



I-SHEET PART NUMBER: INST-00111
 PART NUMBER: **HPF1981CC-TX**
 PRODUCT: **PODIUM HOOP STEP**
 APPLICATION: **FORD RANGER**

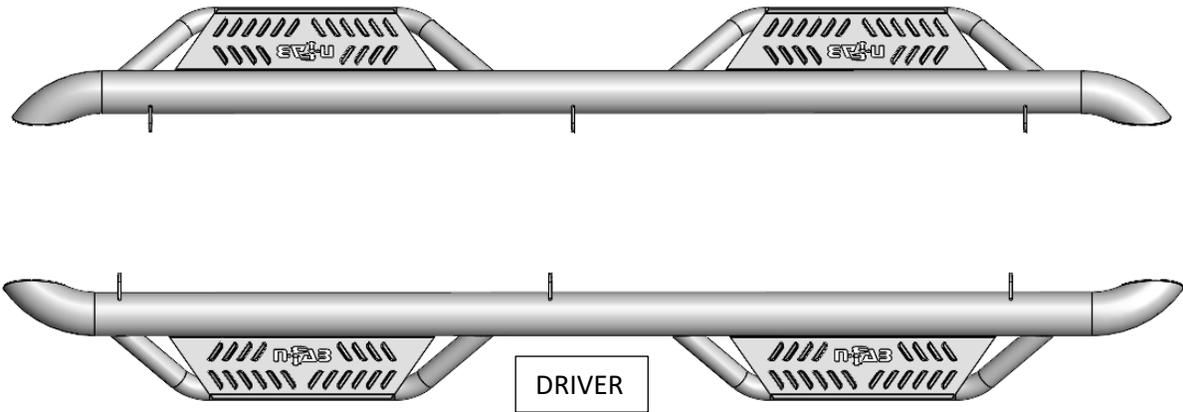
HARDWARE DESCRIPTION		QTY.
HWKT-04239X		
FHLB 04240X	M10x25mm HEX FLANGED BOLT	12
M10 hex nut		12
M10X25mm Carriage bolt		12

PARTS INCLUDED		QTY
DRIVER SIDE STEP		1
PASSENGER SIDE STEP		1
MOUNTING BRACKET		6



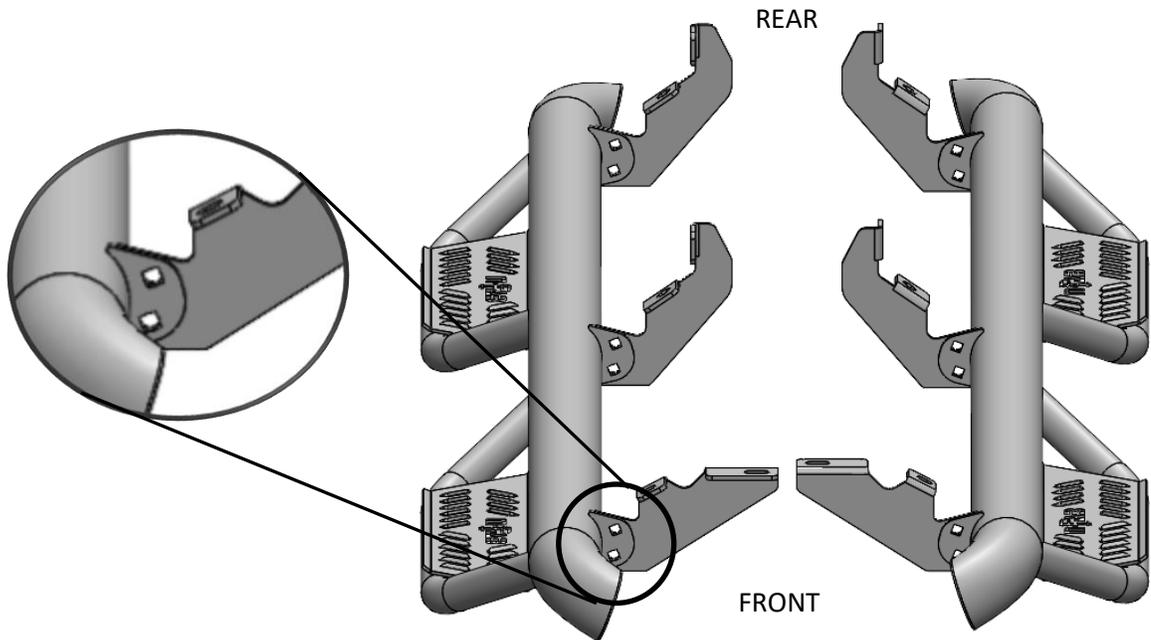
DO NOT USE IMPACT TOOLS

STEP 1: Identify driver side step.



Step 2 Using the supplied M10 carriage bolt and nut, install the (x6) mounting brackets to each attachment point on the main tube and leave loose for now.

****** NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. ******



STEP 3: Remove any factory running boards or hardware and discard.

STEP 4: Clean/tap the three factory threaded mounting locations.



STEP 5: Carefully place step into place and loosely fasten using the supplied M10X25mm hardware.



Step 6: Next, tighten the three lower bolts first following with the three upper bolts.
Step 7: After final adjustment, tighten all M10 carriage bolts on the main tube.
Step 8: Repeat steps 2-7 with passenger side.