



I-SHEET PART NUMBER: INST-00315  
 PART NUMBER: HPD0973QC-TX  
 PRODUCT: **POIDIUM STEP**  
 APPLICATION: **09-14 1500-4500 RAM QUAD CAB**

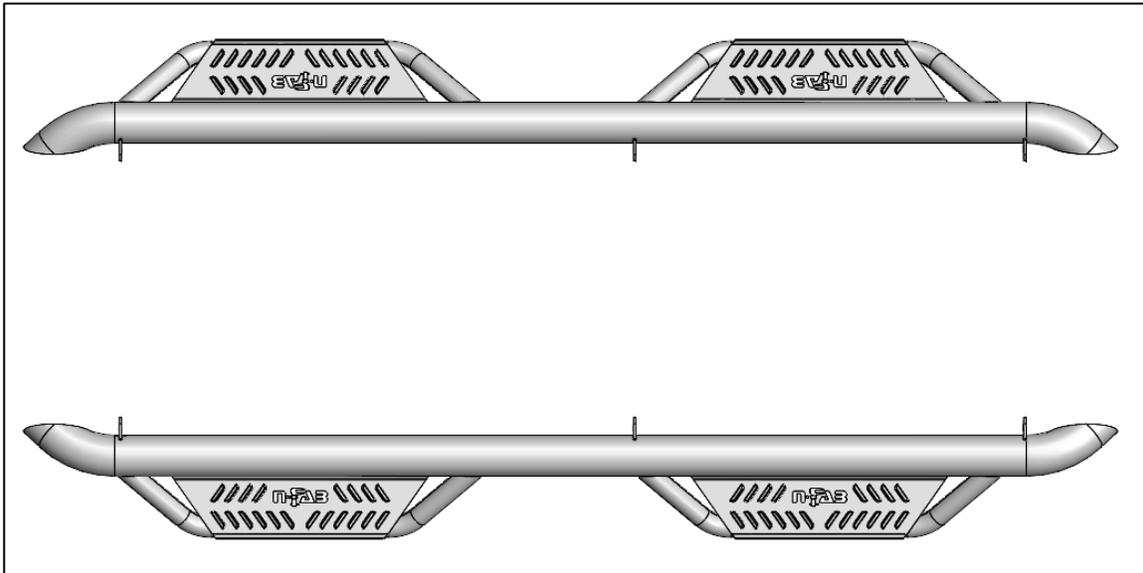
HARDWARE DESCRIPTION	QTY.
M8 bolt plate	6
M8 serrated flanged nut	6
M8 lock washer	12
M8 flat washer	18
M8 bolt	12
M8 u-nit	12
10mmx25mm Carriage bolt	12
10mm Hex Flanged Nut	12

PARTS INCLUDED	QTY
Driver side step	1
Passenger side step	1
Mounting Bracket	6



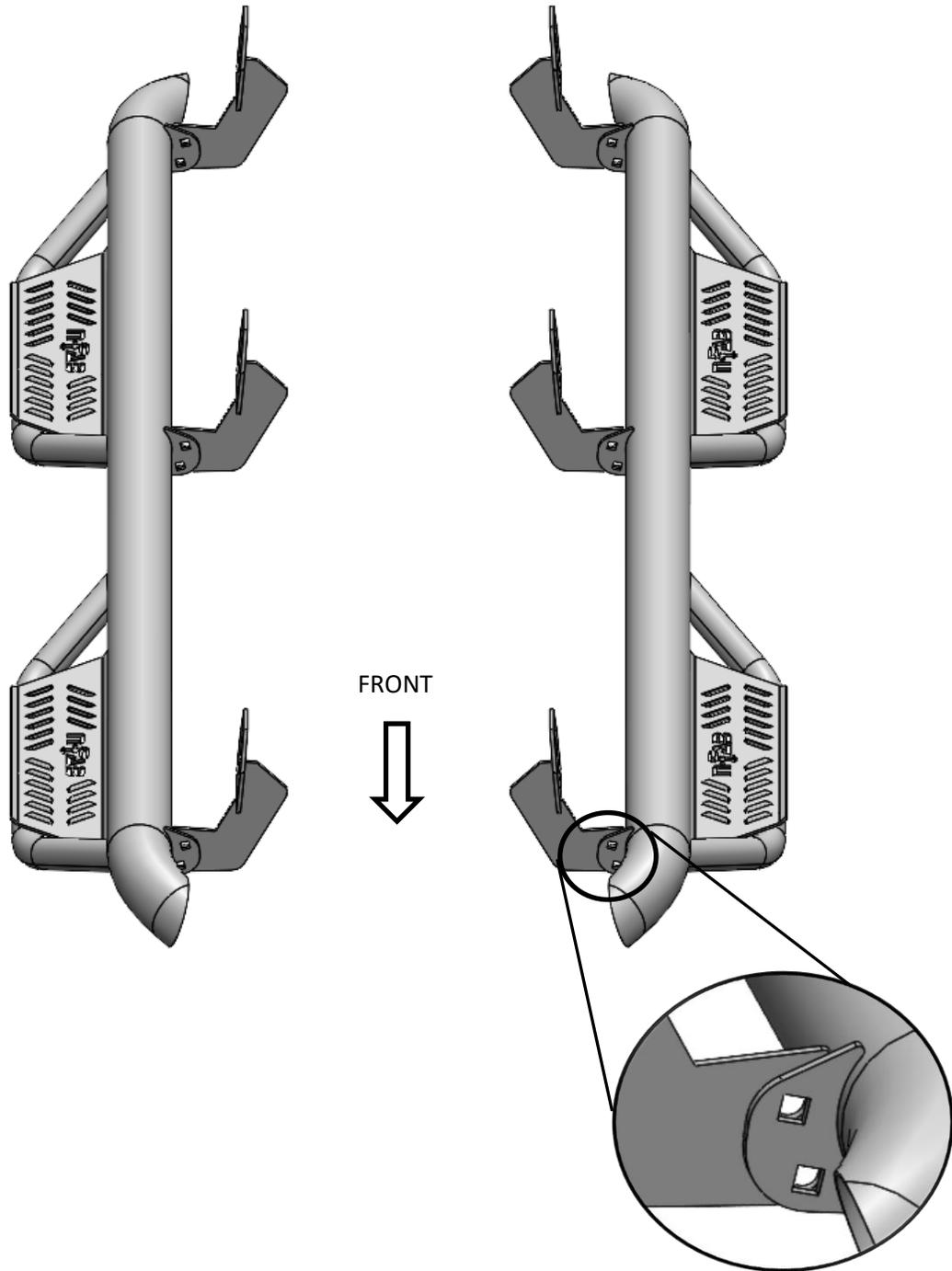
**DO NOT USE IMPACT TOOLS**

**Step 1.** Identify Driver side step.



**Step 2.** Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.

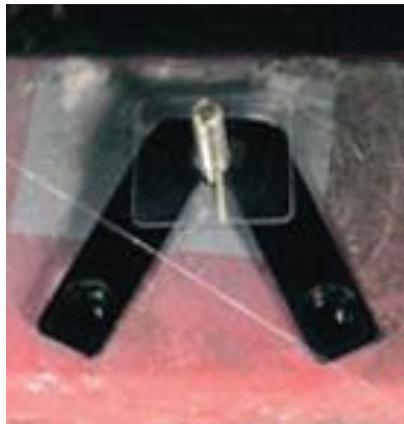
**\*\*\* NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. \*\*\***



**Step 3.** Remove OE boards if equipped and discard. Next, locate mounting holes and insert the supplied U-nuts at the bottom two holes.



**Step 4.** Place clear retainer over stud and bolt plate. Fish bolt plate through the body of the vehicle and slide retainer tight to stud. Take your time here to avoid dropping bolt plate in the body.



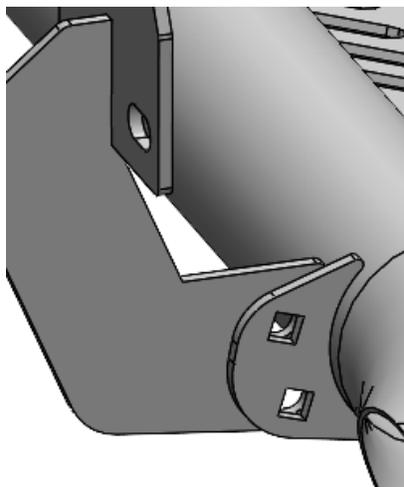
**Step 5.** Carefully hold step into place. Hand tighten the upper nut to bolt plate with washer. An assistant is recommended in the step. Insert and hand tighten lower bolt.



**Step 6.** Begin tightening nuts and bolts in an alternating pattern. Tighten to 20 (ft./lbs.) torque securing the steps to the vehicle.



**Step 7.** After final adjustment, tighten all three brackets at the main tube.



**Step 8.** Re-peat step 3-7 for passenger side install.