

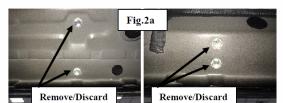
PART NUMBER: T104RKR4R

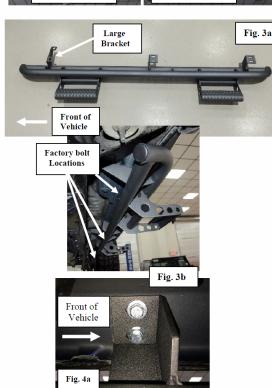
PRODUCT: RKR RAIL

APPLICATION: 10-13 4runner (Trail Edition only) 14-17 4runner

Parts Included:	Qty
Driver side rail	1
Passenger side rail	1
Hardware Pack :	1
M8x25mm hex bolt	12
M8 lock washer	12
M8 Flat washer	12







1. Check Kit Contents.



a. Open box and check kit for content and damage.

2. Vehicle Preparation

a. Remove any factory hardware and discard.(Fig. 2a)

3. Rock Rail Installation (Drivers Side)

NOTE: Two installers recommended



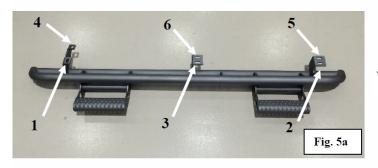
- a. Position the Rock Rail to the driver side of the vehicle. *Note: The larger bracket will be located to the front of the vehicle.* (Fig.3a)
- **b.** The Rock Rail will line up with the existing factory bolt locations. (**Fig. 3b**)

4.Bracket Installation.



- a. Beginning with the center bracket, start one of the M8 x 30mm Hex bolts into the factory bolt location and leave loose.
- **b.** Start the other M8x30mm Hex bolt on the same bracket and loosely tighten. (**Fig. 4a**)
 - c. Start all the remaining M8x30mm hex bolts at each bracket and leave loose.

Page 2 of 4



5. Final position and Torque

- a. Position the Rock Rail fully forward.
- **b.** After final positioning, snug each bolt location. Note: Do not over tighten at this time.



S c. Torque each bolt location to 17 ft/lbs (+/-25%) using a 12mm socket. Follow torque sequence in (Fig. 5a)

6. Rock Rail Installation (Passenger side)

- **a.** Repeat installation procedure steps 2-5.
- b. This concludes the Rock Rail installation.

Detachable step Installation:

- 1. Attach the step to the step mounts using the supplied ½" bolts and lock nuts. NOTE: The step will mount to the left side of the mounts. (Fig. 2a.)
- 2. Torque hardware to 40 ft/lbs.



