

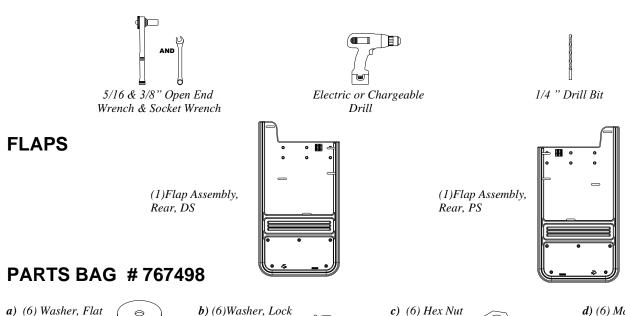
## 2019-Current Ram 2500 / 3500 No Body Drill Rear Rubber Mud Flap Set Mounting Diagram & Instructions Kit's # GCR38R

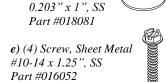
## **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



## **TOOLS REQUIRED**





b) (6)Washer, Lock #10, Helicoil, SS Part #024001

f) (6) Washer, Flat, SS

Part #018018

0.203"x0.781", 20ga



c) (6) Hex Nut #10, SS Part #025003



d) (6) Mach. Screw #10-24 x 1", SS Part #012022



PRECISION DESĪGN

g) (4) Washer, Offset, Flat, SS 0.203" x 1.5", SS Part #018077

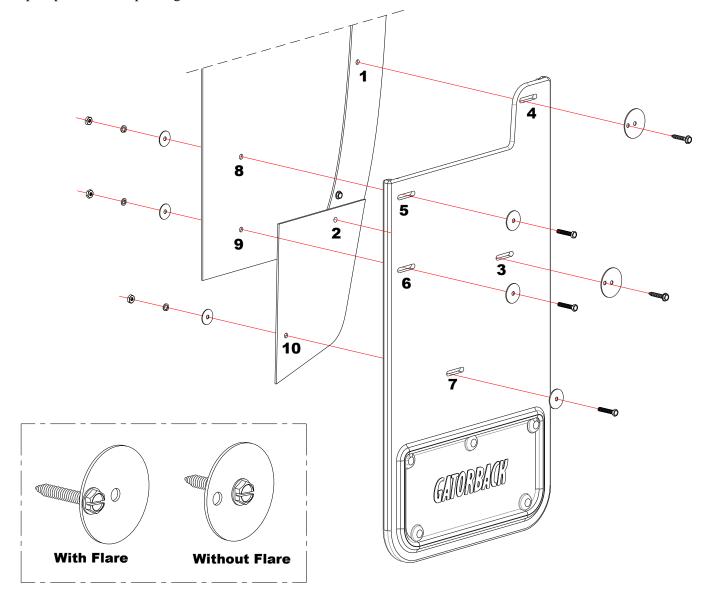


## **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

\*Note\* Please see mounting diagram for important details regarding with flare and without flare applications. For ease of installation, it is suggested that the wheel be removed.

- 1. Before you install your Gatorback Mud Flap, see the diagram and parts list for all necessary parts.
- 2. Remove the 2 factory bolts from holes #1 and #2 in the fender.
- 3. Loosely secure mud flap through hole #3 into factory hole #2 and through hole #4 into factory hole #1 using a stainless steel screw (016052) and an offset flat washer (018077). \*\*Note: for trucks WITHOUT flare, use center hole in washer, for trucks WITH flare, use offset hole in washer (See Diagram on Page 2)\*\*
- 4. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.

- 5. Carefully tighten all fasteners. Ensure that the mud flap has remained level.
- 6. Using a ¼" drill bit, drill through mud flap holes #5 to #7 to create holes #8 to #10 in the factory liner.
- 7. Attach flap to plastic liner through mud flap hole #5 into liner hole #8, mud flap hole #6 into liner hole #9 and mud flap hole #7 into liner hole #10 with a machine screw (012022), a stainless steel washer (018081), and secure with a stainless steel washer (018018), a lock washer (024001), and a hex nut (025003).
- 8. Tighten all fasteners.
- 9. Repeat procedure on passenger side.



Please check out our YouTube channel to see an install video for this application.





