

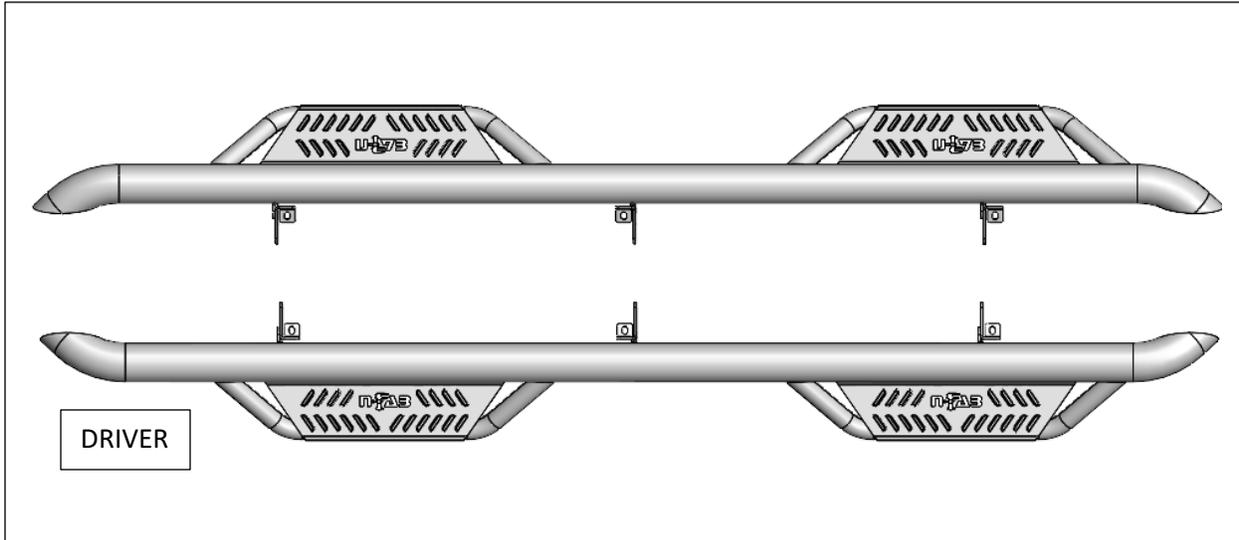
I-SHEET NUMBER: INST-00266
 PART NUMBER: HPF0989CC TX/SS
 PRODUCT: **HOOP STEP**
 APPLICATION: **09-14 F-150 CC**

HARDWARE DESCRIPTION	QTY.
M8 button head screw	6
M8 black washer	6
M8 zinc bolt	6
M8 zinc washer	12
M8 nyloc nut	6
M8 zinc lock washer	6
M8 U nut	6
M10 carriage bolt	12
M10 flanged nut	12



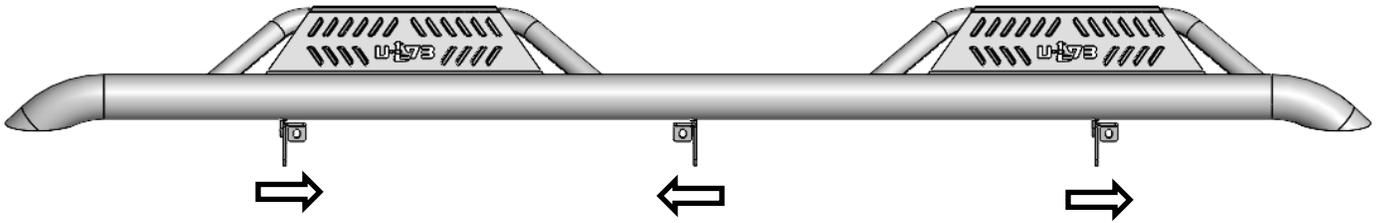
PARTS INCLUDED	QTY
Driver side step	1
Passenger side step	1
Mounting bracket	6

STEP 1: Identify driver side step.

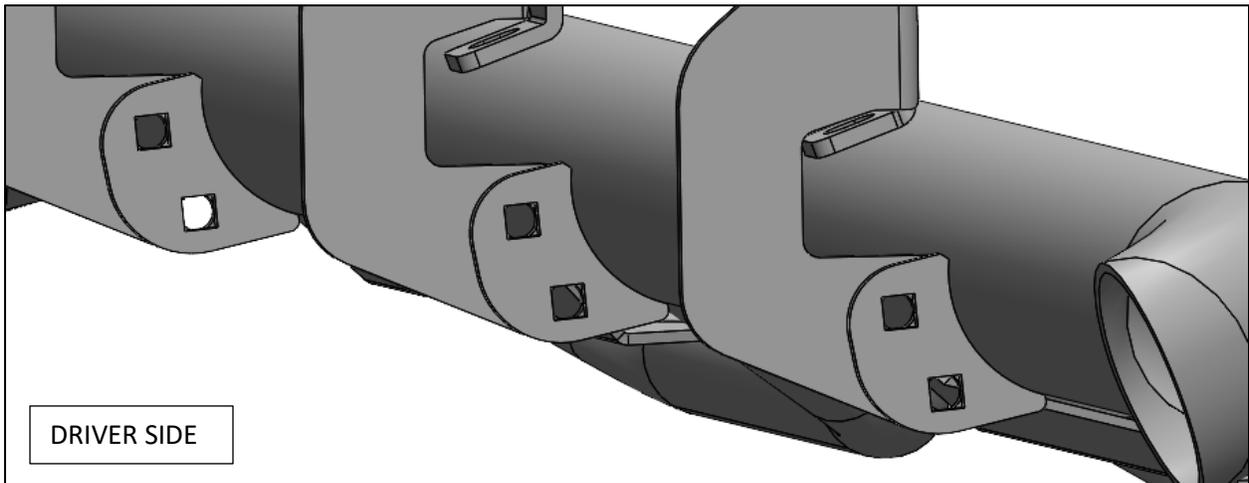
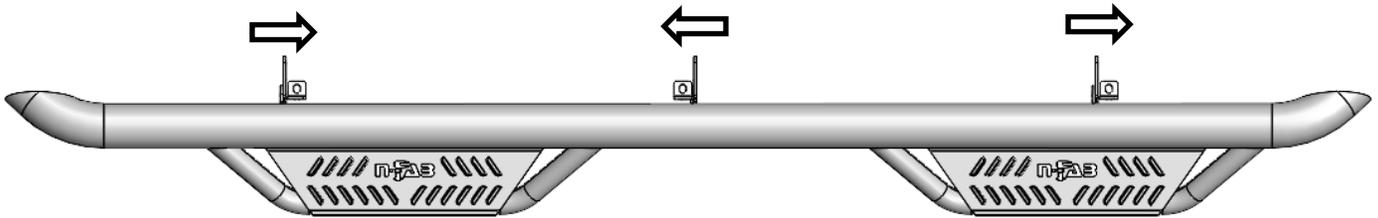


Step 2: Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.

**** **NOTE:** *The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. *****



** Notice Bracket orientation **



Step 3: Insert spring loaded U-nut to the body of the vehicle. There will be three per side. The front and rear clips need to be installed facing the rear of the vehicle.



Step 4: Carefully place the step into the mounting position. Use the supplied M8 hex bolt and zinc flat washer and begin hand tightening (x3) upper mounts. **An assistant is recommended in this step.**



Step 5: Insert black button head bolt and washer through pinch weld hole. Secure with locking nut and washer.



Step 6: *Avoid using power and air tools.* Tighten upper mounts first then pinch weld bolts. Tighten to 20ft/lb torque to secure step to the vehicle.

Step 7: After final adjustment, tighten all three brackets at the main tube.

Step 8: Repeat steps 2-7 with passenger side install.

