

TOOLS NEEDED:

#2 Phillips Screwdriver
7mm Socket
AWL (or similar pointed object)
Pencil (grease pencil preferred)

KIT CONTAINS:

22- CL1-0018 Clips	30- Decorative Bolts Nuts and Washers
22- CL1-0019 Clips	28ft- Edge Trim
4 - 23312 Spring Clips	
26- MT1-002 Black Tabs	
26- SW1-0058 Screws	

*Used only for "Bolt-On" style flares

INSTALLATION TIPS:

- Read and understand all instructions before beginning installation
- Take care not to over tighten the screws as damage can occur
- To clean use only soapy water and a soft cloth. Do not use paper towels, petroleum products or solvents.

WARNING:

DO NOT OVER TIGHTEN OR USE LOCTITE ® ON THE BOLTS AS THIS WILL CAUSE PERMANENT DAMAGE TO THE FLARES. BOLTS ARE DECORATIVE ONLY AND FASTEN ONLY TO THE FLARES. DO NOT ATTEMPT TO USE THE BOLTS TO FASTEN THE FLARES TO THE VEHICLE.

INSTALLATION INSTRUCTIONS:

• PAINTING

Painted flares cannot be returned. Test fit before painting.

If painting is desired it is recommended to be done prior to installation.

- (1) Sand before application of paint (optional)
- (2) Clean outer surface with a wax & grease remover. (do not use lacquer thinner or enamel reducer as a degreaser)
- (3) Wipe outer surface with a tack cloth.
- (4) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. (application of a primer coat prior to painting is optional)
- (5) If painting edge trim (not recommended) use a flex additive.

• EDGE TRIM INSTALLATION

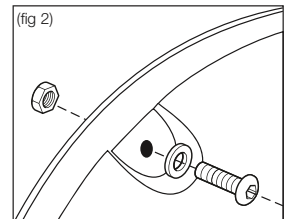
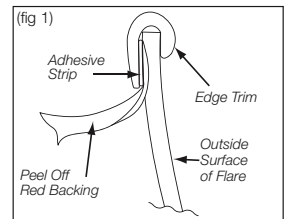
- (1) Peel three inches of red backing away from trim adhesive and affix to outer edge of flare at one end.
- (2) Press edge trim into place along edge of flare in one-foot increments, pulling red backing free as you continue to work your way around the flare. (fig.1)

• BOLT INSTALLATION (Decorative bolts are used only for the "Bolt-On" style flares, for all others skip this step)

- (1) Place a 5/16 button head screw with a washer into each of the holes and attach to the flare using a nut placed on the inside. (fig 2)

• FRONT FLARE INSTALLATION

- (1) Remove any factory flares, mudflaps or trim if installed. (fig.3)
- (2) Hold the flare up to vehicle to ensure proper fitment before continuing installation.
- (3) Using a grease pencil mark the hole locations onto the fender well while holding the flare to the truck.
- (4) Remove the white backing from the black tabs and install over the five hole locations marked in the previous step. (fig.4)

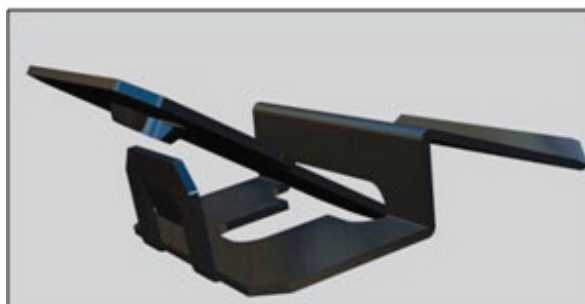


(5) Insert a CL1-0018 into the slot of the CL1-0019 (fig.5) and then press down (fig.6) until the clip snaps into place. (fig.7) The two raised bumps on CL1-0018 will be on the inside of the assembled bracket making contact with CL1-0019.

(6) Install the assembled clips over the five black tabs being sure to keep the flat side down as shown in (fig.8).



(fig 5)



(fig 6)



(fig 7)



(fig 8)

(7) Install the flare with the supplied screws while applying moderate pressure to the outside surface of the flare. (fig.9)



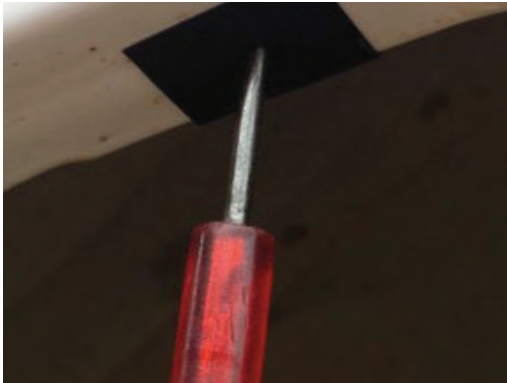
(fig 9)

• REAR FLARE INSTALLATION

- (1) Remove any factory flares, mudflaps or trim if installed. (fig.10)
- (2) Hold the flare up to vehicle to ensure proper fitment before continuing installation. Using a grease pencil mark the hole locations onto the fender well while holding the flare to the truck. **Note the two factory holes that are to be used.**
- (3) Remove the white backing from the black tabs and install over the eight locations marked in the previous step. (fig.4) Using a sharp tool, poke a hole through the two tabs with factory holes as shown in (fig.11).
- (4) Insert a CL1-0018 into the slot of the CL1-0019 (fig.5) and then press down (fig.6) until the clip snaps into place. (fig.7) The two raised bumps on CL1-0018 will be on the inside of the assembled bracket making contact with CL1-0019.
- (5) Install the assembled clips over the six black tabs that don't have factory holes being sure to keep the flat side down as shown in (fig.8).
- (6) Install a spring clip over each of the two locations with factory holes. (fig.12)
- (7) Install the flare with the supplied screws while applying moderate pressure to the outside surface of the flare. (fig.13)



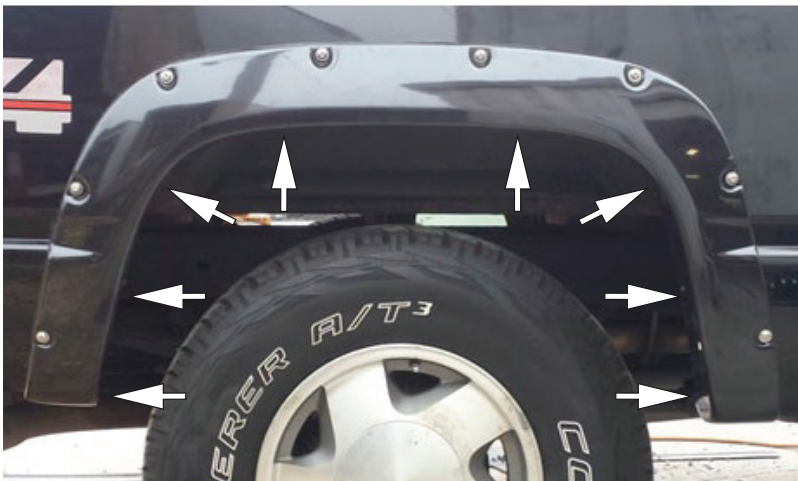
(fig 10)



(fig 11)



(fig 12)



(fig 13)