



Toyota Tundra Trail Armor® Rocker Panel & Sill Plate Combo Set

STEP 1 – PRIOR TO INSTALLATION

- A)** Husky® only approves installing the trail armor according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the trail armor.
- B) Fit:** Verify the fit of the trail armor to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit around running board hardware).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing trail armor on the vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for TPO plastic as per your paint system manufacturer's recommendations is required. Paint trail armor using a high quality enamel, or polyurethane automotive paint.
- D) Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between trail armor and exhaust pipes. (Exhaust gases should not vent directly onto trail armor)
- E) Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing trail armor.
- F) Decals:** Trail Armor may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of trail armor.

Set Part #2874136
Rev-0 12-08-2021

TOOLS FOR EASY INSTALLATION:

- Cleaning Cloth



The material that your product is made from can be recycled. Please also consider recycling the packaging that your product came in.



LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

1.

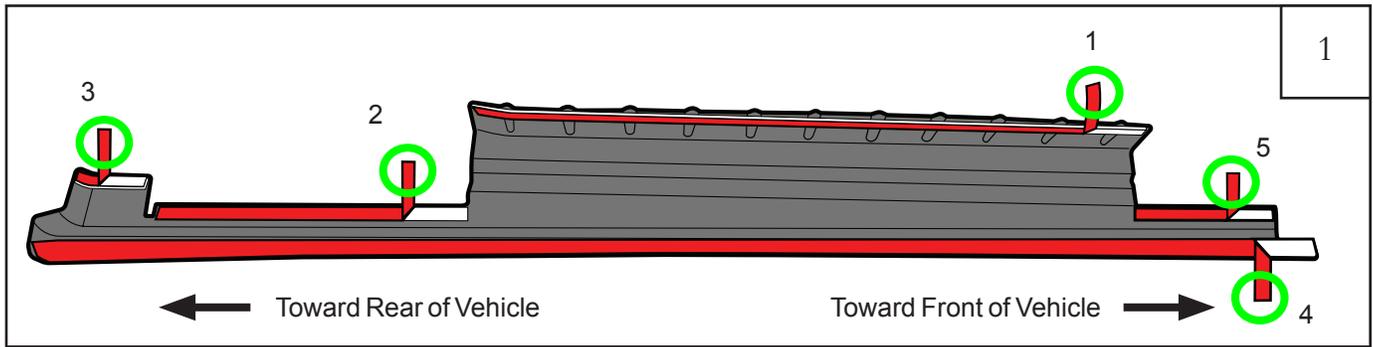


AD1-0008,
ALCOHOL PREP
PAD,

ALCOHOL
PREP
PAD

8 pcs.

Rear Side Panel Installation Procedure (Driver's Side)



Peel back 2" of tape liner from each flange. Using a marker, number the tape liner tabs as shown:

- 1: Tape liner tab 1.
- 2: Tape liner tab 2.
- 3: Tape liner tab 3.
- 4: Tape liner tab 4.
- 5: Tape liner tab 5.



Open the rear drivers side door and locate the factory installed stick-on step plate .



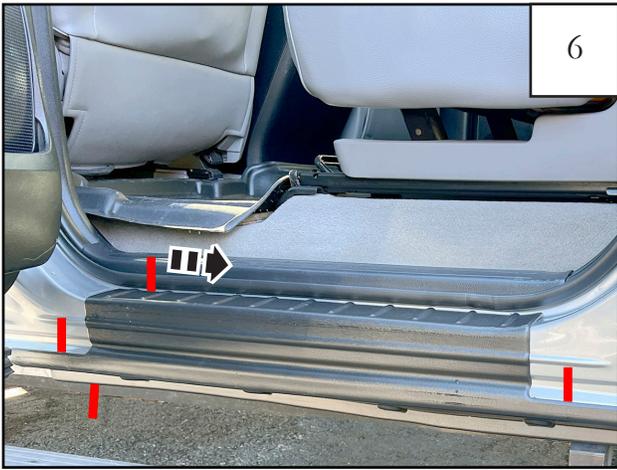
Carefully remove the factory installed stick-on plate.



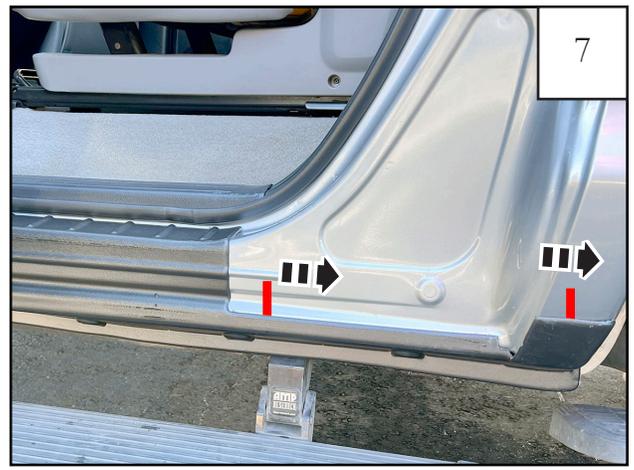
Clean all dirt and debris from vehicle then use supplied alcohol wipe where Trail Armor will be installed. *NOTE: Temperature should be at least 60°F for proper tape adhesion.*



Place part on vehicle, making sure to line up edges of part with edges of vehicle. Ensure that all tape tabs are accessible. Firmly press on exposed areas of tape to tack Trail Armor in place.



Pull tape liner tab 1.



Pull tape liner tab 2 and 3.



Pull tape liner tab 4.

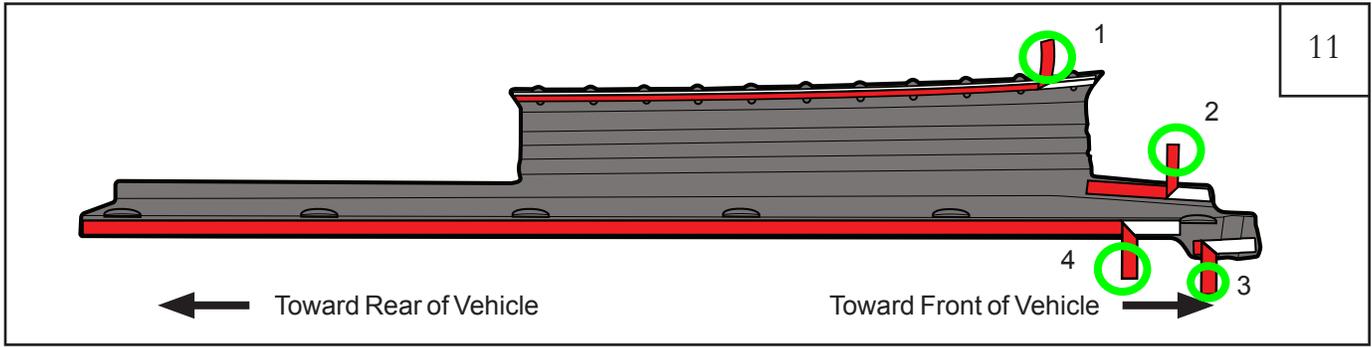


Pull tape liner tab 5.



Once all tape liners are peeled, press down on entire length of part applying strong force to taped areas.
NOTE: The tape reaches maximum adhesive bond after 24 hours of contact. Do not wash vehicle for 24 hours.

Front Side Panel Installation Procedure (Driver's Side)



Peel back 2" of tape liner from each flange. Using a marker, number the tape tabs as shown:

- 1: Tape liner tab removed in step 4.
- 2: Tape liner tab removed in step 5.
- 3: Tape liner tab removed in step 6.
- 4: Tape liner tab removed in step 7.



Open the front drivers side door and locate the factory installed stick-on step plate .



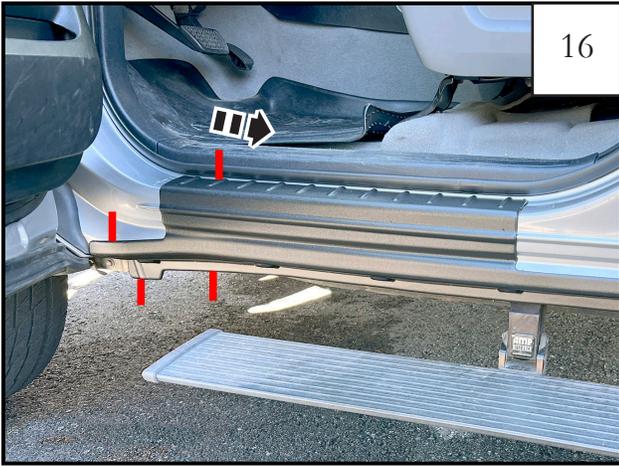
Carefully remove the factory installed stick-on plate.



Open vehicle door. Clean all dirt and debris from vehicle then use supplied alcohol wipe where part will be. *NOTE: Temperature should be at least 60°F for proper tape adhesion.*



Place part on vehicle, making sure to line up edges of part with edges of vehicle. Ensure that all tape tabs are accessible. Firmly press on exposed areas of tape to tack Trail Armor in place.



Pull tape liner tab 1.



Pull tape liner tab 2.



Pull tape liner tab 3.



Pull tape liner tab 4.



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Repeat steps 1-20 for passenger side of truck

Once all tape liners are peeled, press down on entire length of part applying strong force to taped areas.
NOTE: The tape reaches maximum adhesive bond after 24 hours of contact. Do not wash vehicle for 24 hours.