



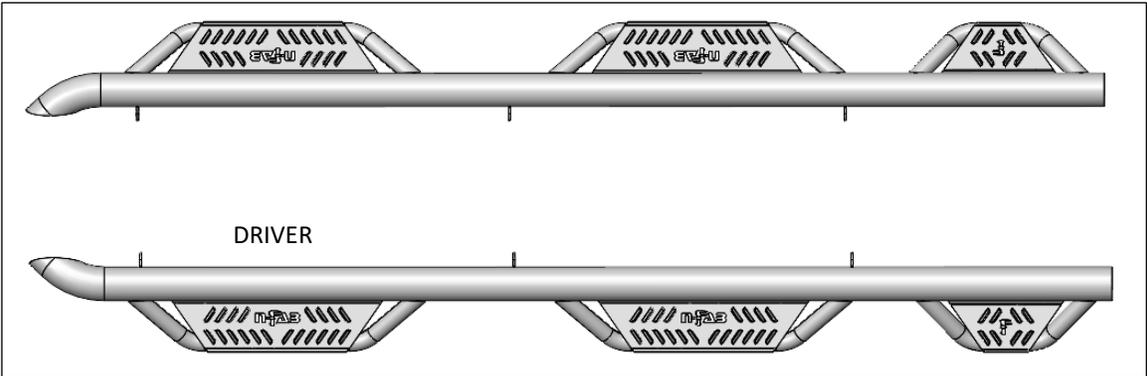
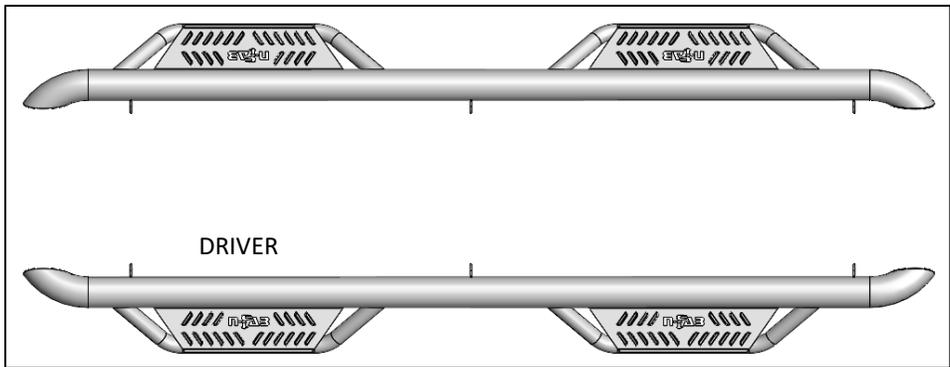
I-SHEET PART NUMBER: INST-00279
 PART NUMBER: HPD1584CC, HPD1594QC-6
 PRODUCT: **PODIUM HOOP STEP**
 APPLICATION: 15-18 RAM 1500-4500 CC QC

HARDWARE DESCRIPTION	QTY.
8mm zinc u-nut	6
8mm zinc bolt	6
8mm zinc lock washer	6
8mm zinc washer	12
8mm black bolt	6
8mm black washer	6
8mm black ny-lock nut	6



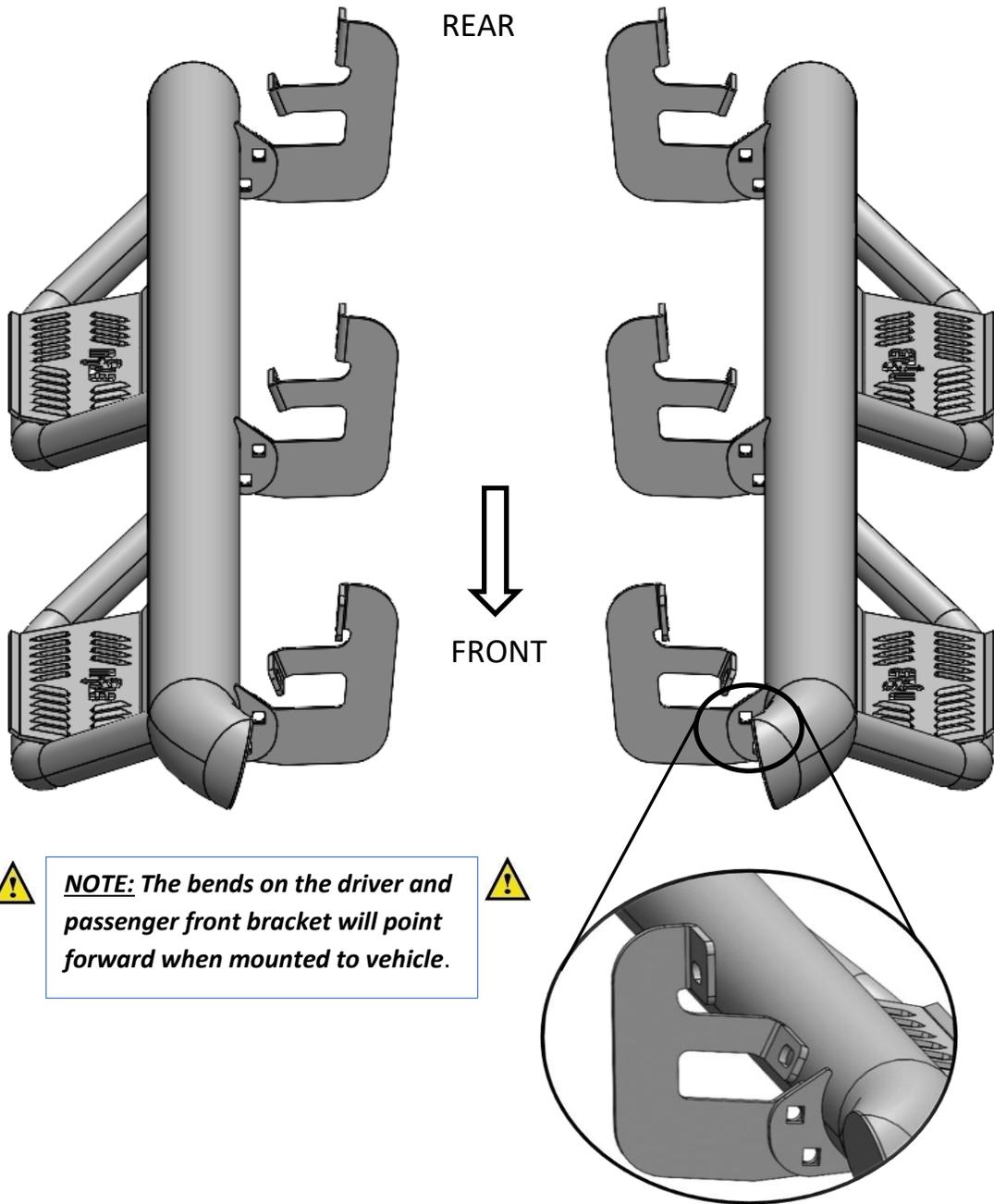
PARTS INCLUDED	QTY
Driver side step	1
Passenger side step	1
Mounting Bracket	6

Step 1: Identify driver side step.



Step 2. Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.

***** NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. *****



Step 3. Remove OE steps if equipped then locate mounting holes. In some cases, there will be threaded inserts installed by factory. If not, insert the provided U nuts in upper mounting holes.



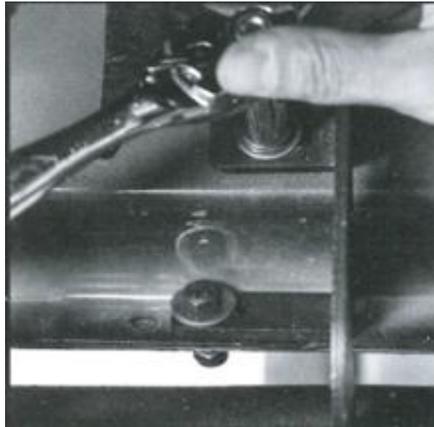
Step 4. Carefully place step into place. Begin with center bracket and hand tighten the upper bolt and washer to hold in place. **NOTE: An assistant is recommended for this step.** Next, insert and hand tighten front and rear upper bolts and washer.



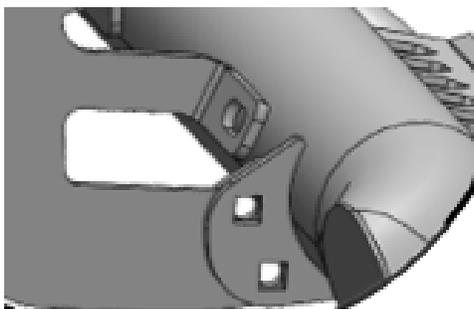
Step 5. Inset black bolt with zinc washer from the back then through the pinch weld of the vehicle. On the front, add black washer and black Nyloc nut.



Step 6. Begin tightening nuts and bolts in a alternating pattern. **Avoid using power tools.** Tighten to 20 ft./lbs. torque and secure the step to the truck.



Step 11. After final adjustment, tighten all three brackets at the main tube.



Repeat steps 3-6 for passenger side.