

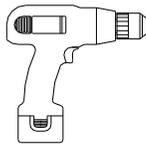


**2019 Ford Ranger  
Mud Flap Set, Rear  
Mounting Diagram & Instructions  
Kit# GCR45R**

**IMPORTANT:**

**Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.**

**TOOLS REQUIRED-**



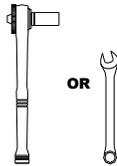
*Electric or Rechargeable Drill*



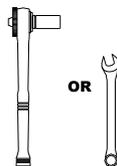
*1/4" Drill Bit*



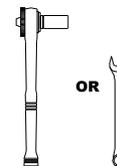
*Push Pin Removal Tool*



*3/8" Open Wrench or Socket Wrench*



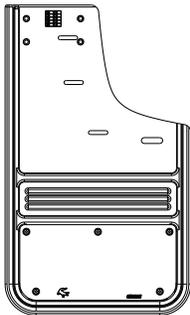
*5/16" Open Wrench or Socket Wrench*



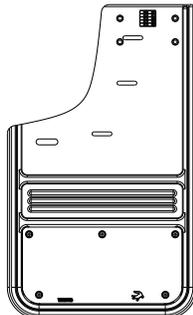
*7/16" Open Wrench or Socket Wrench*

**FLAPS**

*(1) Flap Front, DS Part #767055*



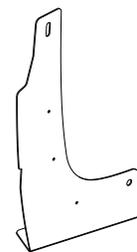
*(1) Flap Front, PS Part #767056*



*(1) Bracket Front, DS Part #767040*

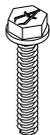


*(1) Bracket Front, PS Part #767041*



**PARTS BAG # 767050**

*a) (6) Bolt, Hex Flange SS, M4.2 x 1" Black Part #016041*



*b) (4) Screw SS, 1/4-20 x 1" Part #014007*



*c) (4) Lock Washer SS, 1/4", Helicoil Part #024000*



*d) (4) Nut, Hex SS, 1/4-20 Part #025000*



*d) (8) Washer, Flat 1 OD", SS Part #018028*



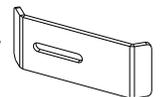
*e) (6) Washer, Flat, Blk Ox. 0.203" ID x 1" OD, SS Part #018070*



*f) (6) Washer, Flat 0.203" x 1", Nylon Part #054078*

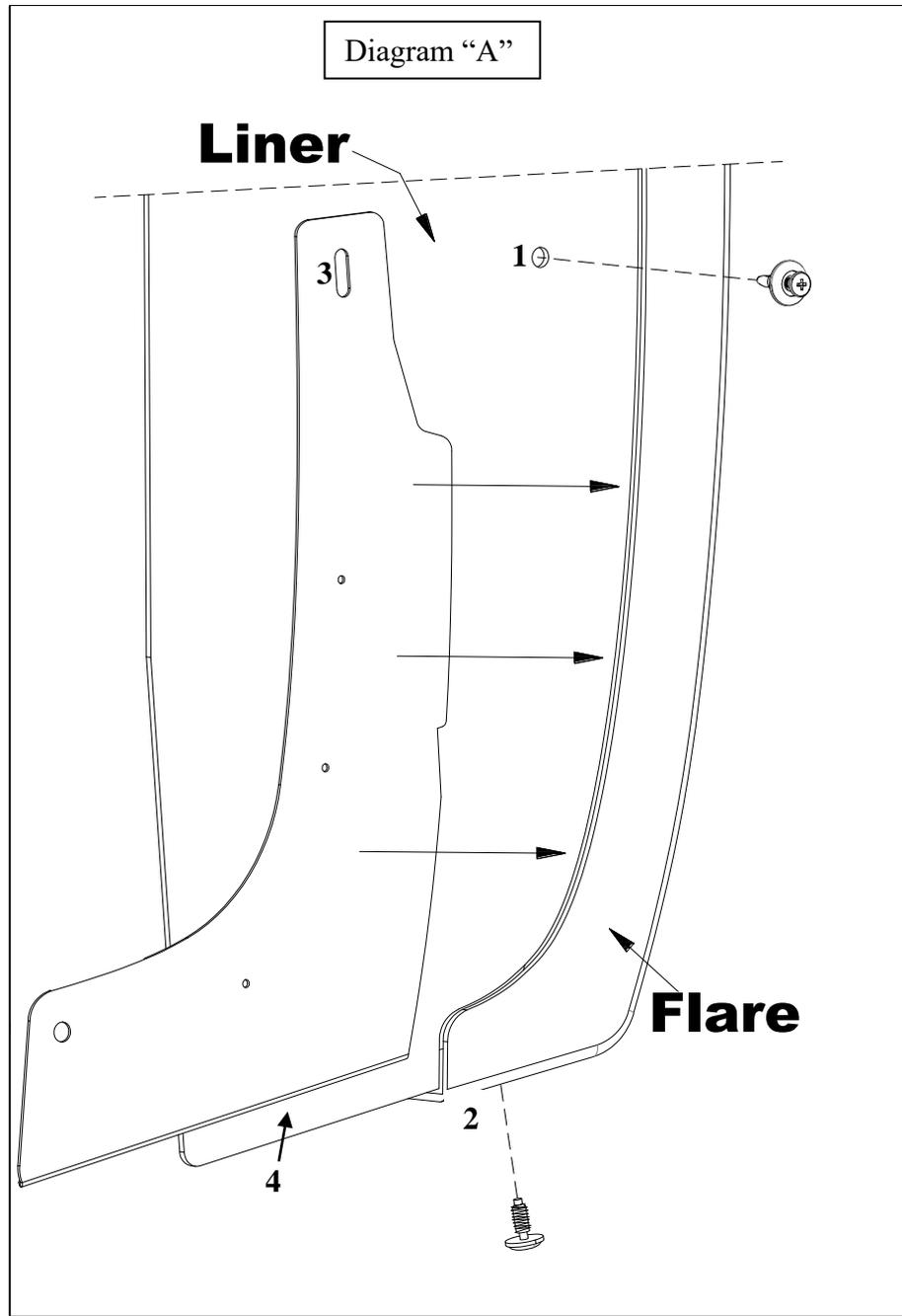


*g) (6) U-Clamp 1.50" x 4" x 0.125" Part #766960*

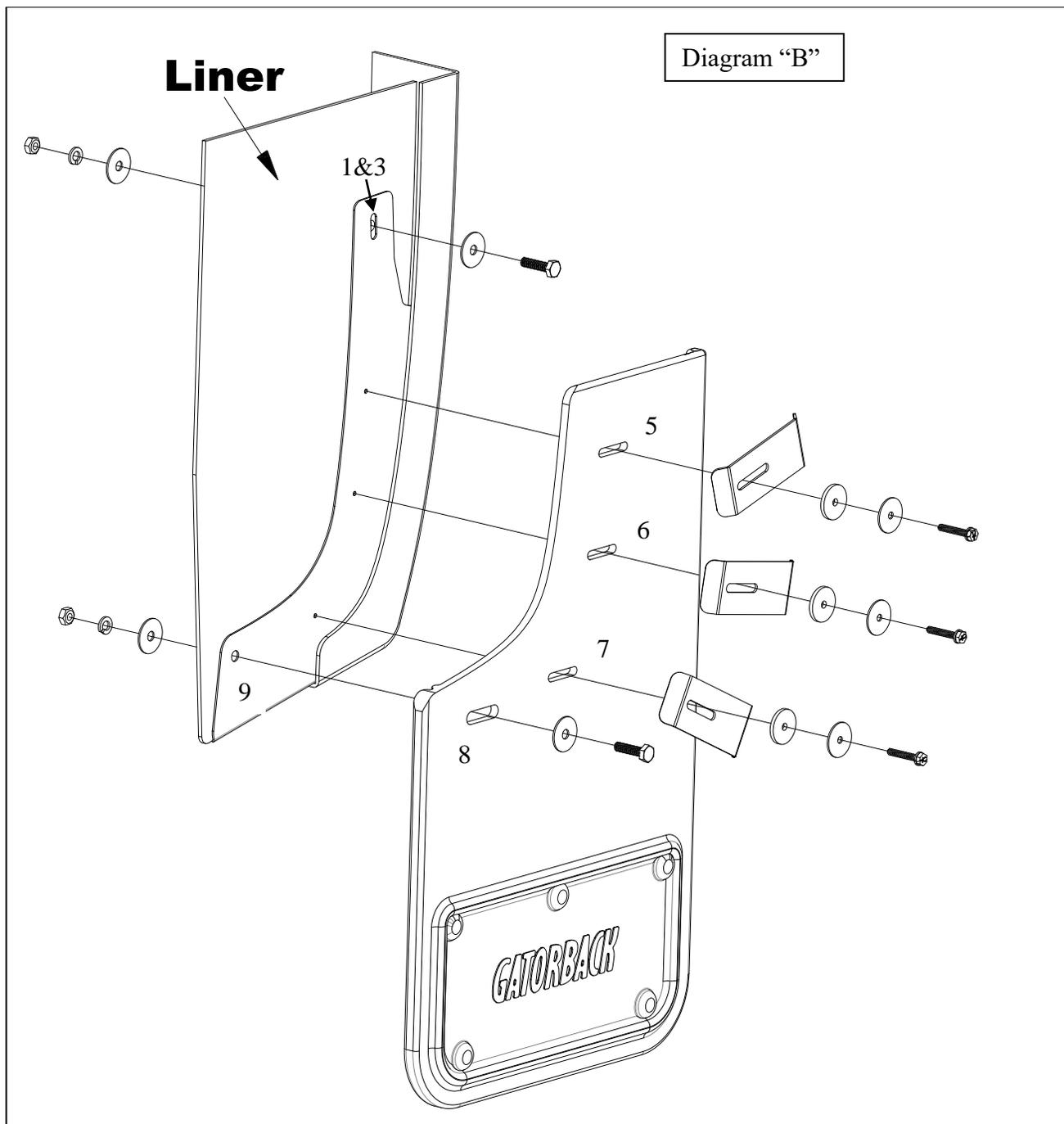


## INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
2. Remove the (1) factory push pin from hole number #1 on Diagram "A" and discard.
3. Remove the (1) factory screw from hole #2 on Diagram "A" and set aside to reinstall later.
4. Gently pull flare out and install bracket between flare and inner liner, aligning hole #1 with hole #3 and hole #2 with hole #4.  
*\*Note: Bracket will require slight bend to properly fit\**
5. Re-install screw in bottom of flare (Diagram "A" hole #2 and #4)



6. Install supplied bolt, washers, lock washer, and nut through holes #1 and #3 as shown in Diagram "B"
7. Align slots #5 to #7 with the dimples in the bracket and fasten using supplied U-Clamps, nylon washer, stainless washer, and screw as shown in Diagram "B"
8. Before tightening, ensure that the flap is level using a square of bubble level. Do not over tighten.
9. Using hole #8 on the mud flap and hole #9 on the bracket as a guide, drill a 1/4" hole through the inner fender liner.
10. Fasten the mud flap hole #8 to the liner through hole #9 using a 1/4" bolt, stainless steel washer, lock washer, and nut.
11. Tighten all fasteners
12. Repeat on passenger side.



Please check out our YouTube channel to see an install video for this application.

