



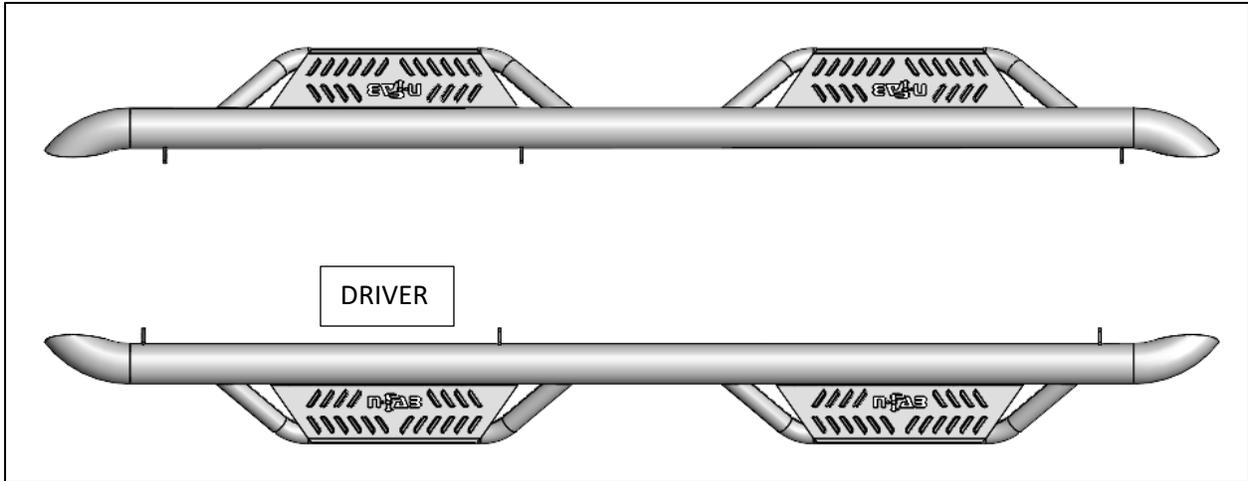
I-SHEET NUMBER: INST-00257  
 PART NUMBER: HPJ1980T-TX, HPJ1980T-SS  
 PRODUCT: HOOP STEP  
 APPLICATION: JEEP JT TRUCK 4D

HARDWARE DESCRIPTION	QTY.
<b>KIT# HWKT-05321X</b>	
M8x30mm flanged hex bolt with washer	6
M8x25mm Flanged hex head bolt ( Black zinc)	8
M8 flanged nuts	8
M10X25mm Carriage bolt	12
M10 hex nut	12
PARTS INCLUDED	QTY
Driver Side step	1
Passenger side step	1
Mounting bracket	6



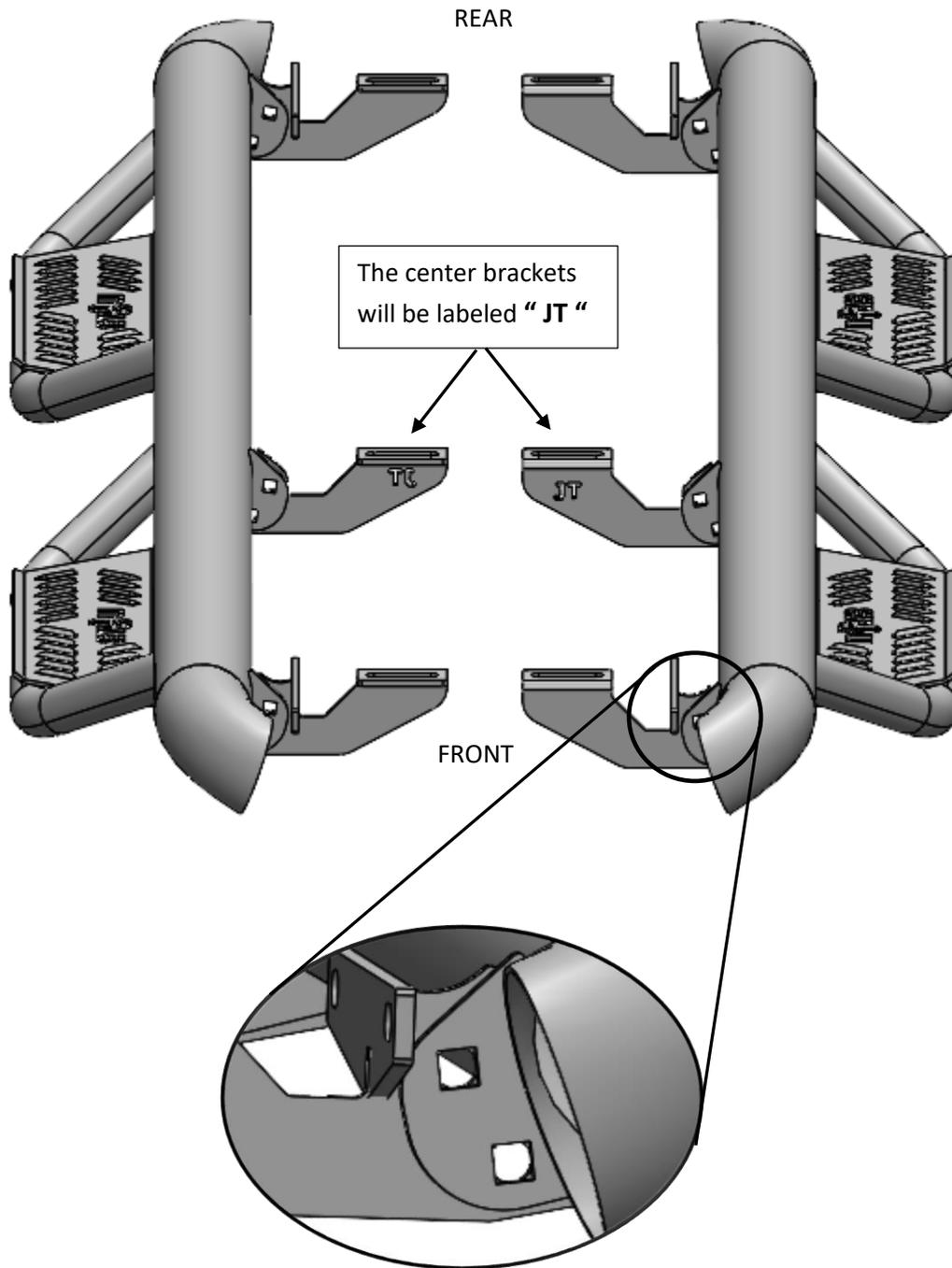
**DO NOT USE IMPACT TOOLS**

**Step 1:** Locate the driver side step rail.

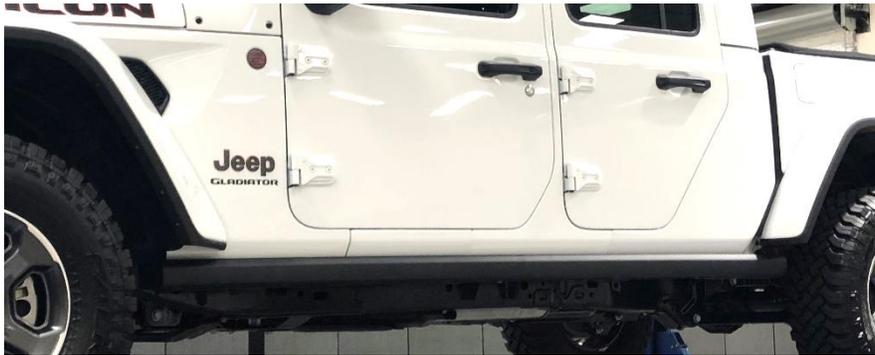


**Step 2.** Install the (x6) mounting brackets to each attachment point on the main tube and leave loose for now.

\*\*\*\* **NOTE:** *The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. \*\*\**



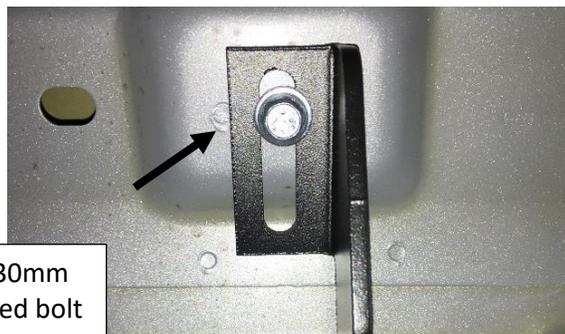
**Step 3.** Remove the factory running boards and discard.



**Step 4.** Carefully raise step up into position and align the brackets with the factory mounting points with the horizontal part of the bracket on the outside of the pinch weld.

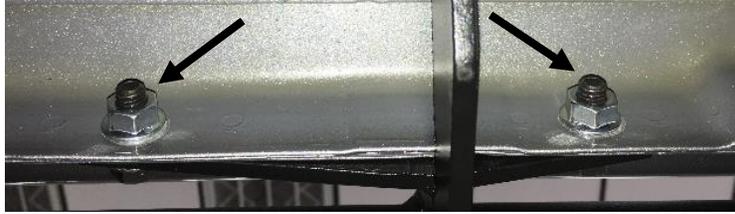
**Step 5.** Next, start one of the supplied M8x30mm hex head flanged bolts starting with the center bracket in the factory threaded hole and leave loose.

**Step 6.** Install two supplied M8x25mm black zinc flanged bolts and two M8 flanged nuts in the pinch weld mounts in the front and rear brackets and leave loose.



M8x30mm  
flanged bolt

M8x25mm flanged bolts and flanged nuts.



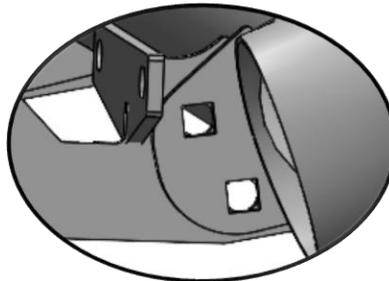
**Step 7.** First, tighten all the hardware that attaches the bracket to the pinch weld of the vehicle.



**Step 8.** Next, tighten the remaining hardware that attaches the bracket to the upper body mount.



**Step 9:** After final adjustment, tighten all three brackets at the main tube.



**Step 10.** Repeat steps 2-9 for the passenger side.