

2019-C Ram 1500 New Body

No-Drill Rubber Mud Flap Set, Front **Mounting Diagram & Instructions** Kit's # RCR34F

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



TOOLS REQUIRED





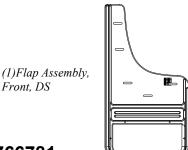
5/16 & 3/8" Open End

Wrench & Socket Wrench

Electric or Chargeable Drill



FLAPS





Front, PS

(1)Flap Assembly,

PARTS BAG #766781

a) (4) Washer, Flat 0.203" x 1", SS Part #018081



b) (2) Washer, Lock #10, Helicoil, SS () Part #024001



c) (2) Hex Nut #10, SS Part #025003



d) (2) Mach. Screw #10-24 x 1", SS Part #012022



e) (2) Bolt, Hex Flange M4.2 x 1", SS Part #016041



f) (8) Washer, Flat,SS 0.203"x1.5", 18ga Part #018066

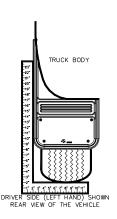


g) (2) Spring Nut #8, 9/16" Reach Part #028004



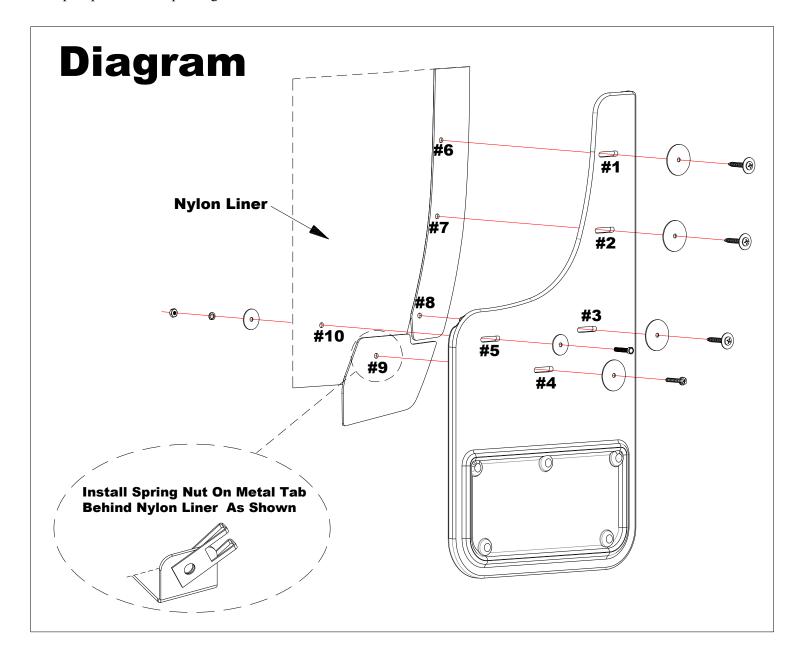
INSTALLATION

- Before you install your Gatorback Mud Flap, see the diagram and parts list for all necessary parts.
- Remove factory push pin from fender (Hole #9).
- Pull back liner and install spring nut to sit over hole where push pin was removed. (See Diagram). 3.
- Remove 3 factory bolts from fender holes #6 to #8.
- Install mud flap through holes #1 to #3 into factory holes #6 to #8 using factory screws and 1-1/2" stainless steel washers (018066).
- Install mud flap to spring nut through factory hole #9 using provided bolt (016041).





- 7. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.
- 8. Carefully tighten all fasteners. Ensure that the mud flap has remained level.
- 9. Drill ¹/₄" hole through mud flap hole #5 into plastic liner, creating hole #10.
- 10. Secure flap through hole #5 to plastic liner hole #10 with a machine screw (012022), 2 stainless steel washers (018081), a lock washer (024001), and a hex nut (025003).
- 11. Repeat procedure on passenger side.



Please check out our YouTube channel to see an install video for this application.









2019-C Ram 1500 New Body

No Body Drill Rubber Mud Flap Set, Rear Mounting Diagram & Instructions Kit's # GCR34R

#8, 9/16" Reach

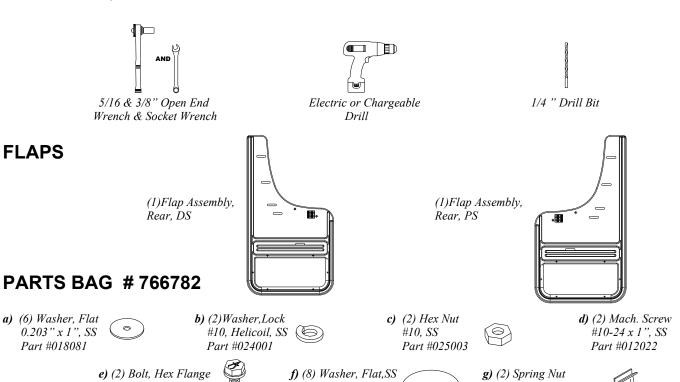
Part #028004

IMPORTANT:

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TOOLS REQUIRED



0.203"x1.5", 18ga

Part #018066

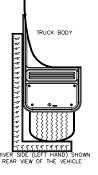
INSTALLATION

 $M4.2 \times 1$ ", SS

Part #016041

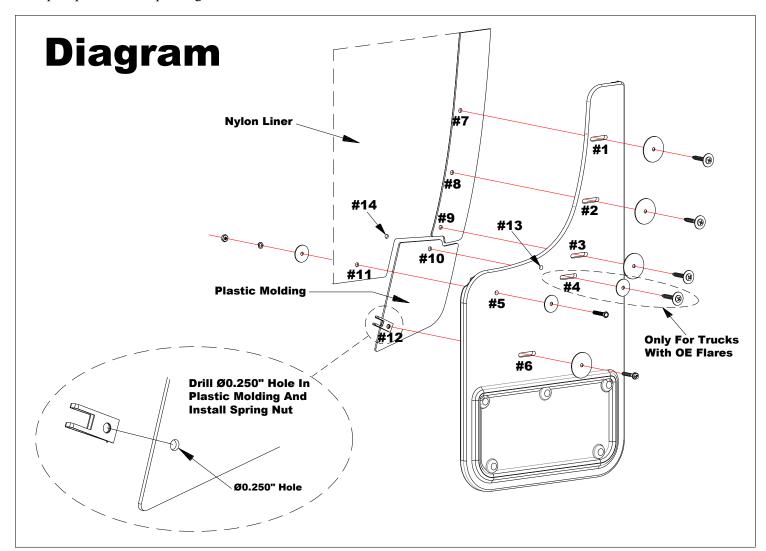
Note Please see mounting diagram for important details regarding with flare and without flare applications. For ease of installation, it is suggested that the wheel be removed.

- 2. Before you install your Gatorback Mud Flap, see the diagram and parts list for all necessary parts.
- 2. Remove the 3 factory bolts from holes #7 to #9 in the fender.
- 3a. For trucks with OE flare, install mud flap into factory fender holes #7 to #9 through mud flap holes #1 to #3 using factory screws and supplied 1-1/2" washers (018066), and into plastic liner hole #10 through mud flap hole #4 using a factory screw and a supplied 1" washer (018081). Loosely secure at this point.
- 3b. For trucks without flare, install mud flap into factory fender holes #7 to #9 through mud flap holes #1 to #3 using factory screw and supplied 1-1/2" washers (018066). Loosely secure at this point.





- 4. Using a bubble level or square, ensure that the mud flap is level. Viewing the vehicle from the back, the outer edge of the mud flap should appear parallel to the tires.
- 5. Carefully tighten all fasteners. Ensure that the mud flap has remained level.
- 6. For mud flaps with full liner, drill ½" hole through mud flap hole #5 into plastic molding (#11) For mud flaps with half liner, drill ½" hole through mud flap hole #13 into plastic molding (#14)
- 7. Secure flap to plastic liner with a machine screw (012022), 2 stainless steel washers (018031), a lock washer (024001), and a hex nut (025003).
- 8. Drill ¹/₄" hole through mud flap hole #6 into plastic molding (#12)
- 9. Install spring nut on hole #12 on plastic liner (see diagram).
- 10. Secure using bolt (016041) and 1-1/2" flat washer (018066).
- 11. Repeat procedure on passenger side.



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