

# 2021 Trailblazer Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCR207F

## **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



## **TOOLS REQUIRED-**



5/16" Open Wrench or Socket Wrench



3/8" Open Wrench or Socket Wrench



T15 Torx Bit



1/4" Socket Driver



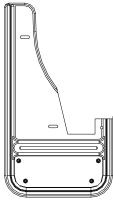
¼" Drill Bit



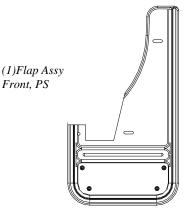
Electric or Rechargeable Drill

# **FLAPS**

(1)Flap Assy Front, DS







## **PARTS BAG #770198**

a) (4) Sht Metal Screw Blk Ox. '4" Hex Head, #8-18 x 1.5" Part #016063



**b**) (2) Machine Screw 18-8, 10-24 x 1", SS Part #012022



c) (4) Washer, Offset 0.203" x 1.5", 18g, SS, Blk. Oxid. Part #018080



**d**) (4) Washer, Spacer 1/8" Nylon Part #054076



e) (4) Washer Flat 0.203" x 0.781" SS Part #018018



f) (2) Washer, Lock 18-8 SS, 10 Part #024001



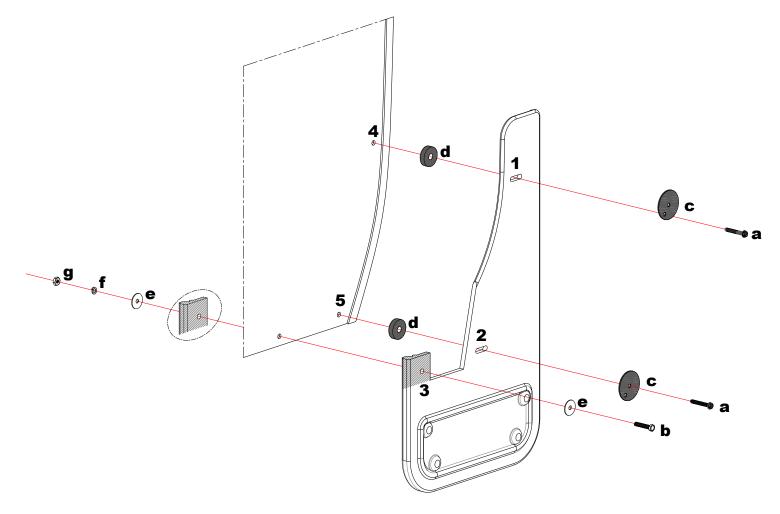
g) (2) Hex Nut #10-24 Part #025003





#### **INSTALLATION:**

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove the two factory screws from wheel well holes #4 & #5 and discard.
- 3. Ensuring that the mud flap ear is tucked behind the factory liner, loosely install mud flap hole #2 to factory hole #5 using sheet metal screw (a) and offset washer (c) with the screw installed through the center hole and placing a spacer washer (d) between the rubber and the factory hole.
- 4. Loosely install mud flap hole #1 to factory hole #4 using a sheet metal screw (a) and offset washer (c) with the screw installed through the outside hole and placing a spacer washer (d) between the rubber and the factory hole.
- 5. Position the offset washer on hole #1 so that the largest portion of the washer is angled toward the top of the mud flap, and tighten the screw.
- 6. Using a bubble level or square, ensure that the mud flap is level, then tighten all fasteners.
- 7. Drill a ¼" hole through mud flap hole #3 into the factory liner.
- 8. Install mud flap hole #3 to newly drilled hole in the liner using a machine screw (b) and flat washer (e), and secure using a flat washer (e), lock washer (f) and hex nut (g).
- 9. Repeat the procedure for the passenger side.





Please check out our YouTube channel to see an install video for this application.



# 2021 Trailblazer

Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCR207R

## **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



## **TOOLS REQUIRED-**



5/16" Open Wrench or Socket Wrench



3/8" Open Wrench or Socket Wrench



T15 Torx Bit



1/4" Socket Driver



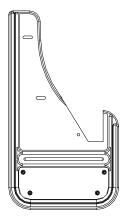
¼" Drill Bit



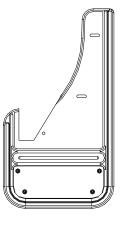
Electric or Rechargeable Drill

# **FLAPS**





(1)Flap Assy Front, PS



## PARTS BAG # 770199

a) (4) Sht Metal Screw Blk Ox. '4" Hex Head, #8-18 x 1.5" Part #016063



**b**) (2) Machine Screw 18-8, 10-24 x 1", SS Part #012022



c) (4) Washer, Offset 0.203" x 1.5", 18g, SS, Blk. Oxid. Part #018080



**d**) (4) Spacer, Nylon 1/2" Nylon Part #054063



e) (8) Washer Flat 0.203" x 0.781" SS Part #018018



f) (2) Washer, Lock 18-8 SS, 10 Part #024001



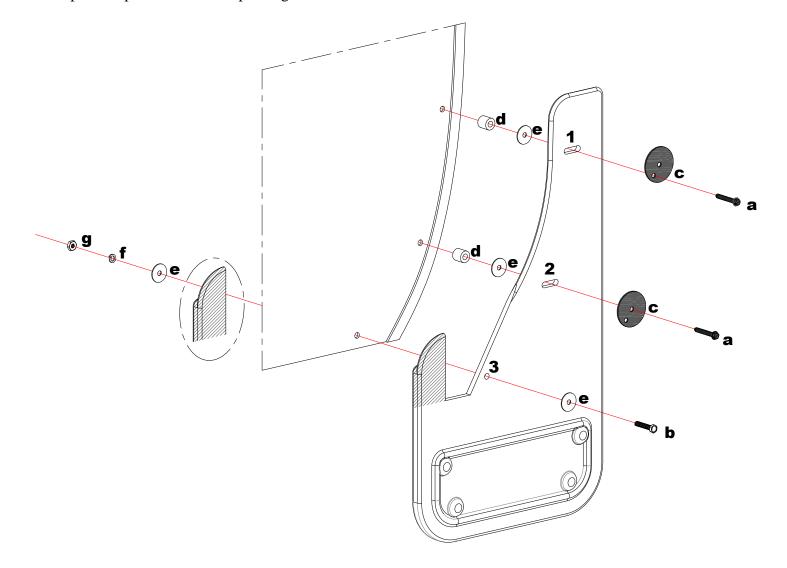
g) (2) Hex Nut #10-24 Part #025003





### **INSTALLATION:**

- 2. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove the two factory screws from wheel well holes #4 & #5 and discard.
- 3. Loosely install mud flap hole #2 to factory hole #5 using sheet metal screw (a) and offset washer (c) with the screw installed through the center hole and placing a flat washer (e), and a nylon spacer (d) between the rubber and the factory hole.
- 4. Tuck the ear of the mud flap behind the liner.
- 5. Loosely install mud flap hole #1 to factory hole #4 using a sheet metal screw (a) and offset washer (c) with the screw installed through the outside hole and placing flat washer (e), and a spacer nylon spacer (d) between the rubber and the factory hole.
- 6. Position the offset washer on hole #1 so that the largest portion of the washer is angled toward the top of the mud flap, and tighten the screw.
- 7. Using a bubble level or square, ensure that the mud flap is level, then tighten all fasteners.
- 8. Drill a ¼" hole through mud flap hole #3 into the factory liner.
- 9. Install mud flap hole #3 to newly drilled hole in the liner using a machine screw (b) and flat washer (e), and secure using a flat washer (e), lock washer (f) and hex nut (g).
- 10. Repeat the procedure for the passenger side.



**YouTube** 

Trailblazer Rear

Please check out our YouTube channel to see an install video for this application.