

2017-C Ford F450/F550

Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCR41F

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED-





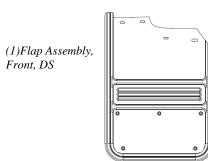


7mm Open Wrench or Socket Wrench

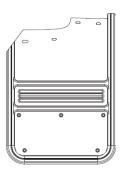


10mm Open Wrench or Socket Wrench

FLAPS & BRACKETS



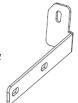




Brace, DS Front Part #759953



Brace, PS Front Part #759954



(2) Washer Plate Front Part #759955

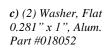


PARTS BAG #766179

a) (2) Capscrew, 1/4-20 x 1"SS Blk Ox. Part #014073



b) (6) Screw, Sheet Metal #8-18 x 1.5" SS Blk Ox.





d) (2) Washer, Flat 0.281" x 1" SS Blk. Ox Part #018069



e) (6) Washer, Flat 0.203" x 1" SS Blk Ox. Part #018070



f) (2) Washer, Lock 1/4" Helicoil, SS Part #024000



g) (2) Nut, Hex ½-20, SS Part # 025000



h) (4) Serrated Flange Nut M6-1, Plated Part # 025025



i) (4) Spring Nut #8, 9/16" Reach Part #028004



j) (2) Washer, Flat 0.281" x 1" Nylon Part #054085



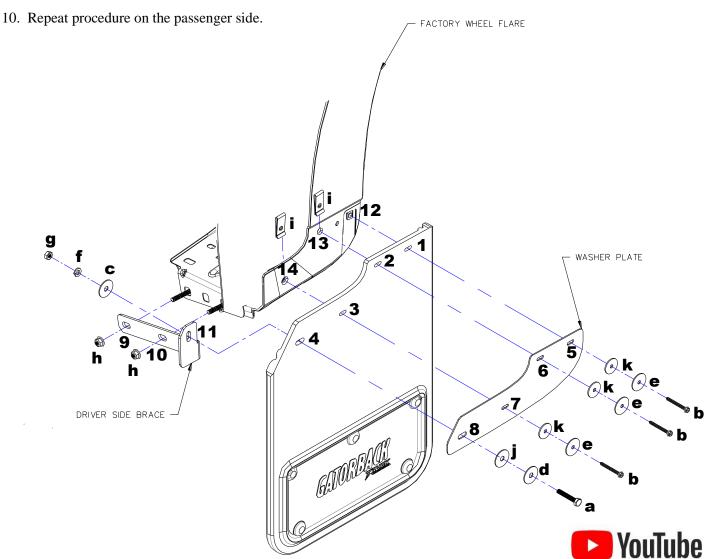
k) (6) Washer, Flat 0.203" x 0.885" Nylon Part # 054080





INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
- 2. Remove the (4) factory screws and (1) factory push pin on the inside and bottom of the fender and remove the factory splash guard.
- 3. Reinstall the factory screw and push pin in the bottom of the fender.
- 4. Loosely install the brace holes #9 and #10 to the existing factory lower fender bolts using the serrated flange nuts (h).
- 5. Install spring nuts (i) on sheet metal behind plastic flare. Ensure the spring nuts line up with the factory holes as shown.
- 6. Loosely install washer plate hole #8 through mud flap hole #4 to brace hole #11 using a capscrew (a), flat washer (d), and nylon washer (j) and secure using a flat washer (c), lock washer (f), and hex nut (g).
- 7. Loosely install washer plate hole #5 through mud flap hole #1 into factory hole #12 using a sheet metal screw (b), flat washer (e) and nylon washer (k)
- 8. Loosely install washer plate holes #6 & #7 through mud flap holes #2 & #3 into spring nuts (i) using a sheet metal screw (b), flat washer (e), and nylon washer (k)
- 9. Using a square or other leveling tool, ensure that the mud flap is level. Adjust the forward-back position of the brace so that the mud flap is approximately parallel to the tire tread. Tighten all fasteners.



Please check out our YouTube channel to see an install video for this application

