructions** Kit# GCR23R

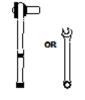
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IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



TOOLS REQUIRED-



5/16" Open Wrench or Socket Wrench



3/8" Open Wrench or Socket Wrench



T15 Torx Bit

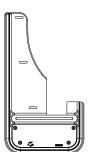


Electric or Rechargeable Drill

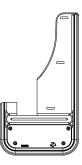


FLAPS

(1)Flap Assembly, Front, DS Part #766714



(1) Flap Assembly Front, PS Part #766715



PARTS BAG #766716

a) (6) Washer, Flat 0.203" x 1.5", 18GA, SS Part #018066



d) (2) Screw, Mach. 18-8SS.10-24x1.Hex Hd Part # 012022



e) (2) Nut, Hex #10-24. SS Part # 025003

Part #018031

b) (4) Washer, Flat

0.203"ID x 1"OD, 18ga, SS



c) (2) Washer, Lock 18-8SS, Helicoil Part #024001



f) (6) Bolt, Hex Flange, SS M 4.2 x 1". Black Part #016041



INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 2. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove and discard the 3 factory screws from the fender.
- 3. Ensure that the innermost part of the flap is tucked behind the fender liner. Starting on the bottom hole, install the mud flap to fender through holes #1 to #3 into holes #5 to #7 using a sheet metal screw (#016041) and a stainless steel washer (#018066). Loosely secure at this point.





- 4. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.
- 5. Cut liner to allow flap to sit flush against the back of the liner. (See Diagram "C")
- 6. Drill a 1/4" hole through mud flap hole #4 into liner (#8).
- 7. Secure the mud flap to the liner using a machine screw (#012022), two stainless steel washers (#018031), a lock washer (#024001) and a hex nut (#025003).
- 8. Carefully tighten all fasteners and ensure that the mud flap has remained level.
- 9. Repeat procedure for the passenger side.

