



n-fab.com

nfabinc   

I-SHEET NUMBER: INST-00260
 PART NUMBER: HPT0786CC HPT0777QC
 PRODUCT: PODIUM HOOP STEP
 APPLICATION: 07-21 TUNDRA CREW MAX

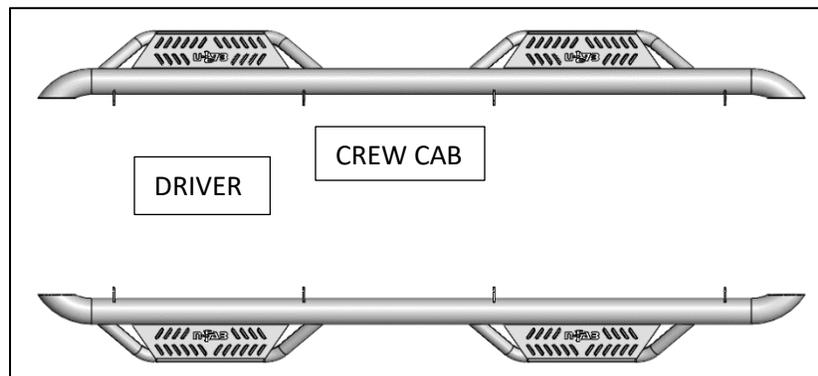
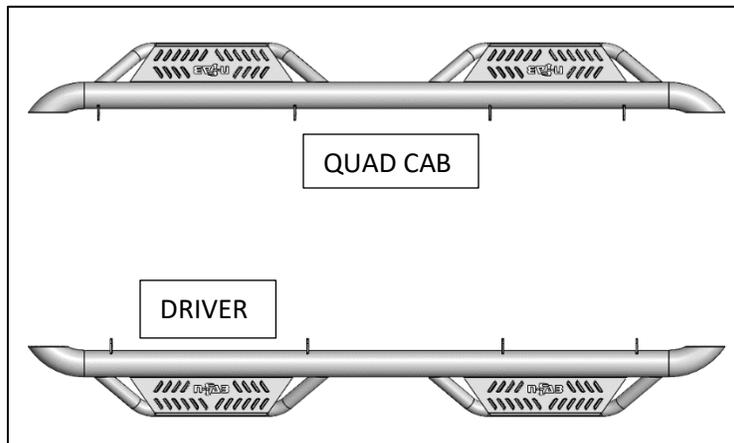
HARDWARE DESCRIPTION	QTY.
M8 zinc bolts	16
M8 zinc washers	16
M8 zinc lock washers	16
M10x25 Carriage bolt	16
M10 Hex nut	16

PARTS INCLUDED	QTY
DRIVER SIDE	1
PASSENGER SIDE	1
MOUNTING BRACKET	8



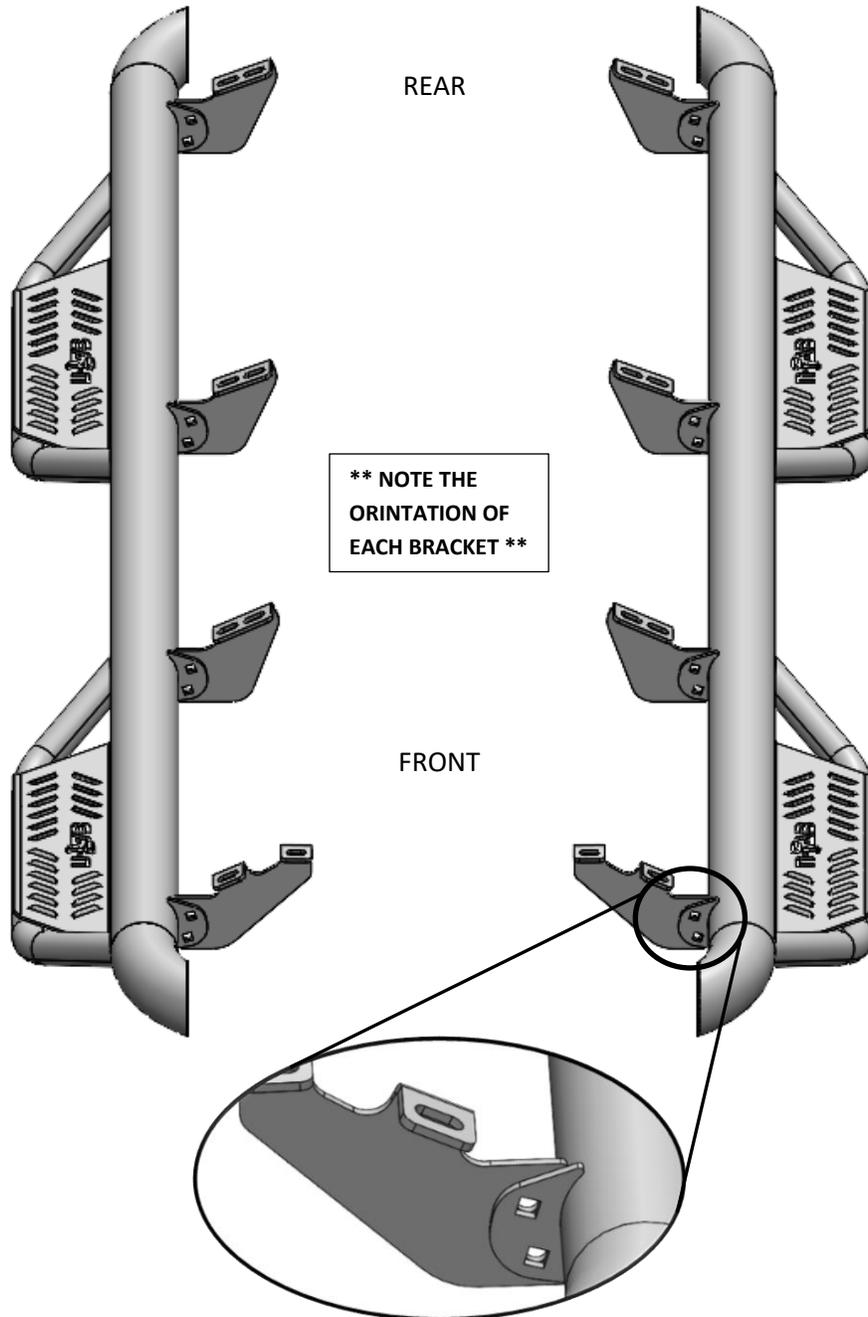
DO NOT USE IMPACT TOOLS

Step 1: Identify Driver side step



Step 2: Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.

****** NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. ******





n-fab.com

nfabinc   

I-SHEET NUMBER: INST-00260
PART NUMBER: HPT0786CC HPT0777QC
PRODUCT: PODIUM HOOP STEP
APPLICATION: 07-21 TUNDRA CREW MAX

Step 3: Remove OE boards if equipped and discard. Clean any dirt or debris from mounting holes and surface.



Step 4: Carefully place step into place. Hand tighten the upper center bolt with washers to hold in place. Next, start remaining hardware and hand tighten for now.



Step 5: Begin tighten bolts in alternating pattern. *Avoid using power or air tools.* Over tightening could strip or break the OE threaded inserts.



Step 6: Tighten to 20ft/lb torque to secure the steps to the vehicle.

Repeat steps 3-6 for passenger side.

