

2017-2019 Ford Raptor

Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCR42F

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED-

NO-DRILL SYSTEM

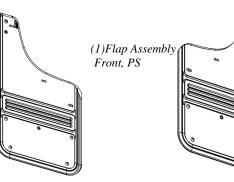






FLAPS & BRACKETS

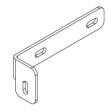




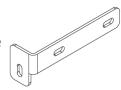




Brace, DS Front Part #766973



Brace, PS Front Part #766974



PARTS BAG #766177





b) (4) Hex Bolt, SS M4.2 x 1", Black Part #016041



c) (4) Washer, Flat 0.281" x 1", Alum. Part #018052



d) (4) Washer, Flat 0.265" x 0.625" Nylon Part #054071



e) (2) Washer, Lock ¹/₄" Helicoil, SS Part #024000



f) (2) Nut, Hex M6 – 1, SS Part # 025022



g) (2) Serrated Flange Nut M6 – 1, Plated Part # 025025

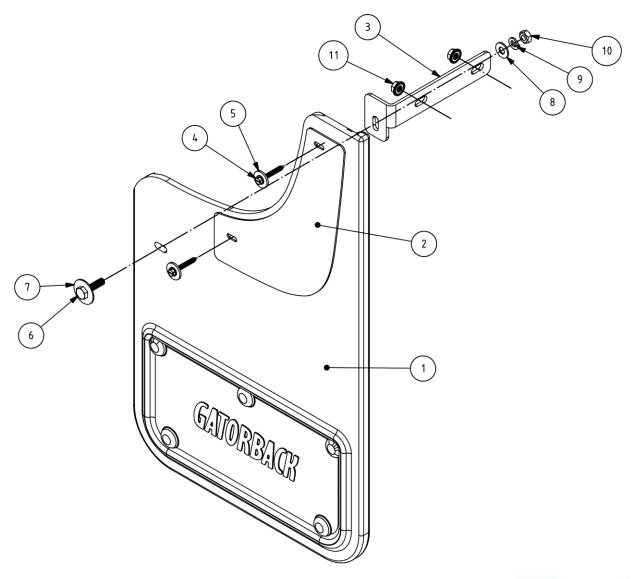






INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
- 2. Remove the (2) factory screws on the inside of the fender.
- 3. Loosely install mud flap through the washer plate into factory holes using the supplied bolt (016041) and nylon washer (054071)
- 4. Loosely install the brace to the existing factory lower fender bolts using the supplied serrated flange nuts.
- 5. Loosely install mud flap to brace using a hex bolt (012028) and flat washer (018052) and secure using a flat washer (018052), lock washer (024000), and hex nut (025022).
- 6. Using a square or other leveling tool, ensure that the mud flap is level. Adjust the forward-back position of the brace so that the mud flap is approximately parallel to the tire tread. Tighten all fasteners.
- 7. Repeat procedure on the passenger side.



Please check out our YouTube channel to see an install video for this application





