

I-SHEET NUMBER: **INST-00252**
 PART NUMBER: **HPT1580CC-TX**
 PRODUCT: **HOOP STEP**
 APPLICATION: **05-15 TACOMA CC**

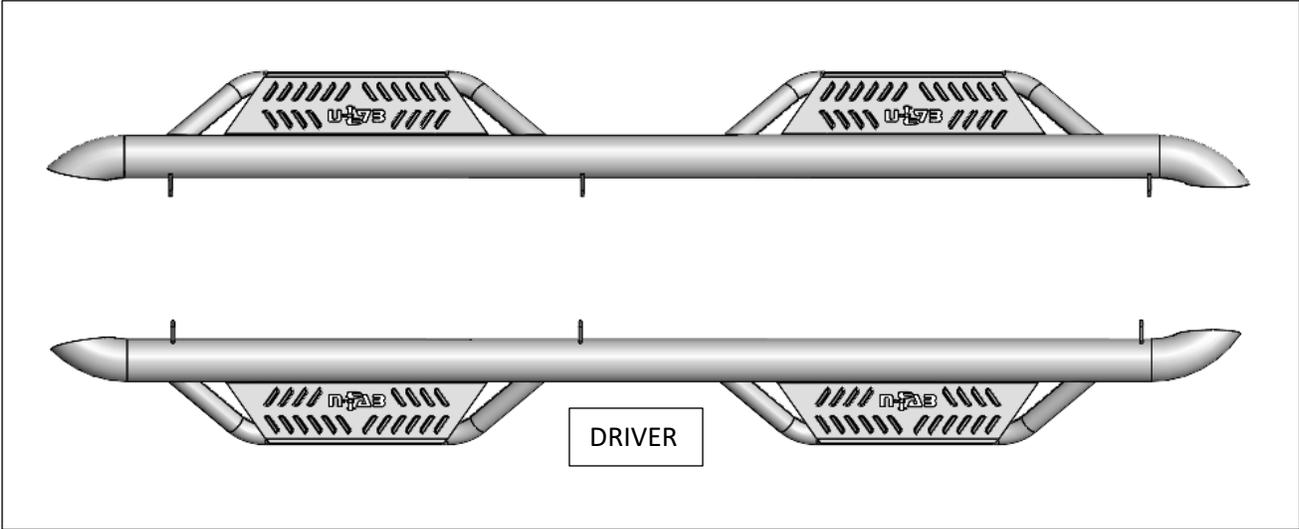
HARDWARE DESCRIPTION		QTY.
HWKT-03054X		
	M10X25mm Carriage bolt	12
	M10 hex nut	12
FLBW-00894X	M8-1.25 X 30MM CLASS 8.8 FLANGE CAP SCREW W/WASHER	12



PARTS INCLUDED		QTY
DRIVER SIDE		1
PASSENGER SIDE		1
Mounting bracket		6

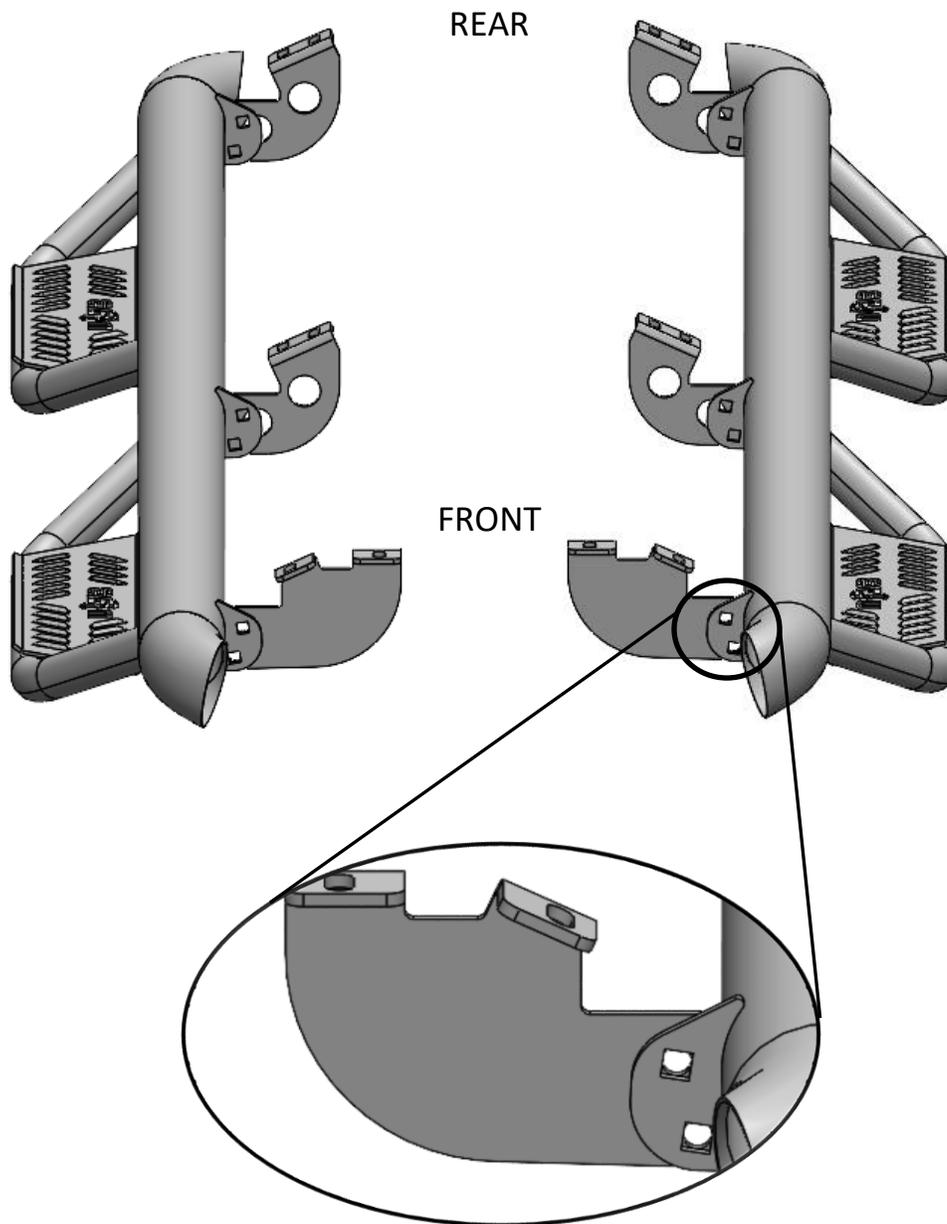
DO NOT USE IMPACT TOOLS

Step 1: Locate the driver side step rail.



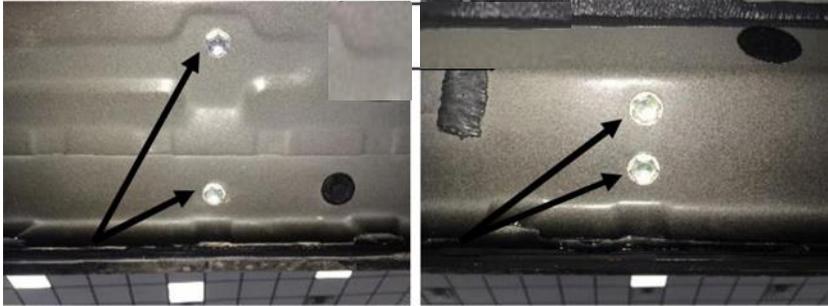
Step 2: Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.

****** NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. ******



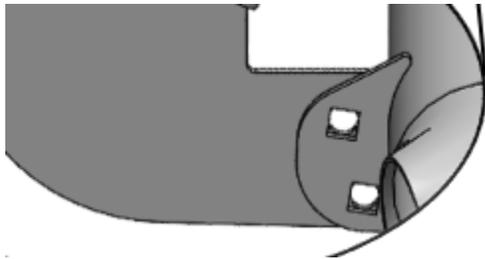
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Step 3: Remove any factory hardware and discard.



Step 4: Position step up to the body of the vehicle and align the brackets up with the factory mounting locations.
Step 5: Beginning with the center bracket, start one of the M8x30mm hex bolts into the factory bolt location and leave loose. Start the second M8x30mm hex bolt in the same bracket and loosely tighten.
Step 6: Start all remaining M8x30mm hex bolts in each bracket and leave loose.
Step 7: After final positioning, start at the rear of the vehicle and tighten the lower portion of the bracket to 15-20 ft/lbs of torque. Continue this until all of the lower fasteners have been tightened, then move to the top bolt and repeat the process.

Step 8: After final adjustment, tighten all three brackets at the main tube.



Step 9: Repeat steps 2-8 for passenger side.