



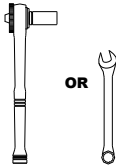
**2017-2019 Ford Raptor
Mud Flap Set, Rear
Mounting Diagram & Instructions
Kit# GCR42R**

IMPORTANT:

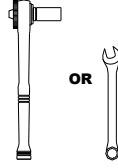
Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED-

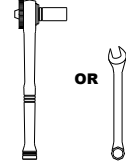
NO-DRILL SYSTEM



7mm Open Wrench or
Socket Wrench



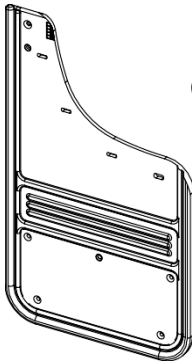
8mm Open Wrench or
Socket Wrench



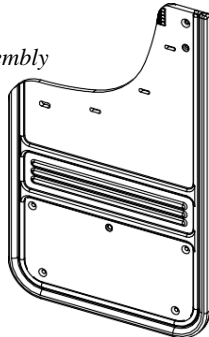
10mm Open Wrench or
Socket Wrench

FLAPS & BRACKETS

(1) Flap Assembly,
Front, DS



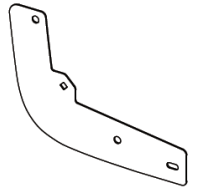
(1) Flap Assembly
Front, PS



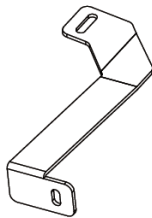
(2) Washer Plate
Rear
Part #759979



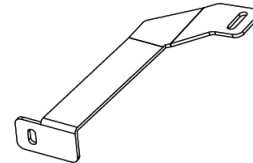
(2) Backing Plate
Rear
Part #759976



Brace, DS
Rear
Part #759977

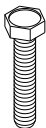


Brace, PS
Rear
Part #759978

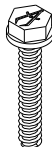


PARTS BAG #766178

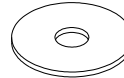
a) (4) Hex Bolt, SS
M6, x 35mm, 18-8
Part #012028



b) (6) Hex Bolt, SS
M4.2 x 1", Black
Part #016041



c) (8) Washer, Flat
0.281" x 1", Alum.
Part #018052



d) (6) Washer, Flat
0.265" x 0.625" Nylon
Part #054071



e) (4) Washer, Lock
1/4" Helicoil, SS
Part #024000



f) (4) Nut, Hex
M6 - 1, SS
Part # 025022

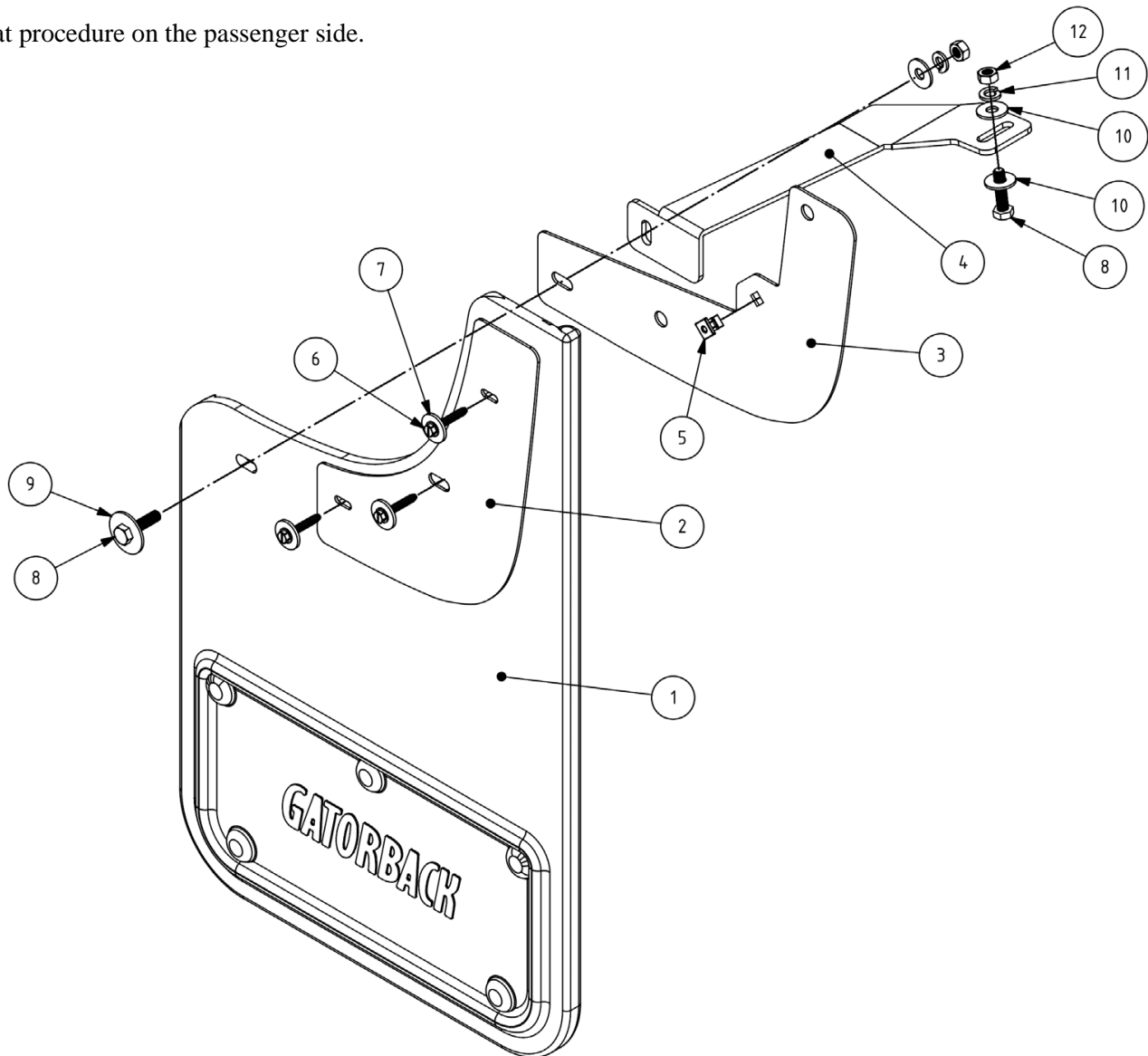


g) (2) Expansion Nut
#8/10, Nylon, Blk
Part # 054044



INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts.
2. Remove the (2) factory screws on the inside of the fender and one factory push pin from the underside of the fender.
3. Insert expansion nut into the square hole on the backing plate
4. Gently pull the fender flare away from the body and install the backing plate between the fender flare and body of the truck. Ensure that the holes in the backing plate are aligned with the factory holes in the fender flare.
5. Loosely install the mud flap through the washer plate into the factory holes and backing plate using the supplied hex bolts (016041), and nylon washers (054071).
6. Loosely install the brace to the fender through the factory hole using a hex bolt (012022) and flat washer (018052) and secure using a flat washer (018052), lock washer (024000) and hex nut (025022).
7. Loosely install mud flap to brace using supplied hex bolt (012022) and flat washer (018052) and secure using a flat washer (018052), lock washer (024000), and hex nut (025022).
6. Using a square or other leveling tool, ensure that the mud flap is level. Adjust the forward-back position of the brace so that the mud flap is approximately parallel to the tire tread. Tighten all fasteners.
7. Repeat procedure on the passenger side.



Please check out our YouTube channel to see an install video for this application

