

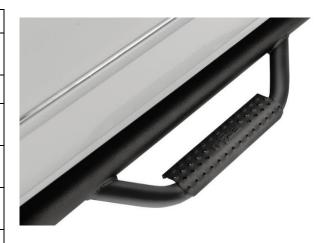
I-SHEET PART NUMBER: INST-00242

PART NUMBER: **J0746**, **J1246**

PRODUCT: **HOOP STEP**

APPLICATION: 07-17 JEEP JK 2DR

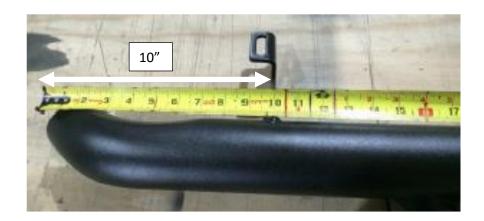
		1
HARDWARE: H	IWKT- 02923X	
HHCS-00649X	M8-1.25 X 35MM CLASS 8.8 HEX CAP	4
FDRW-00736X	M8 FENDER WASHER ZINKLAD 1000B	4
HHCS-00685X	3/8"-16 X 1-1/2" GRADE 5 HEX CAP SCREW	4
CLIP-00645X	5/16"-18 X 9/16" BARREL CLIP ZINKLAD	4
HHCS-03080X	M6-1.00 X 20MM CLASS 8.8 HEX CAP	8
FDRW-03082X	M6 FENDER WASHER ZINKLAD 1000B	16
FLTW-00663X	3/8" USS FLAT WASHER ZINKLAD 1000B	4
HXNT-03083X	M6-1.00 CLASS 8 FINISHED HEX NUT	8



PARTS INCLUDED		QTY
Driver side step		1
Passenger side step		1

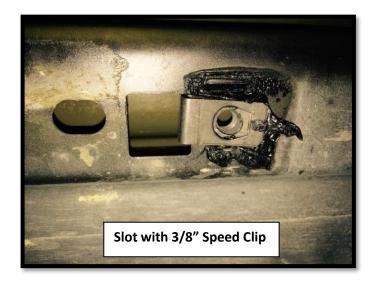
N-FAB NERF STEP SYSTEM

<u>Step 1</u>: Identify Driver and Passenger side Nerf-step. NOTE: The Bracket that measures 10" from the tip of the step will go towards the front of the vehicle.



<u>Step 2:</u> Depending on your cab model, you will have to identify which hardware you will have to use for the upper (2) mounts on the underside of the body. There will either be existing 8mm threaded holes for the M8 x 20mm hex head bolts or open slots for the 3/8" speed clips and 3/8" x 1 %" Hex bolts.





Step. 3 Carefully raise step rail up to the pinch weld of the body and align brackets up with the factory mounting locations.

<u>Step. 4</u> Depending on your hardware selection made in step 2, fasten the upper mounts and leave loose at this time.





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<u>Step. 5</u> Next, start all (x4) $\frac{1}{4}$ -20"x 3/4" hex bolts, (x12) M8 flat washers, (x4) 5/16" lock washers and (4) $\frac{1}{4}$ "-20 HC Nut in the pinch weld mounting locations and leave loose for now.



Step. 6: After finial positioning, completely tighten all (x4) $\frac{1}{2}$ "-20 x $\frac{3}{4}$ " in the pinch weld attachment.

Step. 7: Next, tighten all (x2) upper body mount positions to 17-20 Ft/lbs. torque.

Step. 8: Repeat steps 2-5 for passenger side.