

I-SHEET NUMBER: INST-00308  
 PART NUMBER: HPJ0746  
 PRODUCT: HOOP STEP  
 APPLICATION: 07-17 JEEP JK 2DR

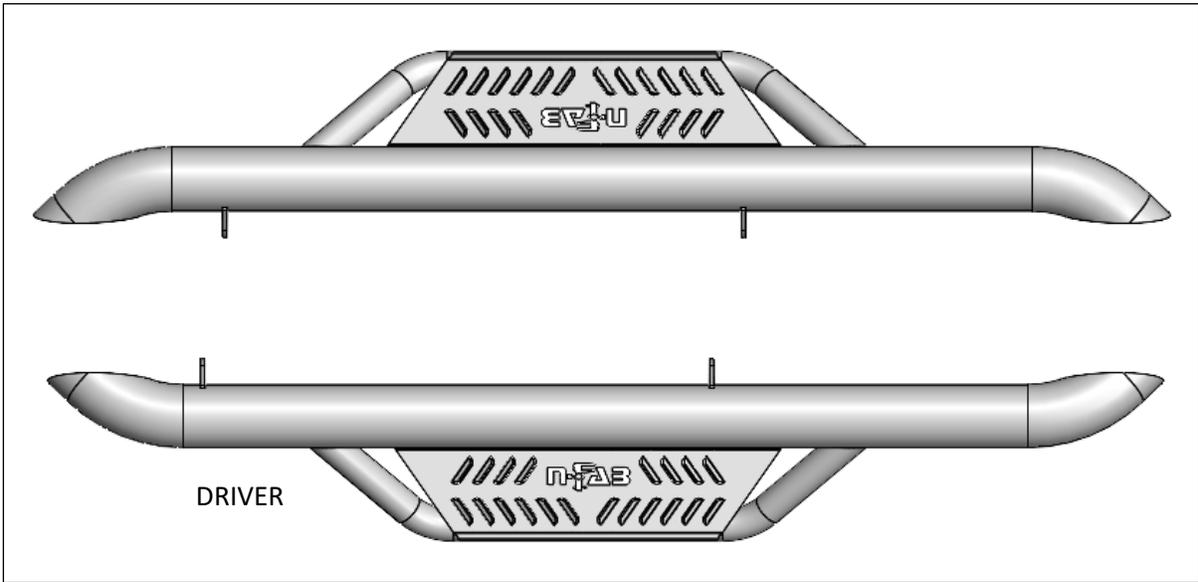
HARDWARE DESCRIPTION		QTY.
<b>KIT# HWKT-02923X</b>		
HHCS-00649X	M8-1.2 X 35MM HEX BOLT	4
FDRW-00736X	M8 FENDER WASHER	4
HHCS-00685X	3/8"-16 X 1 1/2" HEX BOLT	4
CLIP-00645X	3/8"-18X9/16" BARREL CLIP	4
HHCS-03080X	M6-1.00X20MM HEX CAP	8
FDRW-03082X	M6 FENDER WASHER	16
FLTW-00663X	3/8" FLAT WASHER	4
HXNT-03083X	M6-1.00 HEX NUT	8
	M10 CARRIAGE BOLT	8
	M10 FLANGED HEX NUT	8



PARTS INCLUDED	QTY
Driver Side step	1
Passenger side step	1
Mounting bracket	4

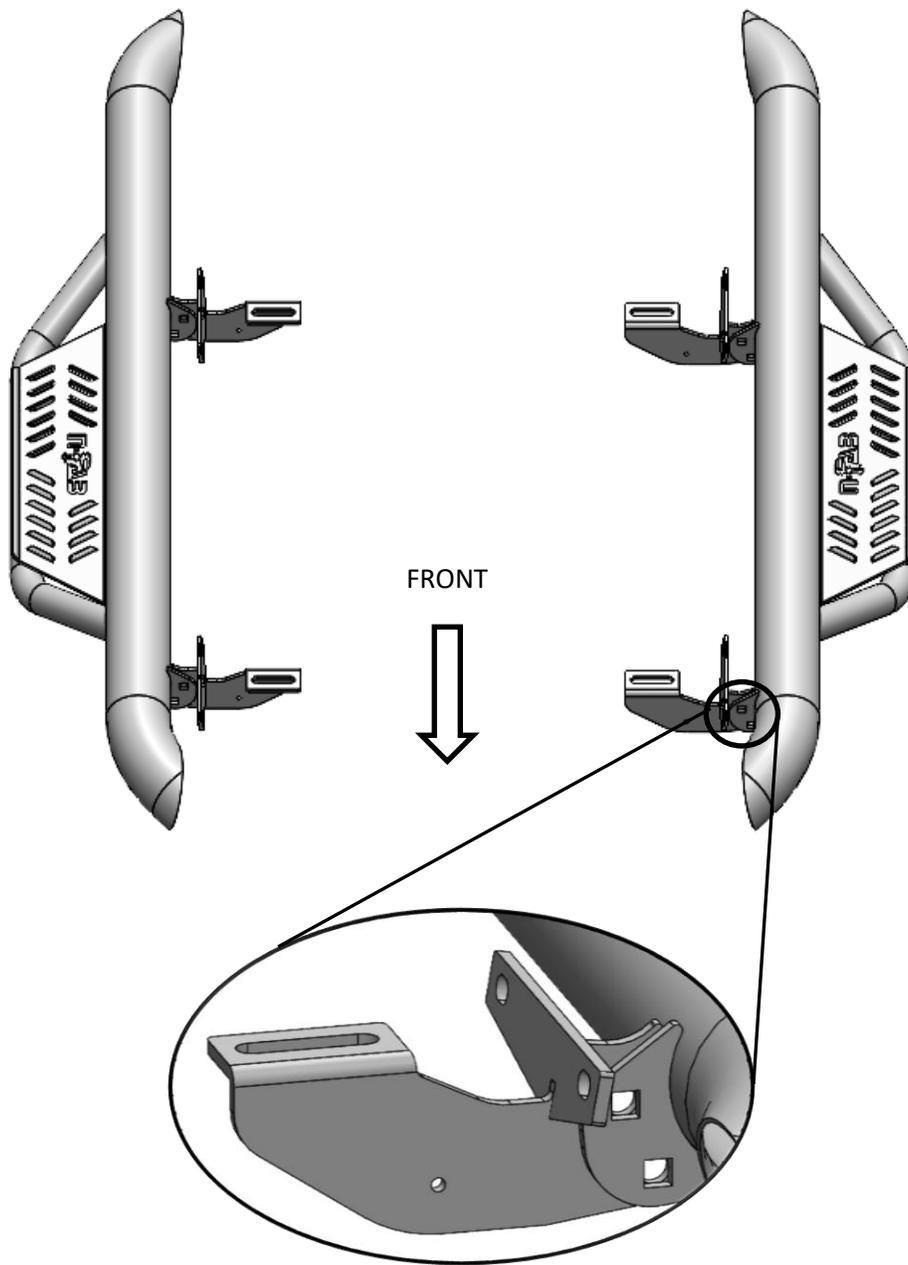
**DO NOT USE IMPACT TOOLS**

**Step 1.** Locate the driver side step rail.



**Step 2.** Install the (x4) mounting brackets to each attachment point on the main tube and leave loose for now.

**\*\*\*\* NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. \*\*\*\***



**Step 3.** Remove the factory running boards and discard.

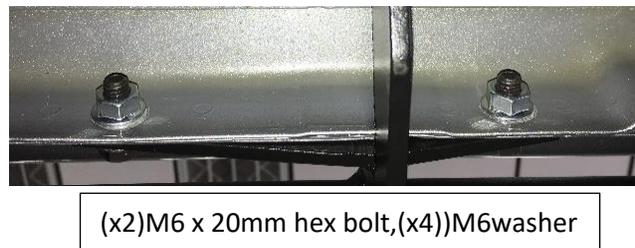
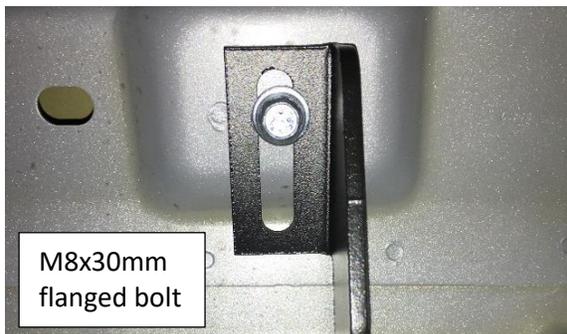
**Step 4.** Depending on your cab model, you will have to identify which hardware you will have to use for the upper (3) mounts on the underside of the body. There will either be existing 8mm threaded holes for the M8 x 20mm hex head bolts or open slots for the 3/8" speed clips and 3/8" x 1 1/4" Hex bolts.



**Step 5.** Carefully raise step up into position and align the brackets with the factory mounting points with the horizontal part of the bracket on the outside of the pinch weld.

**Step 6.** Next, start one of the supplied M8x30mm hex head flanged bolts or 3/8" hex bolt with clip in the front and rear bracket and leave loose.

**Step 7.** Install the supplied (x2) M6x20mm black zinc flanged bolts (x2) M6 flanged nuts and (x4) M6 washers in the pinch weld mounts in the front and rear bracket.



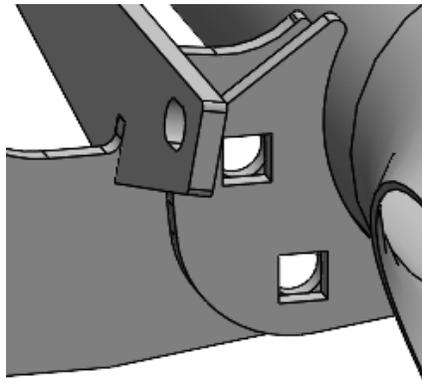
**Step 8.** First, tighten all the hardware that attaches the bracket to the pinch weld of the vehicle.



**Step 9.** Next, tighten the remaining hardware that attaches the bracket to the upper body mount.



**Step 10.** Finish by tightening the mounting brackets at the main tube.



**Step 11.** Repeat steps 4-10 for the passenger side.