

STEP 1 - PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the Trail Armor according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit: Verify the fit of the Trail Armor to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting: (Optional) if paint is desired it must be done prior to installing Trail Armor on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint Trail Armor using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

Jeep_® Trail Armor[®] **Rear Corner Pair**

For Bushwacker Pocket Style® Flares

Pair Part #14001 Rev-2 10/16/2013

For complete fitment info visit: www.bushwacker.com

TOOLS FOR EASY INSTALLATION:

- Utility Knife
- #2 Phillips Driver Bit
- 3/4" Socket
- Socket Wrench
- T45 Torx Bit
- T30 Torx Bit
- 8mm Socket
- Marker

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

• To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:



GR1-0001. Grommet, 4 pcs



SW1-0036. #14 Screw Nylon M6-.3 x 20mm Hex Magni Black Screw, 4 pcs

Trail Armor® Installation Procedures:

STEP 2 - Driver Side Rear Corner Installation:

- A) Remove the gas tank outer flange using a T25 Torx Bit, retaining factory hardware (8 screws) for later use.
 See Figure #1.
- **B)** Remove the Tail Light Lens using a #2 Phillips screwdriver (4 screws), then remove tail light housing using 10mm socket wrench (3 screws) retaining the factory hardware for later use. **See Figure #2.**
- **C)** Remove the License Place and License Plate Holder (4 screws) using a 10mm socket wrench, retaining factory hardware for later use. **See Figure #2.**
- **D)** Peel red vinyl backing from tape on the Driver Side Rear Corner Piece.
- **E)** Using the cut outs and screw holes in the Driver Side Rear Corner Piece as a guide, align the Rear Corner Piece with corresponding cut outs and screw holes in the vehicle.

 Note: Take care not to exert pressure on the adhesive tape before you have aligned the Rear Corner Piece properly.
- **F)** Once you have checked for proper location, apply 30 pounds of pressure per square inch to areas that parts opposite tape pads to ensure proper tape adhesion.
- **G)**Re-install the Gas Tank Outer Flange and Tail Light using the factory hardware.
- **H)** Insert a supplied square plastic grommet (GR1-0001) into each of the square holes in the license plate area.
- Re-install the License Plate using 4 supplied 10mm hex screws (SW1-0036).

Note: Some adjustment to the rear fender flares may be required for uniform gap between rear corner and flare.



Figure #1

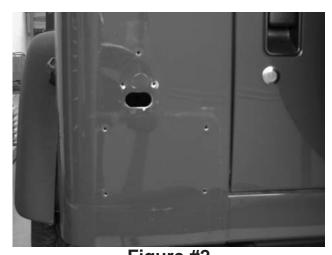


Figure #2

STEP 3 - Passenger Side Rear Corner Installation:

- A) Remove the Tail Light Lens using a #2 Phillips Screwdriver (4 screws), then remove the tail light housing using a 10mm socket wrench (3 screws) retaining the factory hardware for later use. See Figure #3.
- **B)** Peel red vinyl backing from the tape on the Passenger Side Rear Corner Piece.
- C) Using the screw holds in the Passenger Side Rear Corner Piece as a guide, align the Rear Corner Piece with the corresponding screw holes in the vehicle. Note: Take care not to exert pressure on the adhesive tape before you have aligned the Rear Corner Piece properly.
- **D)** Once you have check for proper location, apply 30 pounds of pressure per square inch to areas of the parts opposite tape pads to ensure proper tape adhesion.
- **E)** Reinstall the Tail Light ising the factory hardware.



Figure #3