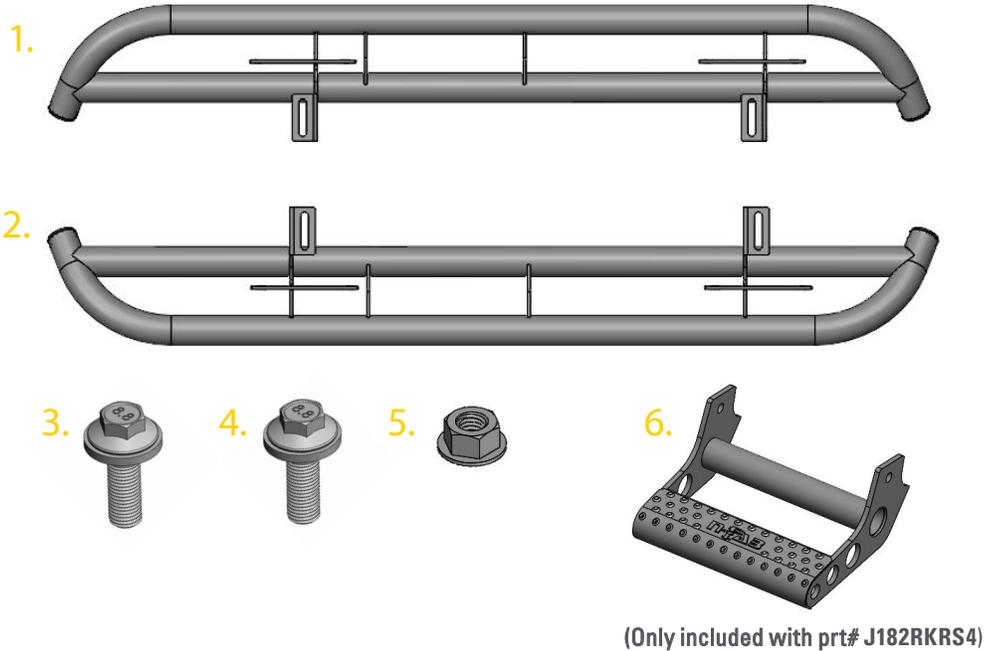


Components and Hardware: HWKT-00047X



Components and Hardware:

1. Driver side rail.....	(1)
2. Passenger side rail.....	(1)
3. M8-1.25x30mm flanged hex bolt w/washer.....	(4)
4. M8-1.25x25mm flanged hex bolt with washer.....	(8)
5. M8 flanged hex nut.....	(8)
6. Detachable step (Only included with prt# J182RKRS4).....	(2)

Tools for Installation:

- 12mm socket
- Ratchet wrench
- 12mm wrench
- 3/4" wrench (For detachable step)



DESERT BORN, ROAD READY.™

PART# J182RKR/J182RKRS4
18-23 WRANGLER JL 2DR

RKR RAIL/STEP SYSTEM
INST-02612

INSTALL

Step 1. Remove any factory steps/running boards and discard.



Step 2. Carefully raise up (#1) driver side rail into position and align the brackets with the factory mounting points with the horizontal part of the bracket on the outside of the pinch weld.

Step 3. Next, start one of the (#3) M8x30mm hex head flanged bolt and washer starting with the front bracket in the factory threaded hole and leave loose. Perform the same step with the rear bracket.



Step 4. Start two (#4) M8x25mm black zinc flanged bolts and two (#5) M8 flanged nuts (both brackets) in the pinch weld and leave loose for final adjustment.



INSTALL

Step 5. Adjust RKR rail where the main tube is level with the body of the vehicle.



Step 6. First, tighten all hardware that attaches the bracket to the pinch weld of the vehicle. (15-20 ft/lbs)



Step 7. Next, tighten the remaining hardware that attaches the bracket to the upper body mount. (15-20 ft/lbs)

Step 8. Repeat process with passenger side.





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PART# J182RKR/J182RKRS4
18-23 WRANGLER JL 2DR

RKR RAIL/STEP SYSTEM
INST-02612

INSTALL

Detachable step Install

(Purchased with prt# J182RKRS4)

Step 1. Attach the step to the mounts located in between the RKR rails using the supplied 1/2" x 1" flanged hex bolts and 1/2" flanged hex nuts. **NOTE: The step will mount to the left of the bracket opposite of the weld.**
Step 2. Tighten hardware to 65 (ft/lbs).

